Weekamp Doors Ltd

Weekamp Fold - Internal Folding Sliding Door System

Set Sizes:

<table>
<thead>
<tr>
<th>Leaf Quantity</th>
<th>298mm</th>
<th>337mm</th>
<th>375mm</th>
<th>413mm</th>
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<tbody>
<tr>
<td>3</td>
<td>2033 x 956</td>
<td>2033 x 1073</td>
<td>2033 x 1187</td>
<td>2033 x 1301</td>
</tr>
<tr>
<td>4</td>
<td>2033 x 1257</td>
<td>2033 x 1413</td>
<td>2033 x 1565</td>
<td>2033 x 1717</td>
</tr>
<tr>
<td>5</td>
<td>2033 x 1558</td>
<td>2033 x 1753</td>
<td>2033 x 1943</td>
<td>2033 x 2133</td>
</tr>
<tr>
<td>6</td>
<td>2033 x 1859</td>
<td>2033 x 2093</td>
<td>2033 x 2321</td>
<td>2033 x 2559</td>
</tr>
</tbody>
</table>

Required Hardware:

<table>
<thead>
<tr>
<th>Opening</th>
<th>3 Leaf</th>
<th>4 Leaf</th>
<th>5 Leaf</th>
<th>6 Leaf</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full (left or right)</td>
<td>A1 9 Hinges</td>
<td>B 9 Hinges</td>
<td>B 12 Hinges</td>
<td>B &amp; C 15 Hinges</td>
</tr>
<tr>
<td>Middle</td>
<td>A1 &amp; A2 6 Hinges</td>
<td></td>
<td></td>
<td>A1 &amp; A2 12 Hinges</td>
</tr>
<tr>
<td>Split</td>
<td></td>
<td></td>
<td>A1 &amp; A2 9 Hinges</td>
<td>B &amp; A2 12 Hinges</td>
</tr>
</tbody>
</table>

Hardware Pack Contents:

<table>
<thead>
<tr>
<th>Set</th>
<th>2.5m Top Track</th>
<th>2.5 Bottom Channel</th>
<th>Top Pivot</th>
<th>Bottom Pivot</th>
<th>Hanger</th>
<th>Guide</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>A2</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓ x2</td>
<td>✓ x2</td>
</tr>
<tr>
<td>C</td>
<td></td>
<td>✓</td>
<td>✓ x2</td>
<td>✓ x2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Frame Components:

<table>
<thead>
<tr>
<th>Component</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Head Section</td>
<td>1</td>
</tr>
<tr>
<td>Jamb Section</td>
<td>2</td>
</tr>
<tr>
<td>Cill Sections</td>
<td>2</td>
</tr>
<tr>
<td>Track Cover Bead</td>
<td>2</td>
</tr>
<tr>
<td>Jamb Cover Bead</td>
<td>4</td>
</tr>
</tbody>
</table>

Finger pulls quantity:

<table>
<thead>
<tr>
<th>Door configuration</th>
<th>3+0</th>
<th>4+0</th>
<th>2+2</th>
<th>5+0</th>
<th>3+2</th>
<th>6+0</th>
<th>4+2</th>
<th>3+3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quantity</td>
<td>1x</td>
<td>2x</td>
<td>2x</td>
<td>2x</td>
<td>2x</td>
<td>3x</td>
<td>3x</td>
<td>2x</td>
</tr>
</tbody>
</table>

PLEASE SEE HENDERSON FITTING INSTRUCTIONS FOR IMAGES OF HARDWARE
Installation

IMPORTANT NOTE:

IF YOU ARE CREATING A NEW OPENING FOR YOUR SET, PLEASE CHECK IF YOU REQUIRE A SUPPORTING LINTEL TO BEAR THE WEIGHT OF THE WEEKAMP FOLD DOOR SYSTEM, ADVICE CAN BE SOUGHT FROM A SKILLED TRADESMAN OR YOUR LOCAL BUILDERS MERCHANT.

Before installation please carefully check that all contents are present and correct.

