

Price: \$5.00

MODEL D-70MKII POWER AMPLIFIER

OWNER'S MANUAL

10-1-86

**audio research corporation**

6801 SHINGLE CREEK PARKWAY  
MINNEAPOLIS, MINNESOTA 55430

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## INTRODUCTION

Please take time to read this manual prior to use or installation of your D70 amplifier.

The D70 is a vacuum tube amplifier constructed to high commercial standards. It is also capable - within its power limits - of redefining the state-of-the-art of music reproduction. In order to achieve this, however, it is necessary that it be used synergistically with commensurate quality associated components. Just as a chain is not stronger than its weakest link, so it is in a music playback system. Attention to details such as the quality of interconnect cables, speaker wires, cartridge-arm interface and adjustments will reward you with satisfying results. It is also important that a preamplifier capable of unrestricted musical dynamics be used. Without these considerations you will no doubt hear a difference between this amplifier and others. However, the results may not be gratifying. The computer industry has a saying which is somewhat appropriate here: "Garbage in, Garbage out." Our analogy would be more like that of comparison of a very clean, clear window with one that is only translucent. If the scenery on the other side is pleasant, then the clean, clear window is preferred. So it is with the D70 amplifier. If you do not experience the definitive musical improvement available with this amplifier, a discussion of your system with your authorized Audio Research dealer or our Customer Service Department is suggested.

### USE CAUTIONS

1. Please be certain to read this manual over to familiarize yourself with your new amplifier before placing it in service.
2. Your D70 amplifier's power cord is equipped with a standard three-prong grounding plug which, if used normally, will ground the chassis to the power line. While this procedure undoubtedly provides the maximum possible safety in use, it will, in many cases, cause your audio system to have a residual hum.

It is usually best to keep the preamplifier "earth grounded" and "float" the grounds of power amplifiers and other equipment to eliminate ground loop hum. The audio interconnect cables then keep the power amplifiers at safe earth ground potential. If there is any question as to the safety of grounding procedures, be certain to seek competent help with the installation.

### WARNINGS

1. To prevent fire or shock hazard, do not expose this equipment to rain or moisture.
2. This unit contains voltages which can be lethal. Do not operate this unit with its covers removed. Refer servicing to qualified personnel.

### CAUTION

For continued protection against fire hazard, replace all fuses only with the same type and rating of fuse as specified.

### PACKAGING

Save all packaging. Your Audio Research® amplifier is a precision electronic instrument and should be properly cartoned any time shipment is made. You may not have occasion to return it to the factory for service, but if that should prove necessary, or other occasion to ship it occurs, the original packaging may save your investment from unnecessary damage or delay.

REMEMBER: Remove all the vacuum tubes from their sockets and package them in the individual cartons to avoid damage in shipment. Mark each tube with its "V" number so that proper relocation can occur at re-installation.

ACCESSORIES INCLUDED WITH YOUR D70 AMPLIFIER

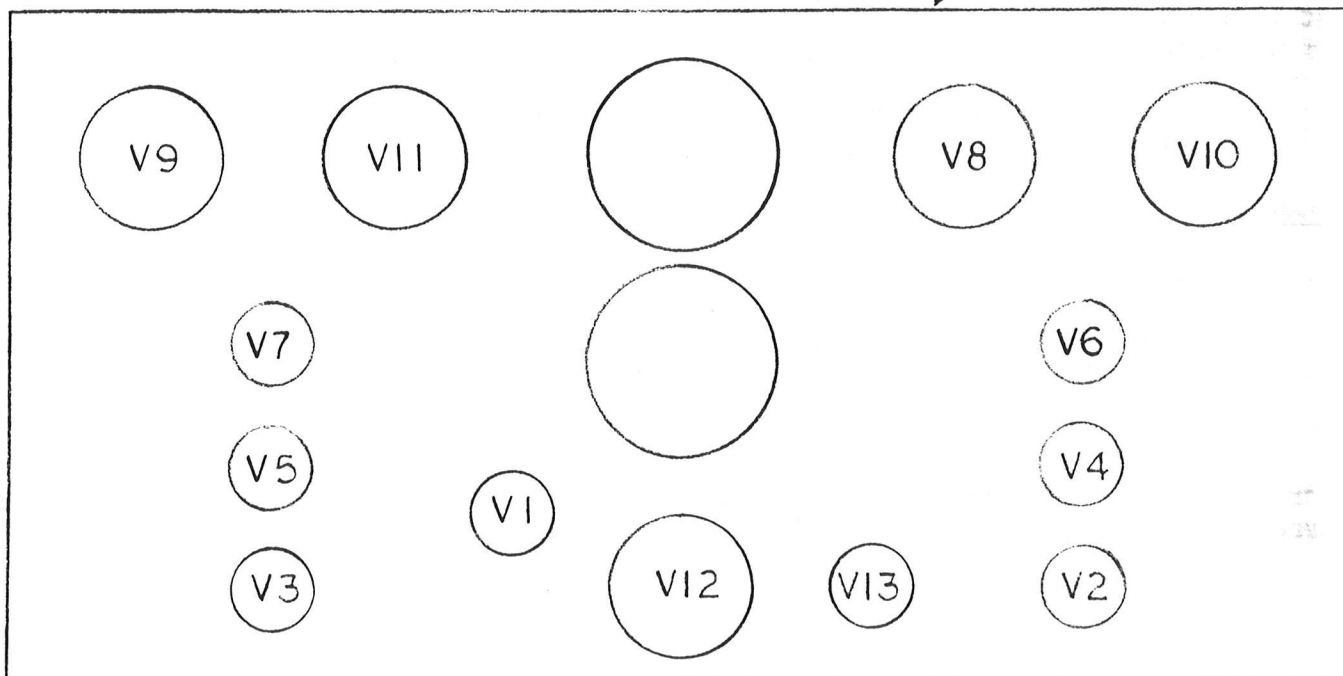
- 1 Phillips screw driver (for cover removal)
- 1 Plastic screwdriver (for internal adjustments)
- Spare Fuses:
  - 1 - 5A MDX AC Line Fuse (3A MDA for 240V Units)(7A MDX for 100V Units)
  - 1 - 1A 3AB 322001 Screen Fuse (This is a "fast-blow" fuse. It is extremely important that only this type and rating be used as the screen fuse.)

