Version No: 3

Code of Practice - Preparation of Safety Data Sheets for Hazardous Chemicals

Viscoferm®

1. PRODUCT IDENTIFIER & IDENTITY FOR THE CHEMICAL

Product Name Viscoferm®

Chemical Name Enzyme preparation

Declared activity Beta-glucanase (endo-1,3(4)-)

Use of the substance/preparation

Novozymes' enzyme preparations are biocatalysts used in a variety of industrial processes within food manufacturing

Company/Undertaking Identification

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2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture Respiratory sensitisation Category 1

2.2 Label elements



Signal word Danger

Hazard statements

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

Precautionary Statements

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray

P284 - In case of inadequate ventilation wear respiratory protection



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P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

P402 + P404 - Store in a dry place. Store in a closed container

P501 - Dispose of contents/containers in accordance with local regulations

2.3 Other Information

Human health effects

Repeated inhalation of enzyme dust or aerosols resulting from improper handling may induce sensitization and may cause allergic type 1 reactions in sensitized individuals

Mild skin irritation Mild eye irritation

Physical and Chemical Hazards None known

Specific hazards None known

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	IUB No.	Weight-%
Cellulase (aep)	9012-54-8	3.2.1.4	5 - 10
Xylanase (endo-1,4-) (aep)	9025-57-4	3.2.1.8	<5
Beta-glucanase (endo-1,3(4)-) (aep)	62213-14-3	3.2.1.6	<5

Active enzyme protein (aep) is the part of the enzyme concentrate contributing to the classification of the mixture.

4. FIRST AID MEASURES

In case of unintended overexposure, the following measures apply

Inhalation

Effects May cause allergic respiratory reaction
Symptoms Shortness of breath, wheezing and coughing
The effect of inhalation may be delayed

First Aid Remove person to fresh air. If signs/symptoms continue, get medical attention

Show this safety data sheet to the doctor in attendance

Skin Contact

Effects May cause slight irritation

Symptoms Slight irritation

First Aid Remove and wash contaminated clothing before re-use. Wash off immediately with plenty of water. If

symptoms persist, call a doctor. Show this safety data sheet to the doctor in attendance.

Eye Contact

Effects May cause slight irritation

Symptoms Slight irritation

First Aid Hold eye open and rinse slowly and gently with water for 15-20 min. Remove contact lenses, if present,

after the first five minutes, then continue rinsing eye. If symptoms persist, call a doctor. Show this

safety data sheet to the doctor in attendance

Ingestion

Effects Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea

Symptoms Irritation

First Aid Rinse mouth with water and drink plenty of water. If symptoms persist, call a doctor. Show this safety

data sheet to the doctor in attendance.



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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable Extinguishing Media None. **Hazardous Combustion Products** None.

Specific hazards arising from the chemical May cause allergic respiratory reaction.

Protective equipment and precautions for Self-contained breathing apparatus.

firefighters

6. ACCIDENTAL RELEASE MEASURES

Personal precautions For personal protection see section 8.

Environmental Precautions Collect spillage.

Avoid formation of dust and aerosols. Methods for cleaning up

> Spilled preparation should be removed immediately to avoid formation of dust from dried preparation. Take up by mechanical means preferably by a vacuum cleaner equipped with a high efficiency filter. Flush remainder carefully with plenty of water. Avoid splashing and high pressure washing (avoid

formation of aerosols). Ensure sufficient ventilation. Wash contaminated clothing.

Other information For personal protection see section 8.

7. HANDLING AND STORAGE

Handling Avoid formation of dust and aerosols.

Ensure adequate ventilation.

Liquid enzyme preparations are dustfree preparations. However, inappropriate handling may cause

formation of dust or aerosols.

Storage Keep tightly closed in a dry and cool place. The product can be transported at ambient temperature.

Following delivery, the product should be stored as recommended. Temperature 0-25 °C (32-77 °F).

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational exposure controls

Derived No Effect Level (DNEL)

Derived Minimal Effect Level (DMEL)

Chemical name	DNEL Dermal Acute Local (Workers)	DMEL Inhalation Long term Local (Workers)
Cellulase (aep)		DMEL = 60 ng/m ³
Xylanase (endo-1,4-) (aep)		DMEL = 60 ng/m ³
Beta-glucanase (endo-1.3(4)-) (aep)	-	DMEL = 60 ng/m^3



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Personal Protective Equipment

Respiratory protection In case of insufficient ventilation wear an approved mask with a particle filter type P3 used according

to the manufactures instruction.

Eye Protection Wear safety glasses with side shields (or goggles).

Skin Protection Long sleeved clothing.

Hand Protection Skin should be washed after contact.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls Local authorities should be advised if significant spillages cannot be contained.

