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### Technical specifications

The technical dates can be changed at any time.

	DCM-52	DCM-75
Manual feeder	■	■
Suction feeder	■	■
Deep pile feeder	■	■
Optional stream delivery	■	■
Pile stacker	■	■
Roller pressure adjustment	■	■
Maximum infeed width	520 mm	750 mm
Minimum infeed width	100 mm	100 mm
Number of creasing shafts	4	4
Diameter of the shafts	35 mm	35 mm
Speed	up to 30'000 sheets A4 / h	up to 30'000 sheets A4 / h
Weight of creasing module	65 kg	80 kg
Power Consumption	230 V, 50 Hz / 115 V, 60 Hz	230 V, 50 Hz / 115 V, 60 Hz
Dimensions	1200 x 700 mm (manual feeder)	1300 x 910 mm (manual feeder)
	1300 x 700 mm (suction feeder)	2300 x 1000 mm (deep pile feeder)
	2300 x 750 mm (deep pile feeder)	

### The CPU-tool from Multigraf

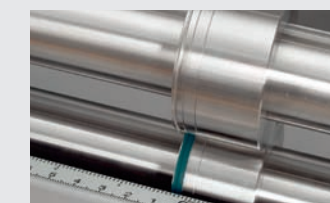
For the DCM-creasing machines the combination tool CPU is available which has been designed by Multigraf. With these tools following operations can be done:

- Single creasing
- Double creasing
- Book cover creasing
- Micro-perforation
- Kiss-cutting
- Cutting

For more information please refer to the additional leaflet.

## Creasing & Micro-Perforating Machine

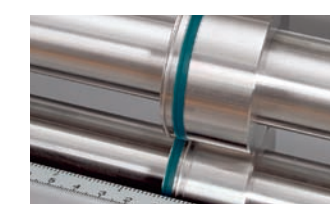
DCM-52 & 75



Single creasing



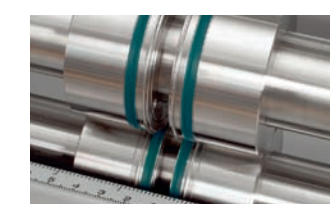
Double creasing



Book cover creasing



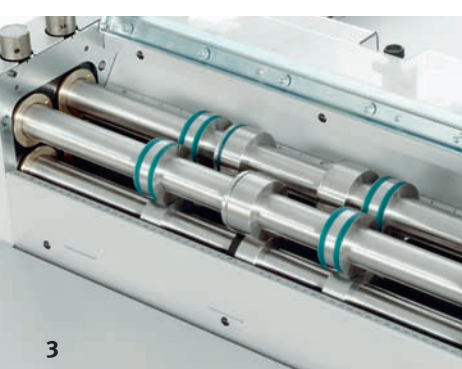
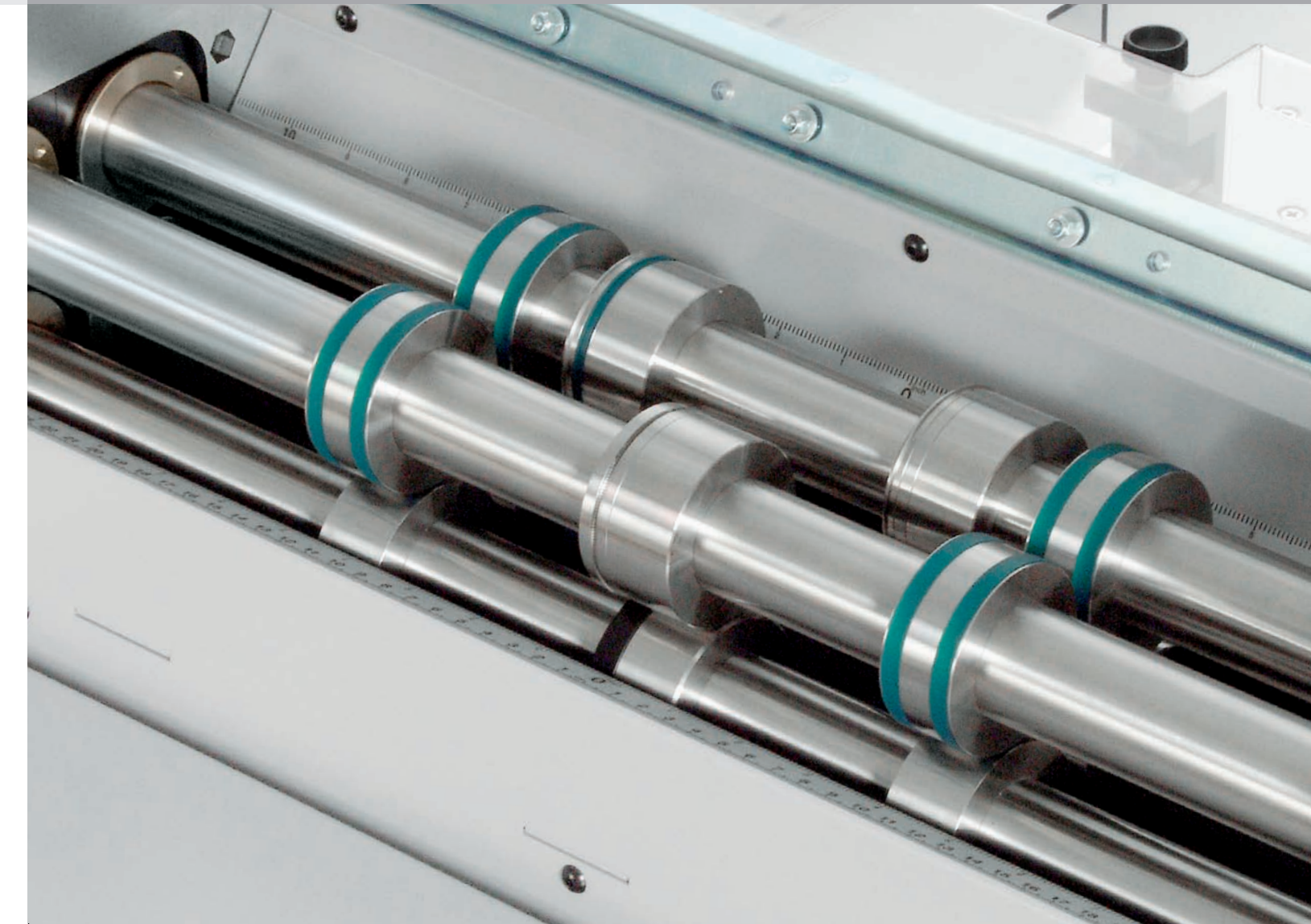
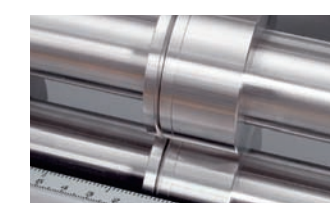
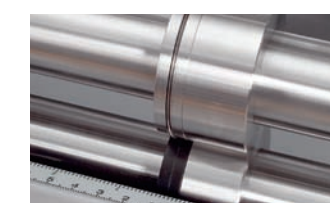
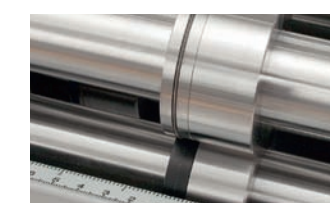
Micro-perforation



