

20" Standing Cloth Body
©1996

PATTERN NUMBER DA 1275

**THE DOLL
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FABRICS & NOTIONS

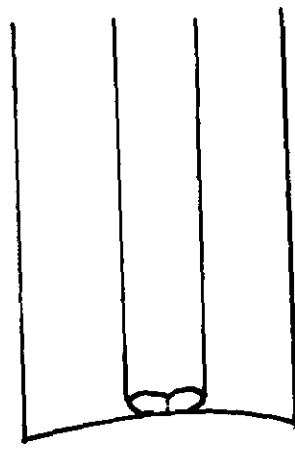
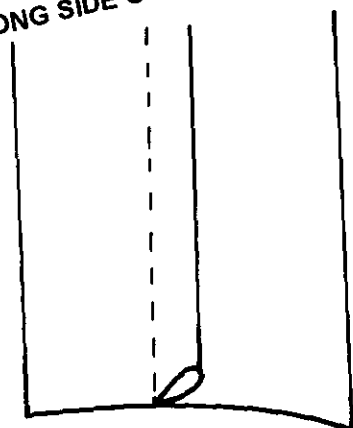
- 1/2 yd. 45" Muslin
- 1/2 yd. 1/4" Twill Tape
- Armature for 20" doll
- Polyfil, Craft/Carpet Thread

BODY ASSEMBLY (arms are softly stuffed, body is firmly stuffed)

1. Sew the darts on both body backs then stitch in the leg pleats. After sewing the pleat, open the pleats as much as possible then place the center of the pleat on top of the stitched seam. Press. Turn the body backs right side up and starting at the leg bottom, sew up the side of the seam line to the end of the pleat. Stop, pivot take one or two stitches and stitch down the other side of the pleat. This will hold the pleats in place and will give an evenly shaped buttocks.
2. WRST, sew the center backs together starting at the dot and sewing down to the crotch.
3. WRST, sew the center front seam. Then sew the front and back together at the side seams and the crotch seam.
4. Fold each arm in half lengthwise and sew the arm seam.
5. Leave the body turned wrong side out. Place legs one at a time inside the body and bind the cloth leg and porcelain leg together at the leg groove. Wrap craft/carpet thread around the cloth and groove several times. Tie off as tightly as possible and secure the knot with a drop of glue.
6. Stuff polyfil in each leg filling the ankle area. Place armature legs in the porcelain legs. Stuff polyfil around the armature as tightly as possible up to the top of the porcelain. Then began stuffing the cloth legs, keeping the armature in the center of the legs.
7. Continue stuffing the buttocks area and up to the opening in the center back. With needle and thread stitch the back closed. Continue stuffing the torso to the top. Whip stitch the top opening closed.
8. Stuff polyfil in the hands and stop at the wrist. Place the porcelain arms in the cloth arm tubes. Bind the cloth and porcelain together as in Step 5. Turn cloth arms right side out.
9. Place the left arm on the armature and stuff polyfil tightly around the armature to the top of the porcelain arm. Stuff the cloth arm softly.
10. Hand stitch the excess cloth arm to the top of the shoulder area. The wrist should be even with the crotch line.
11. Cut 4 lengths of twill tape each 4" long. Place a length of twill tape through each sew hole in the shoulder plate.
12. Set head/shoulder plate on the torso. Pull both ends of each twill tape length down as snugly as possible and pin to the torso. With needle and thread, hand stitch the twill tape ends to the torso. Your doll is now ready to dress.