Waste water should be discharged to sewage treatment plant.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Liquid
Colour Light brown

Odour Slight fermentation odor

Density (g/ml) 1.18

pH Adjusted to the range where active enzyme is stable – typically pH 4 – 9

Solubility Active component is readily soluble in application-relevant solutions at all levels of concentration,

temperature and pH which may occur in normal usage

Other information No information available

10. STABILITY AND REACTIVITY

Chemical stability Stable under recommended storage conditions

None

Conditions to Avoid None

Materials to avoid None

Hazardous Decomposition Products None

11. TOXICOLOGICAL INFORMATION

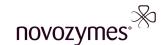
Information on toxicological effects

Possibility of hazardous reactions

Skin contact Mild skin irritation
Eye contact Mild eye irritation

Ingestion

Chemical name	Acute oral toxicity	Acute inhalation toxicity	Skin corrosion/irritation	Serious eye damage/eye
				irritation
Cellulase (aep)	LD50: > 2000 mg/kg bw		Not irritating (OECD TG 404)	Not irritating (OECD TG 405)
	(OECD TG 401, 420)			
Xylanase (endo-1,4-) (aep)	LD50: > 2000 mg/kg bw		Not irritating (OECD TG 404)	Not irritating (OECD TG 405)
	(OECD TG 401, 420)			
Beta-glucanase	LD50: > 2000 mg/kg bw		Not irritating (OECD TG 404)	Not irritating (OECD TG 405)
(endo-1,3(4)-) (aep)	(OECD TG 401, 420)			_



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Chemical name	Specific target organ toxicity (single exposure)	Genetic toxicity	Skin sensitisation	Respiratory sensitisation
Cellulase (aep)		No indication of mutagenic effects (OECD TG 471, 476)		Sensitizer (Human experience)
Xylanase (endo-1,4-) (aep)		No indication of mutagenic effects (OECD TG 471, 476, 487)		Sensitizer (Human experience)
Beta-glucanase (endo-1,3(4)-) (aep)		No indication of mutagenic effects (OECD TG 471, 476, 487)		Sensitizer (Human experience)

12. ECOLOGICAL INFORMATION

Toxicity

Chemical name	Daphnia, acute	Algae, Acute	Acute fish toxicity =
Cellulase (aep)	EC50 (48 hours): >39.5 mg aep/l	-	LC50 (96 hours): >39.5 mg aep/l
	(OECD TG 202)		(OECD TG 203)
Xylanase (endo-1,4-) (aep)	EC50 (48 hours): >42 mg test	ErC50 (72 hours): > 1000 mg test	LC50 (96 hours): > 1000mg test
	substance/I (OECD TG 202)	substance/II (OECD TG 201)	substance/I (OECD TG 203)
Beta-glucanase (endo-1,3(4)-) (aep)	EC50 (48 hours): >100 mg TOS/I	ErC50 (72 hours): > 100 mg TOS/II	LC50 (96 hours): > 100mg TOS/I
	(OECD TG 202)	(OECD TG 201)	(OECD TG 203)

Persistence/Degradability

Chemical name	Persistence and degradability	Partition coefficient (n-octanol/water)	Bioaccumulative potential
Cellulase (aep)	Readily biodegradable (OECD 301E/F)	LogPow: <0	Does not bioaccumulate
Xylanase (endo-1,4-) (aep)	Readily biodegradable (OECD 301)	LogPow: <0	Does not bioaccumulate
Beta-glucanase (endo-1,3(4)-) (aep)	Readily biodegradable (OECD 301)	LogPow: <0	Does not bioaccumulate

Mobility in soil Not relevant

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Disposal of wastes Dispose of in accordance with local regulations

Contaminated Packaging Dispose of wastes in an approved waste disposal facility

Other information Waste codes should be assigned by the user based on the application for which the product was used

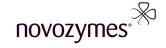
14. TRANSPORT INFORMATION

Transport Regulations No dangerous goods according to transport regulations No special precautions required

UN number Not applicable

Transport hazard class(es) not applicable

Rethink Tomorrow



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Packing group not applicable

Environmental hazards Not applicable

Special precautions for user not applicable

Transport in bulk according to Annex II of not applicable

MARPOL 73/78 and the IBC Code

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The product complies with the recommended purity specifications for food-grade enzymes given by the Joint FAO/WHO Expert Committee on Food Additives (JECFA) and the Food Chemical Codex (FCC).

Please check the consequences of national regulations on this product yourself.

16. OTHER INFORMATION

GHS-Classification

The GHS calculation method has been used for classification of this mixture.

Further information

This SDS is compieled according to the UN GHS rev. 5 Guideline.

Training advice

Details on the safe handling of this product are located in the Novozymes Customer Center Document Library on www.mynovozymes.com For further information please consult available product documentation including 'Product Application Guidelines' and/or 'Application Sheets', which are available on market.novozymes.com or from Novozymes sales representatives.

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text. Furthermore, as the conditions of use are beyond the control of Novozymes, it is the responsibility of the customer to determine the conditions of safe use of these products.

End of Safety Data Sheet

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