Kiss-cutting



Cutting



#### 1 + 2 | Delivery units

In addition to the standard delivery a deep pile stacker and a stream delivery are available. (See separate brochure)

#### 3 | The heart of the DCM

To offer more possibilities and flexibility, the DCM-creasing machines are equipped with four creasing shafts (2 pairs). This also allows the customer to perform separate jobs at the same time: creasing, micro-perforating, kiss-cutting, cutting.

#### 4 | The counting and control solutions

Two different counters are available for the DCM. The simple batch counter EF-110 is recommended for standard applications.

In addition to the EF-110 the model EF-2100 offers the ability for the operator to create a gap between each sheet, allowing more control for each job.

Double sheet detector is available as an option.



**Multigraf, the name for more flexibility in production!**

**Creasing and Micro-Perforating Machine DCM-52 & 75**

The Multigraf DCM-52 & 75 is an industrial, high performance creasing and micro-perforating machine. The main benefit is using two pairs of creasing shafts, which offer wide versatility for different jobs. The machine is of a heavy-duty construction and to avoid flexing, the shafts have been manufactured out of 35 mm diameter steel. Two pairs of shafts also allow the operator to fit several tools, which allows for more flexibility by positioning each tool to give a min. crease/perforating width of 0.5 mm.

When heavier paper stocks from 350–500 gsm need to be creased then 2 creasing tools can be positioned “in line”, resulting in a much sharper finish.

Two different models are available, the DCM-52 (520 mm) and the DCM-75 (750 mm). Like all Multigraf products, these machines may be equipped with different feeders, depending on the customer’s choice. As a cheaper entry level, both models also can be operated with a manual infeed device. The DCM-52 can also receive the standard, bottom fed vacuum feeder and

both, the DCM-52 & 75 can run with a deep pile feeder for high volumes.

Both models come supplied with an outfeed delivery tray. To allow for continuous production both the Multigraf electric conveyor and stacking devices are available as optional extras.

As a consequence of Multigraf’s modular system, the DCM-52 & 75 may be combined directly online with a plate or knife folding device (model MKF35) and also in conjunction with products from several manufacturers.

To achieve high speed in production (up to 30'000 sheet per hour), two professional feeders are available. These are the standard bottom fed vacuum feeder and the high pile feeder enabling long runs to be performed. Multigraf offer an upgrade path, whereby all models can be simply upgraded as and when the customer needs require.

**1 | Online applications:**  
The different infeed solutions such as the straight infeed belt or the side lay register table allow the DCM-creasing machine to be incorporated online to both Multigraf and other manufacturers equipment. The sheets will be received directly from the output-side of the previous machine.

**2 |** The DCM-creasing machines can be run in combination with folding machines. Different infeed systems are available to run the DCM online to Multigraf’s plate and knife folders. Online applications with other manufacturer’s folders are also possible.



**The different infeed solutions:**

**1 | Manual feeder**

Both models can be equipped with a manual infeed device. This option keeps the initial cost low, whilst still allowing the customer to produce high quality jobs. The possibility to upgrade is available at all times.

**2 | Suction feeder**

The DCM-52 is supplied as standard with a bottom fed vacuum feeder, giving a professional finish with a high production output (not available for DCM-75).

**3 | Sheet registration for wide format**

To achieve a perfect sheet registration, a special infeed belt has been designed. This allows to run wide formats such as triple A4 sheets at a high accuracy.

**4 | Deep pile feeder**

For long run and high volume jobs, the deep pile feeder may be recommended. Multigraf’s deep pile feeders can handle products up to 500 g/m<sup>2</sup>.