PREPARATION FOR USE

Your D70 amplifier is shipped with all of the vacuum tubes removed, packaged and wrapped so that they will not be broken or internally damaged in shipment. It is necessary to install these before using your amplifier. Proceed as follows:

1. Using the Phillips screwdriver provided, remove the top cover and temporarily set it and its screws aside.
2. Note that each vacuum tube, packaged separately under the cover, has its own box marked with a "V" number. Install these tubes carefully, observing the proper locations according to the chart below, and being careful to observe the "keyway" on the base of the 5 large power tubes. Be certain the tubes are properly aligned with the matching keyway in the tube socket and install them firmly without forcing or undue side-to-side "wiggling." Observe also that the small tubes have 9 pins with a space where a 10th pin might have been located. The sockets are spaced this way also. Take care not to mis-align and thereby possibly bend the tube pins or injure the socket while inserting them.

TOP VIEW - D70 PWB CHASSIS OPENING      ↙ FRONT EDGE



3. Reinstall the cover. You may now proceed with INSTALLATION and OPERATING INSTRUCTIONS.

## INSTALLATION

To insure normal component life and safe operation this unit must be operated only in a horizontal position. Adequate air flow and proper cooling thereby can occur only if there is no restriction below, behind and above the unit.

The five (5) special non-marring elastomer feet provide adequate spacing only from a smooth, hard surface. Never operate the unit while it is sitting on a surface such as a rug or carpet.

If the unit is to be operated in an enclosure such as an equipment rack, make certain that adequate air flow above and below the unit is provided. The "ambient" operating temperature should never exceed 120°F or 50°C. Use the Audio Research Corporation Rack Mount Ventilators (RMV-3) above and below each unit.

It is normal for a vacuum tube power amplifier to run "warm," and if used for prolonged periods, "hot" to the touch. All components within are, however, operated at safe, conservative levels and will not be improperly affected thereby, providing the requirements outlined above are adhered to.

## CONNECTION INSTRUCTIONS

The front panel has:

- 1 Switch - AC power on-off
- 2 Fuse Holders - 1 power line, 1 screen
- 2 Indicators - 1 power line on, 1 screen power on (these indicators also serve as fuse-out indicators)

The rear panel has:

- 2 Input Connectors
- 2 Terminal Connector Barrier Blocks
- 1 Power Line Cord

To place the unit in operation the following procedure is recommended:

1. Connect your speakers using the best available speaker wires. We cannot emphasize this enough. It has been determined that the better the component system the more important it becomes to use the very best interconnect and speaker wires.

Note that the D70 is a "non-inverting" amplifier. It is important, sonically, that your entire system be connected so that the audio signal arriving at the speaker be "non-inverting."

2. Wire the left speaker "0" or "-" connection to the left "0" amplifier terminal. Wire the speaker "+" or otherwise identified (such as "4," "8," "16" "Hot") positive terminal to the "4," "8" or "16" ohm amplifier terminal as required. Repeat this procedure with the right speaker and amplifier right channel connections.

NOTE: It is important to use as close as possible an impedance match between amplifier and speaker so as to allow optimum transfer of power to the speaker while preserving minimum distortion operation of the amplifier. In the case of some complex speaker systems, including electrostatic types, the best impedance match should be determined empirically.

