

# PULL TO PAINT

KECO 6C Glue Pull Repair Process



## 1. CHECK

Repair area for process building

Check OE procedures, substrate/material, extent of damage, panel temperature, turn glue gun on and set temperature.

## 2. CHOOSE

Tab | Lifter | Substrate

Choose tab, lifting tool, and approach. Tabs should fit within edges of the dent. Select a lifting tool based on the amount of precision or control required.

## 3. CLEAN

Remove contaminants from the panel

Remove contaminants from panel and tab surface with 99% isopropyl alcohol. Use cutting compound if needed for stubborn coatings.

## 4. COAT

Apply the glue and tabs

Heat panel surface to 120°F / 50°C, flash the tab with heat source, and coat surface entirely with glue. Place tab on panel and create a visible bead of glue around tab.

## 5. CORRECT

The correcting process

Check temperature of glue with infrared thermometer for optimal pulling temp of 85°F / 29°C. Create double-action wherever possible. Knock down highs where needed.

## 6. CONTINUE

Moving on to conventional repair

Repeat KECO's 6C process until large damage is reduced or desired flatness is achieved. Fill, sand, and paint. Keep in mind, some of today's fillers can be used over OE clear coat - check technical data sheets.

### Benefits of a Non-invasive repair

- ✓ Avoids damage to factory e-coat finishes
- ✓ Eliminates the need to apply corrosion protection
- ✓ Achieve better filler results when applying over properly prepared paint substrates
- ✓ No risk of tearing or burning holes in metal substrates rendering some panels unrepairable
- ✓ Factory foams and NVH materials are not damaged during GPR process
- ✓ No risk of fire damage to internal materials or electronic components
- ✓ No aluminum & steel cross contamination
- ✓ Safe for Battery Electric and Hybrid Vehicle repairs, with no need to disable HV components



# GPR GPR+ TRAINING

### Mission to the Industry

We bring Innovation  
We bring Energy  
We bring Culture Change

### Mission to Technicians

We will Connect  
We will Equip  
We will Support



When followed and practiced, the **6C's** provide you with a process that ensures success and strong pulls every time.

Get an in-depth explanation on the 6C Process at [pulltopaint.com](http://pulltopaint.com)



410-TRAIN-FLY

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### GPR PRO

1 Day

in Your Shop

**\$3,200\***

up to 12 techs

in OKC

**\$700**

per person

\*Save \$600 with L2E System Purchase

#### Are you experienced in traditional dent repair or basic GPR and looking to expand your GPR skillset?

Learn from KECO experts with hands-on training designed to reinvent thought process for dent repair. Includes GPR advanced techniques and following the KECO 6C Process. Learn how to make strong pulls for maximum metal flow and learn the importance of tab selection matched with proper lifting and knock down techniques. Progress from heavy damage to precision repair and round out with troubleshooting techniques to repair the toughest dents with GPR!

### Advanced GPR & GPR+

3 Day

in OKC

**\$3,000**

per person

#### Needing to advance your GPR skills to the next level? GPR+ is your system answer, and this course is your gateway to advancing your skill development in precision dent repair.

Once you complete the 1-day GPR Pro course or 5-day Apprentice Program, the combined GPR & GPR+ course will offer you 3 days of advanced hands-on skill development. You will master damage analysis, metal flow, tab selection, knockdown, and precision repairs that will change your way of thinking, incorporating push tools to master dent repair and achieve a flatter finish.

### Apprentice Accelerator GPR & GPR+

5 Day

in OKC

**\$5,000**

per person

#### Kickstart your Apprentice Program with our single solution GPR & GPR+ training to develop skills in dent repair!

Learning from KECO experts, this course takes a deep dive into damage analysis, inspection, metal flow, tool selection and knock down techniques. Master the KECO 6C Process learning both, the KECO L2E GPR and GPR+ systems with hands-on repair. Gain the confidence to become a dent repairer utilizing GPR pull repair and GPR+ push repair together.

Follow us for Videos, Product Demonstrations, Actual Repairs, Testimonials, Tips, Tricks & Techniques



KECO Tabs

8100 SW 15th, Oklahoma City, Oklahoma 73128 | 888-KECOTABS (888-532-6822) | M-F 8am-5pm CST | kecotabs.com

### Contact Us for Custom GPR Training or a Demo

Do you need the tools to increase efficiency and productivity?

Are you a Multi-Shop Organization (MSO)?

Are you a Collision Repair Educator looking to bring non-invasive technology to students?

Do you work on EV's and need solutions outside of spot-welding?

Do you work on vehicles with advanced technology needing non-invasive repair?

Do you have technicians who need hands-on training from the experts?

Increase throughput with dent repair knowledge and techniques. We train the KECO 6C Process and tooling for non-invasive GPR that is efficient and easy to use!

### The KECO Core Values

#### Honest

Truth drives KECO's vision. Our Honesty drives a transparency that generates confidence in our products and relationships.

#### Committed

We don't quit. Obstacles are inevitable, KECO drives through them, committed to ensuring our customers are successful.

#### Encouraging

Confidence exponentially increases our performance. We aspire to never miss an opportunity to encourage one another because encouragement is the root of confidence.

#### Winners

Like our customers, often seen as the underdog, KECO is resourceful and relentless when it comes to delivering winning results to our customers.



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### Virtual Trainings

Purchase any KECO System and get 1.5 hours of virtual training **FREE** to review the L2E System and KECO 6C Process.

With our 2-hour / 1-on-1 virtual training, you will learn the tips and techniques to get the most out of your GPR tools! Get familiar with the KECO 6C process to achieve maximum adhesion to make power pulls EVERY SINGLE TIME!

### Virtual Training

1-on-1 / 2 Hour

**\$300**