You will also require: 50mm No 8 Screws, 75mm No 8 Screws, Pins, Wall Plugs

All screws to be Countersunk

Preparing the Opening

The opening should be approx. 10mm wider and 5mm higher than the assembled frame to allow for fitting and making sure the frame is square. It is important that the overall aperture is level and square otherwise the functionality of the doors will be compromised.

PLEASE MAKE PILOT HOLES BEFORE SCREWING ANY TIMBER TO AVOID AND SPLIT OR DAMAGE.

The Frame

1. Remove the head section from the pack and lay on the floor
2. Remove the 2 jamb sections and lay on the floor
3. Make sure the face sides of both jambs face each other
4. Using 4no No 8 50mm screws, screw the jamb and head together (see diagram A)
5. Position the frame into the aperture, you may require some assistance, proceed to level and square the frame, measure diagonally from corner to corner to determine the frame is square, the measurements should be equal (see diagram B)
6. Once you are confident the frame is square fix into place using 75mm No 8 Screws at approx. 200mm intervals. Ensure that packers are used to eradicate any movement

With the frame safely in position, it is now time to prepare the doors with the hardware.

PLEASE NOTE:

a) When fitting the top track, make sure it is central below the frame head.
b) Pivot holes to be drilled at 40mm centre to house pivots and hangers (Diagram 1 on the Henderson instructions).
Fitting the Cover Beads and Cills

Once you are confident the doors are fit correctly and are aligned you can fit the cill sections and the cover beads.

1. Make pilot holes when fitting all the cover beads to avoid splitting the timber

2. Place the 2 cills either side of the bottom channel

3. Secure by screwing both cills onto the floor

4. Position the front track cover bead 5mm from the edge of the head, pin into place, repeat with the back cover bead

5. Position the jamb cover bead 5mm in from the face of the jamb, pin into place, repeat with the opposite jamb, then repeat with the back jamb cover beads.

Hidden Finger Pulls

Fit the finger pulls every second leaf, position just above the hinge.
Husky Folding 25/40

Fitting Instructions - Notice de Pose - Montage Handleiding - Montageanleitung
Istruzioni di Montaggio - Instucciones de Montaje

Warranty. This product is covered by a 10 year manufacturer’s warranty. Please see the P.C. Henderson website for terms and conditions.

Tools Required

- Posidrive screwdriver
- Spirit Level
- Hammer
- Drill + 10mm drill bit
- Tape measure
- 10 and 13mm Spanners
- Plumb line
- Hacksaw

Contents of Kit

- Steel Husky Track
- Hinge Plate
- 94 Channel
- Top Pivot
- Bottom Pivot
- Husky Hanger C/W Top Plate
- 106 Guide

<table>
<thead>
<tr>
<th>Max Weight</th>
<th>W</th>
<th>T</th>
<th>O</th>
</tr>
</thead>
<tbody>
<tr>
<td>HF25</td>
<td>25kg</td>
<td>610mm</td>
<td>20-44mm</td>
</tr>
<tr>
<td>HF40</td>
<td>40kg</td>
<td>762mm</td>
<td>20-44mm</td>
</tr>
</tbody>
</table>
1. Position and secure pivot and hanger apron plates

2. Position and secure pivot and guides to the bottom of the door

3. Position and secure hinges, assemble doors (Screws E)
4. Cut track to length

5. Position and secure top bearing plate

6. Affix track and surface mounted channel

7. Locate and secure bottom pivot plate to floor.

8. Slide doors into track (2 man-job)

9. Locate pivot points into pivot plates in track and bottom channel
10. Adjust door height using 13mm spanner on pivot door and 10mm on hanger doors.

11. Align doors

CARE POINT - Ensure when adjusting that the hanger supports the weight of the doors along the length of the track.

12. Door configuration options
Weekamp Fold – Internal Folding Sliding Door System

Diagrams:

A  
2 x 50mm No 8 Screws

B
Measurement A  
Measurement B

2 x 50mm No 8 Screws