3. CAUTION: The outputs of your D70 amplifier, like all ARC tube amplifiers, are "balanced" outputs. This is so because of the nature of our partially cathode-coupled output stage and overall balanced design. Since the output terminations are marked in "impedance" (ie: "4," "8" and "16" ohms), and since the center taps of the output windings must be grounded:

$$\frac{\sqrt{Z1}}{\sqrt{Z2}} = \frac{T1}{T2} \quad \frac{\sqrt{4}}{\sqrt{16}} = \frac{2}{4}$$

the "4" ohm taps are grounded, being the center tap. This is unimportant in actual use except to be aware of the following possible situations:

a) Headphone speaker switching devices. Many of these units have a "common ground." This, of course, will connect the two amplifier "0" terminals together. Since the "4" ohm terminals are already connected together internally (remember, they are the common grounded center tap) you now have strapped the two amplifier sections together and created a modified monaural amplifier. Inevitably, these headphone speaker switching devices are also not satisfactory sonically in systems of a quality justifying the use of a D70 amplifier. Our best recommendation is not to use them at all. If one "must" be used, contact Customer Service at ARC for instructions.

b) Some complex loudspeaker systems with integral power supply/crossover networks can have a common ground system, possibly also with grounding through the power line, just as the D70 amplifier does. If a "ground lifter" is not used, the result is that the amplifier is called upon to drive a virtual short circuit in addition to the problem listed in a) above. If your speaker system employs a power line connected power supply/crossover network and you experience either "monaural" sound and/or extremely weak and distorted sound, contact Customer Service or Engineering at ARC for instructions concerning your specific speaker.

4. Connect the amplifier to the preamplifier or electronic crossover, using only the highest grade audio interconnect cables.

5. Place the power on-off switch in the "off" position and connect the power line cord to the AC power, observing Paragraph 2 under USE CAUTIONS, Page 2 of this manual.

CAUTION: Make certain the amplifier is installed according to the instructions under INSTALLATION on Page 4 of this manual. Contact your dealer for help if you have any questions on the above procedure.

#### OPERATING INSTRUCTIONS

1. Make sure that you have complied with the INSTALLATION and CONNECTION INSTRUCTIONS prior to attempting operation.

2. The preamplifier should initially be muted or at minimum gain since the D70 does not employ input level controls.

3. Turn the D70 power switch "on." You will note a short delay of approximately 1/2 second before the power relay clicks in and the "on" (and fuse out) indicator lamp reaches full brilliance. This "soft start" protection is provided to minimize the power surge of charging the D70 capacitors, to prolong component life and eliminate the momentary "light dimming" often encountered when switching on audio power amplifiers. The duration of this turn-on delay will vary with line voltage.

4. After about 10-30 seconds the "screen" lamp will also light, indicating that the high voltage regulators have reached operating temperature.
5. The D70 will now operate satisfactorily. However, a full stabilization time of one-half hour or more is recommended for best sonic performance.

#### ADJUSTMENT PROCEDURE AND DISCUSSION

The D70 utilizes very high quality, commercial and computer grade components and this, together with conservative operation of all components and tubes, will provide long service life, if installed and operated within the parameters outlined in this manual.

After long service, or after vacuum tube failure and replacement, or in a location with consistently low line voltage, it may be desirable to readjust the amplifier for optimum performance.

CAUTION: The following internal procedures should not be attempted by the owner unless he is technically qualified. There are high voltages and currents within this unit which can be lethal under certain conditions. All internal adjustments should be accomplished by a qualified individual.

There are three (3) parameters which may be adjusted (in the following sequence) in the D70. These adjustments are internal, requiring removal of the top cover. Use the plastic alignment tool provided.

1. OUTPUT TUBE IDLE CURRENT ("BIAS")
2. DC BALANCE
3. AC BALANCE

#### 1. OUTPUT TUBE IDLE CURRENT ("BIAS")

The output stages of the D70 are partially cathode-coupled "push-pull Class AB<sub>1</sub>," utilizing our tightly-coupled output transformers which provide low distortion and sonic accuracy.

As shipped from the factory, the output "bias" adjustments are set for a nominal 65mA. per tube with a stable power line voltage of 120. (Export models are adjusted for each country's requirements.) Under these conditions the tubes are each dissipating approximately 28 watts of their 48 watt rating (42 watt plate, 6 watt screen). This point of operation provides "enriched" Class AB<sub>1</sub>, and will satisfy most critical listeners.

Although the main "B+" voltage to the output tubes will vary with line voltage, the "bias" voltage and the "screen" voltage are electronically regulated. Because of this, the change in operating point of the output stage does not vary significantly with minor changes in line voltage. It is therefore not normally necessary to readjust "bias" unless line voltage is consistently abnormally low or when changing power output tubes.

Make sure that ventilation requirements are met as described under INSTALLATION to prolong tube and other component life.



## 1A. "BIAS" ADJUSTMENT PROCEDURE

For best results operate and adjust the D70 at 120VAC line voltage, or at the line voltage that is typical in the final installation. Adjustments should be made under zero-signal conditions after at least 15-20 minutes of uninterrupted stabilization time. There may be a very slight interaction between the 4 output tube bias adjustments, so recheck the first tube current after adjusting the other three, etc., until you are certain that all are correct and stabilized.

A digital voltmeter capable of accurate measurement of .05 to .1 Volt DC is required to accomplish this adjustment. Use the plastic alignment tool provided to make the adjustments.

There is a 1 ohm 5% wirewound resistor in the cathode circuit of each output tube, and test connections (test points referred to schematically and on the circuit board as TPs) are provided at either end of these resistors so that a voltage measurement can be conveniently made across each resistor. These test points are identified and accessible from the top side of the circuit board.