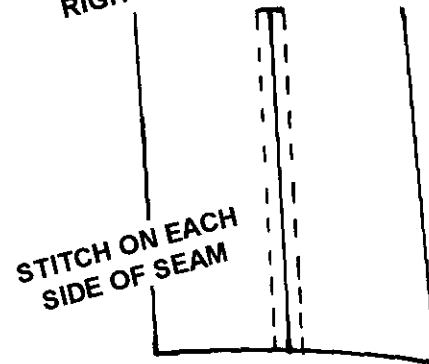
LEG DIAGRAM

WRONG SIDE OF FABRIC

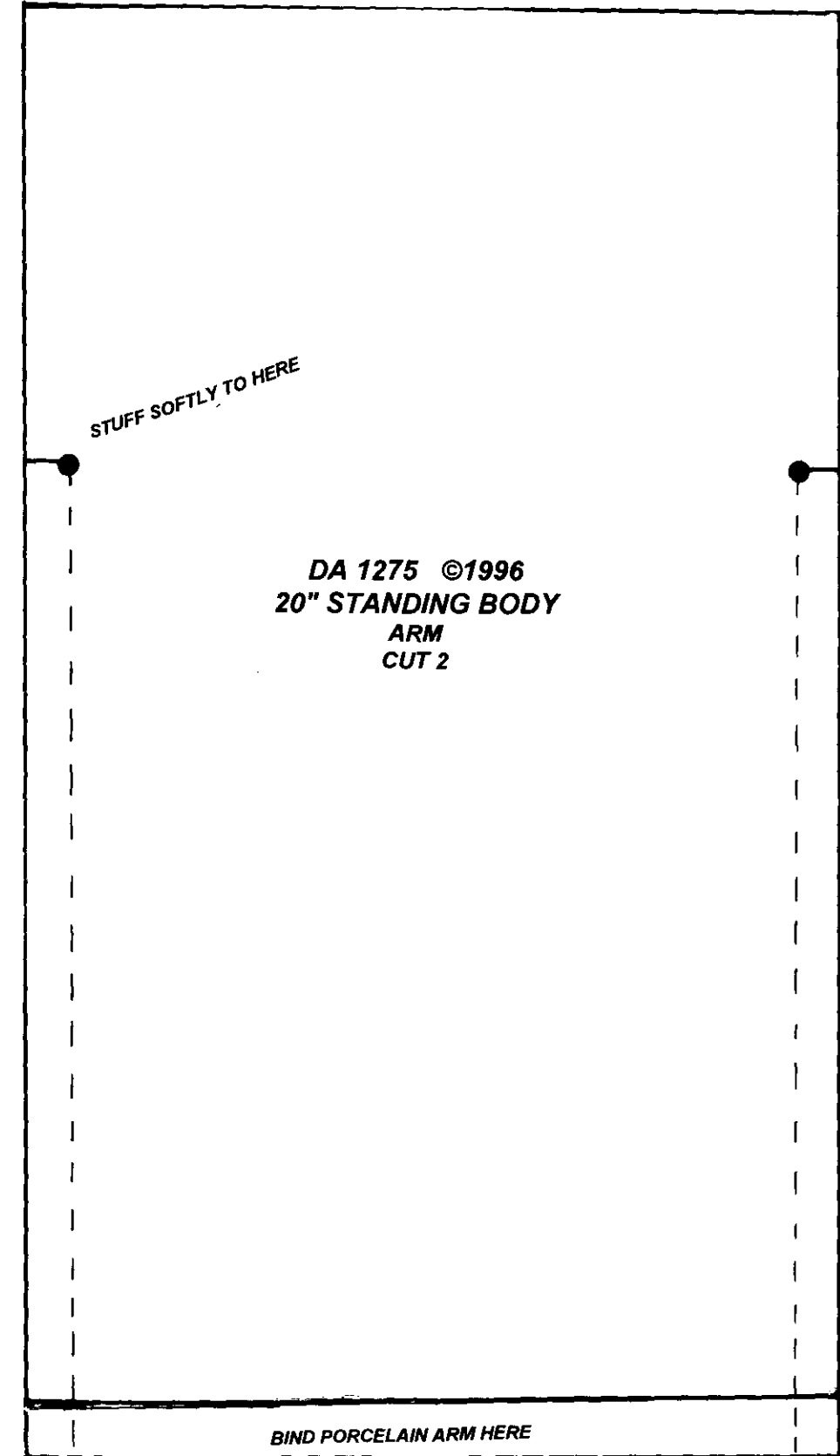


PRESS PLEAT FLAT

RIGHT SIDE OF FABRIC



**STITCH ON EACH
SIDE OF SEAM**



BIND PORCELAIN ARM HERE