Because the resistor is 1 ohm, you can conveniently "direct" read the total cathode current in each tube. A .065 Volt reading indicates 65mA.

	<u>TUBE</u>	<u>TEST POINTS</u>	<u>ADJUSTMENT</u>
Channel 1	V8 V10	TP1, TP3 TP5, TP7	RV"7" ("RV" is not indicated RV"9" on the circuit board.)
Channel 2	V9 V11	TP2, TP4 TP6, TP8	RV"8" RV"10"

It is important that all 4 output tubes be reasonably matched (within 5%) for highest performance operation. (Matched sets are available from Audio Research.) It is also important, both for long life free from arcing effects as well as sonically, that these tubes be of a low "gas" nature. Tubes provided by Audio Research will meet these parameters.

## 2. DC BALANCE

The D70 uses an improved version of our patented cross-coupled input/driver circuit that automatically tracks normal minor tube drift. Therefore, the accuracy of DC balance required for best performance is not super-critical. However, it is necessary to check and reset DC balance if input tubes V2 or V3 are changed.

A battery-operated digital voltmeter having a 10 megohm or higher input impedance and 3½ digit resolution or better is needed for this adjustment.

Set each adjustment for +90V DC within 0.1V of equal voltages for the two test points of each channel. Allow at least 20-30 minutes warmup stabilization for best results, plus 10-20 hours "burn-in" for the new tubes.



The sonic or measured degradation is minimal with up to 2 volts of DC unbalance, but it is best to set the balance within 0.1V to allow for tube aging.

	<u>TUBE</u>	<u>TEST POINT</u>	<u>ADJUSTMENT</u>	<u>SET TO</u>
Channel 1	V2	TP9 TP11	RV1 RV3	+90V DC) +90V DC) 0.1V Matched
Channel 2	V3	TP10 TP12	RV2 RV4	+90V DC) +90V DC) 0.1V Matched

If proper voltages cannot be achieved, replace the tube indicated above.

### 3. AC BALANCE

Normally the AC balance does not require readjustment. If any tubes are changed, you may want to recheck its setting. However, this adjustment should not be attempted unless low distortion measuring equipment is available.

First, make sure the output tubes are properly biased and that the DC balance is correct.

Using the plastic alignment tool provided, set RV5 and RV6 for minimum second harmonic distortion at 4 watts (8 volts) of 1kHz output into a 16 ohm load, typically less than .02%. As an approximation, the adjustments can be made for minimum 1kHz total harmonic distortion and noise, typically less than .02%.

A properly adjusted unit will achieve AC balance at about midrotation  $\pm 30^\circ$  of RV5 and RV6. If lowest distortion requires adjusting beyond this range, it may indicate a weak or unbalanced tube at V6 or V7, or possibly other tubes.

### 3-YEAR LIMITED WARRANTY TERMS AND CONDITIONS

1. LIMITED WARRANTY. Audio Research warrants the product designated herein to be free of manufacturing defects in material and workmanship, subject to the conditions hereinafter set forth, for a period of three (3) years from the date of purchase by the original purchaser or no later than five (5) years from the date of shipment to the authorized Audio Research dealer, whichever comes first, excepting vacuum tubes which are warranted for 90 days only (See 6).
2. CONDITIONS. This Warranty is subject to the following conditions and limitations. The Warranty is void and inapplicable if the product has been used or handled other than in accordance with the instructions in the owner's manual, abused or misused, damaged by accident or neglect or in being transported, or the defect is due to the product being repaired or tampered with by anyone other than Audio Research or an authorized Audio Research repair center. The product must be packed and returned to Audio Research or an authorized Audio Research repair center by the customer at his or her sole expense. Audio Research will pay return freight of its choice. A RETURNED PRODUCT MUST BE ACCOMPANIED BY A WRITTEN DESCRIPTION OF THE DEFECT AND A PHOTOCOPY OF THE ORIGINAL PURCHASE RECEIPT. This receipt must clearly list model and serial number, the date of purchase, the name and address of the purchaser and authorized dealer and the price paid by the purchaser. Audio Research reserves the right to modify the design of any product without obligation to purchasers of previously manufactured products and to change the prices or specifications of any product without notice or obligation to any person.
3. REMEDY. In the event the above product fails to meet the above Warranty and the above conditions have been met, the purchaser's sole remedy under this Limited Warranty shall be to return the product to Audio Research or an authorized Audio Research repair center where the defect will be rectified without charge for parts or labor, except vacuum tubes (See 6).
4. LIMITED TO ORIGINAL PURCHASER. This Warranty is for the sole benefit of the original purchaser of the covered product and shall not be transferred to a subsequent purchaser of the product.
5. DURATION OF WARRANTY. This Warranty expires on the third anniversary of the date of purchase or no later than the fifth anniversary of the date of shipment to the authorized Audio Research dealer, whichever comes first.
6. VACUUM TUBES. Vacuum tubes are warranted for the original 90-day period only.
7. DEMONSTRATION EQUIPMENT. Equipment used by an authorized dealer for demonstration purposes is warranted to be free of manufacturing defects in materials and workmanship for a period of three (3) years from the date of shipment to the dealer. Vacuum tubes are warranted for 90 days. Demo equipment needing warranty service must be packed and returned to Audio Research by the dealer at his sole expense. Audio Research will pay return freight of its choice. A returned product must be accompanied by a written description of the defect on an AUDIO RESEARCH RETURNED GOODS AUTHORIZATION form. Dealer-owned demonstration equipment sold at retail within three (3) years of date of shipment to the dealer is warranted to the first retail customer to be free of manufacturing defects in materials and workmanship for the duration of the 3-Year Limited Warranty remaining (as measured from the date of shipment of the equipment to the dealer). Vacuum tubes are not warranted for any period under these conditions of sale. In the event warranty service is needed under these conditions, the owner of

the equipment must provide a copy of his purchase receipt, fulfilling the requirements described under "2. Conditions" above. The product must be packed and returned to Audio Research or an authorized Audio Research repair center by the customer at his or her sole expense. Audio Research will pay return freight of its choice.

8. MISCELLANEOUS. ANY IMPLIED WARRANTIES RELATING TO THE ABOVE PRODUCT SHALL BE LIMITED TO THE DURATION OF THIS WARRANTY. THE WARRANTY DOES NOT EXTEND TO ANY INCIDENTAL OR CONSEQUENTIAL COSTS OR DAMAGES TO THE PURCHASER. Some states do not allow limitations on how long an implied warranty lasts or an exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

9. WARRANTOR. Inquiries regarding the above Limited Warranty may be sent to the following address:

Audio Research Corporation  
6801 Shingle Creek Parkway  
Minneapolis, MN 55430

#### WARRANTY OUTSIDE THE USA

Audio Research has formal distribution in many of the countries of the free world. In each country the Audio Research Importer has contractually accepted the responsibility for product warranty. Warranty should normally be obtained from the importing dealer or distributor from whom you obtain your product.

In the unlikely event of service need beyond the capability of the Importer, Audio Research does, of course, back up the warranty. Such product would need to be returned to Audio Research, together with a photostatic copy of the bill of sale.

D70MKII SPECIFICATIONS (AC line set @120V 60Hz for these specifications)

Power Output:

60 watts per channel minimum continuous (both channels operating) at 16 ohms from 20Hz to 20kHz with less than 1% total harmonic distortion (typically below .005% at 1 watt)

Approximate actual sine wave power available per channel at "clipping" (both CH. OP, 1kHz): 60 to 70 watts (Note that actual RMS power output is dependent upon both line voltage and "condition" ie: if power line has high distortion, maximum power will be affected adversely, although from a listening standpoint this is not very critical.)

Power Bandwidth:

(-3dB Points) 15Hz to 30kHz (30 watts at less than 1% THD)

Intermodulation Distortion:

Less than .1% at 1dB below rated output (80V P to P, 16 ohms - SMPTE method)

Input Sensitivity:

.85V RMS for rated output

Input Impedance:

110K ohms, nominal

Output Regulation:

Approximately .6dB, 16 ohm load to open circuit (Damping factor approximately 15)

Negative Feedback:

20.5dB

Slew Rate:

10 volts/microsecond

Rise Time:

5 microseconds

Hum & Noise:

85dB below rated output (borad-bandwidth unweighted, inputs shorted) (Peak to peak output noise envelope approximately 5mV)

Power Supply Energy Storage:

Approximately 150 joules

Power Requirements:

105-125 VAC 60Hz (210-250VAC 50Hz) 600 watts maximum  
240 watts at "idle"

Dimensions:

19" (48 cm) W (standard rack panel) x 7" (18 cm) H x 14.5" (37 cm) D (front panel back). Handles extend 1 5/8" (4.1 cm) forward of the front panel.

Weight:

49 lbs. (22.3 kg) Net; 64 lbs. (29.1 kg) Shipping

Tubes Required:

2 - Matched Pair 6550 (low gas)	Power Output
1 - 6550 (low gas)	Regulator
1 - 12AX7	Regulator Driver
3 - 6DJ8 (ECC88)	Small Signal
4 - 6FQ7/6CG7	Cross Couplers, Drivers

D-70MKII POWER AMPLIFIER  
SCHEMATIC & PARTS LIST

Rev. D  
6/1/84

**audio research corporation**

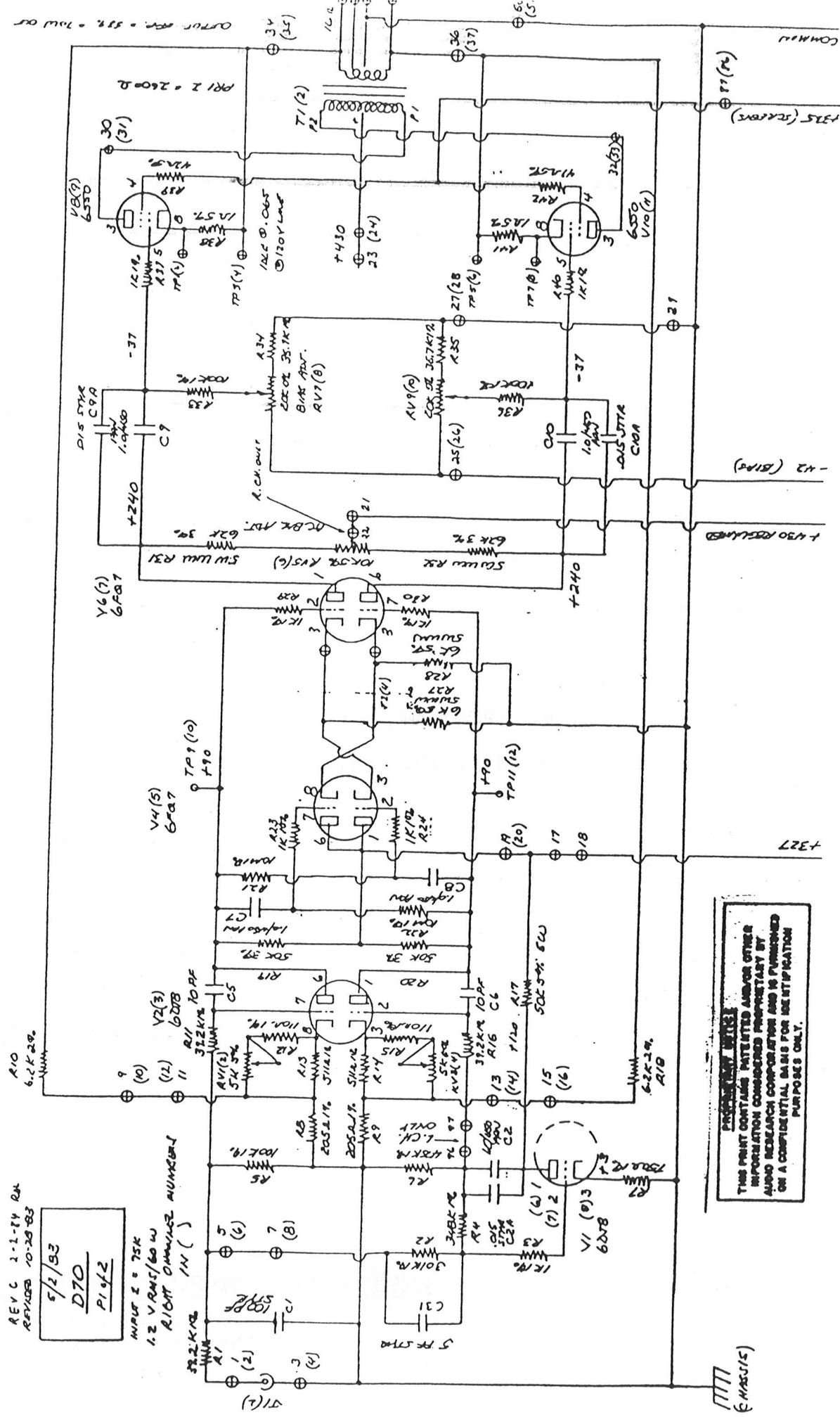
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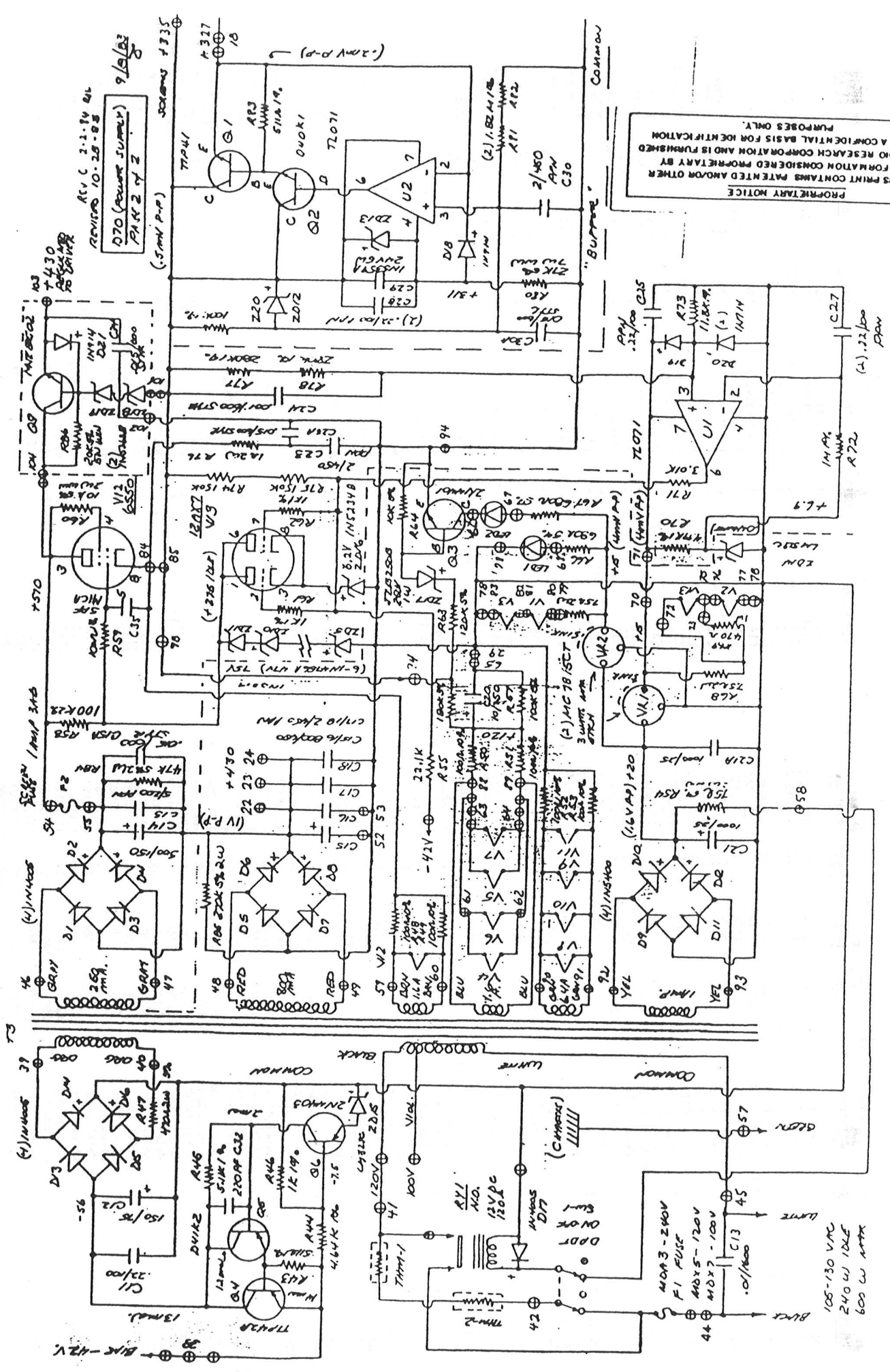
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REVISED 10-28-83

5/2/83  
D70  
PI/2

INPUT E = 75K  
1.2 V RMS/60 W  
RIGHT CHANNEL NUMBER 1



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D-70 PARTS LIST

D-70 PARTS LIST

COMPONENT	QUAN.	DESCRIPTION	VALUE	RATING	TOL.	ARC PART NO.
R1	2	Metal Film	3.92K	1/2W	1%	42392303
R2	2	Metal Film	301K	1/4W	1%	42301502
R3, 23, 24, 29, 30, 37, 40, 46, 61, 62	17	Metal Film	1.0K	1/4W	1%	42100302
R4	2	Metal Film	348K	1/4W	1%	42348502
R5	2	Metal Film	100K	1/2W	1%	42100503
R6	2	Metal Film	475K	1/2W	1%	42475503
R7	2	Metal Film	750	1/4W	1%	42750202
R8, 9	4	Metal Film	1.5K	1/4W	1%	42150302
R10, 18	4	Metal Film	205	1/2W	1%	42205203
R11, 16	4	Metal Film	3.9K	1W	2%	46390301
R12, 15	4	Metal Film	39.2K	1/2W	1%	42392403
R13, 14	4	Metal Film	110	1/4W	1%	42110202
R17, 19, 20	6	Metal Film	1.5K	1/2W	1%	42150303
R21, 22	4	Metal Film	50K	5W	3%	43500400
R25, 26	4	Metal Film	100K	3/4W	1%	42100504
R27, 28	4	Metal Film	10Meg	1/2W	2%	46100702
R31, 32	4	Metal Film	825	1/2W	1%	42825203
R33, 36, 79	5	Wirewound	375	3W	1%	43375200
R34, 35	4	Wirewound	10K	5W	5%	43100400
R38, 41, 76	5	Wirewound	8.5K	3W	3%	43850300
R39, 42, 60	5	Wirewound	62K	5W	3%	43620400
R43, 83	2	Wirewound	33K	3W	3%	43330401
R44	1	Wirewound	100K	1/4W	1%	42100502
R45	1	Wirewound	35.7K	1/4W	1%	42357402
R47	1	Wirewound	1.0	2W	5%	43100002
R48-53	6	Carbon Comp.	511	1/4W	1%	42511202
R54	1	Wirewound	4.64K	1/4W	1%	42464302
R55	1	Wirewound	5.11K	1/4W	1%	42511302
R56	1	Wirewound	470	2W	10%	40470205
R57	1	Wirewound	100	1/2W	10%	40100203
R58	1	Wirewound	75	1/4W	5%	43750101
R59	1	Carbon Comp.	22.1K	1/2W	1%	42221403
R60	1	Carbon Comp.	180K	1W	5%	41180504
R61	1	Carbon Comp.	100K	1/2W	5%	41100503
R62	1	Carbon Comp.	100K	2W	2%	46100501
R63	1	Carbon Comp.	100	1/4W	1%	42100202
R64	1	Carbon Comp.	120K	1/2W	5%	41120503
R65, 68	2	Wirewound	10K	1/2W	5%	41100403
R66, 67	2	Wirewound	7.5	2W	5%	43750001
R69	1	Carbon Comp.	680	1W	5%	40680204
R70	1	Carbon Comp.	1070	1W	10%	40470204
R71	1	Metal Film	4.99K	1/4W	1%	42499302
R72	1	Metal Film	3.01K	1/4W	1%	42301302
R73	1	Metal Film	1.0Meg	1/4W	1%	42100602
R74, 75	2	Metal Film	11.8K	1/4W	1%	42118402
R77, 78	2	Metal Film	150K	1/2W	1%	42150503
R80	1	Metal Film	280K	1/2W	1%	42280503
R81, 82	2	Wirewound	27K	7W	3%	43270401
R84	1	Carbon Comp.	1.82Meg	1/2W	1%	42182603
R85	1	Carbon Comp.	47K	2W	5%	41470405
R86	1	Wirewound	20K	5W	5%	41270500
R87, 88	4	Wirewound	20K	5W	5%	43200400
C1	2	Metal Film	1.27K	1/4W	1%	42127302
C2, 7, 8-10	10	Met. Polyprop.	100pF	630V	5%	53100201
C2A, 1A, 10A, 15A, 19A, 23A, 30A, 34	11	Polystyrene	1.0uF	450V	10%	53100800
			.015uF	630V	5%	53150404

NOTE: Resistor values are in "ohms" except "K" = x 1,000; "Meg" = x 1,000,000

COMPONENT	QUAN.	DESCRIPTION	VALUE	RATING	TOL.	ARC PART NO.
C3, 4	4	Polystyrene	150pF	160V	2.5%	53150200
C5, 6	4	Polystyrene	27pF	630V	2%	53270000
C11, 25-29	6	Polypropylene	.22uF	100V	10%	53220506
C12	1	Electrolytic	150uF	75V	10%	50150800
C13	1	Polyester	.01uF	1600V	10%	53100403
C14	1	Electrolytic	530uF	150V	10%	50530800
C15	1	Met. Polyprop.	5.0uF	200V	10%	53500604
C16, 17	2	Electrolytic	800uF	450V	10%	50100907
C18, 19, 23, 30	4	Met. Polyprop.	2.0uF	450V	10%	53200602
C20	1	Electrolytic	10uF	150V	10%	50100703
C21, 21A	2	Electrolytic	1000uF	25V	5%	50100903
C24	2	Polystyrene	100pF	630V	5%	53100301
C31	2	Polystyrene	10pF	630V	5%	53100100
C32	1	Polystyrene	5pF	630V	10%	53500000
C35	1	Polystyrene	220pF	160V	2.5%	53220200
D5-8	9	Silver Mica	5pF	500V	10%	57500000
D9-12	4	IN4005	1A	600V	10%	30500400
D18-21	4	IN4143	3A	600V	10%	30503300
Z01-4	4	IN5400	3A	50V	10%	30501500
Z05-10	8	IN52748	1W	100V	10%	30500900
Z011	6	IN4756A	1W	130V	5%	30503800
Z012	1	IN5374	5W	47V	5%	30503200
Z013	1	Z20	1W	20V	10%	30503700
Z014, 15	2	LN5359A	5W	24V	10%	30503500
Z016	1	LN3290Z	6.9V	24V	10%	31000700
Z017	1	IN52348	6.2V	25V	5%	30502100
Z018, 19	2	TZ82508	5W	250V	5%	30503600
F1 120V	1	IN53688	5W	47V	5%	30500100
F2	1	MDX5 S10	5A	125V	5%	34500505
J1, 2	2	MDX7 S10	3A	25V	5%	34500402
J3, 4	2	MDX7 S10	7A	125V	5%	34500703
L1	2	3A81 Fast	34500304	250V		
L2	2	Phono Jack	23201000			
L3	2	Speaker Term.	23100100			
L4	2	LED Green	34300100			
Q1	1	IPT41 Trans	30005000			
Q2	1	D40K1 Trans	30005200			
Q3	1	2N4401 Trans	30002800			
Q4	1	TIP42A Trans	30005101			
Q5	1	D41K2 Trans	30002900			
Q6	1	2N4403 Trans	30005301			
Q7, 8	4	2N5462 FET	30005900			
Q9	1	MJE8502 Trans	30005700			
RV1-4	4	Trim Pot	5K	Lin	10%	45500300
RV5, 6	2	Trim Pot	20K	Lin	10%	45200412
RV7-10	4	Trim Pot	10K	Lin	10%	45100424
RY1	1	30A Relay	20	Lin	10%	45200412
SW1	1	DPDT Switch	120	12V		64100800
T1, 2	2	Output Transformer	6A			24100900
T3	1	Power Transformer	60005600			60005810
THM-1, 2	1	Power Transformer	240V			60005809
U1, 2	2	Thermistor (2 for 240V)				47000400
V1-7	7	TL071CP Op Amp				31001900
V8-11	4	60J8 Tube				32001100
V12	2 Pr.	6550 Matched Pair				32000502
V13	1	6550 Tube				32000501
V15	1	EC683/12AX7 Tube				32000700
V17, 2	2	MC7815CT Reg	1A	15V		31002000