

THE
DOLL INC
ARTWORKS
RT. 9 BOX 119
HWY 274
SEVEN POINTS, TX 75143
TEL 903-432-9426
FAX 903-432-9502
ORDERS ONLY
800-886-3655

FABRICS & NOTIONS

1/2 yd. Muslin, Polyfil, armature for 20" doll,
Craft/Carpet Thread, 16" Twill Tape

NOTE: 1. WRST indicates With Right Sides Together.
2. All seams are 1/4" unless otherwise indicated.
3. **AUBREY DOES NOT HAVE GROOVES ON HER LEGS OR ARMS. STUFF FABRIC INSIDE THE LEGS AND ARMS AND HOT GLUE TO PORCELAIN.**

BODY ASSEMBLY: (Torso may be stuffed soft to firm.)

1. WRST, fold each arm tube in half lengthwise and sew seam according to the pattern piece.
2. Sew all darts in the body backs and fronts.
3. WRST, sew the body fronts together at the center front seam.
4. WRST, sew the body backs together at the center back seam according to the pattern piece.
5. Sew two rows of ease stitching on the seat. **SEE PATTERN FOR PLACEMENT.**
6. WRST, sew the seat to the body back.
7. WRST, sew the body front to the body back at the side seams.
8. Sew the crotch/inseam. Double stitch the curved area of the crotch seam then clip the seam to the stitches.

SEE PATTERN.

9. Leave body turned wrong side out. Place one leg at a time inside the body. With Craft/Carpet thread, bind the porcelain and cloth leg together by wrapping the thread around the groove several times. Tie off as tightly as possible and secure the knot with a drop of glue. After binding both legs turn cloth body right side out.
10. Stuff polyfil in each leg up to the knee area. Then place armature into the cloth body. At least 3 or 4 beads should go into the knee. Stuff polyfil around the armature as tightly as possible up to the top of the porcelain legs. Then begin stuffing the cloth legs, keeping the armature in the center of the legs and the body.
11. The cloth legs should be stuffed very softly. This will allow the leg to be easily posed. Continue stuffing the buttocks area and up to the waist area. The torso can be stuffed soft to firm. With a needle and thread, hand stitch the back opening closed. Continue stuffing the torso to the top then close the top opening with a whip stitch.
12. Stuff polyfil into the hands to the wrist area. Place the porcelain arms inside the cloth arm tubes and bind porcelain and cloth together at the arm groove. Tie off as directed with the legs. Turn the cloth arm right side out. Place left arm on the armature and stuff polyfil tightly around the armature to the top of the porcelain arm. Stuff the cloth arms very softly.
13. Hand stitch the excess cloth arm to the top of the shoulder area. The wrist should be about even with the crotch.
14. Connect the head and shoulder plate with method of your choice.
15. Cut 4 lengths of twill tape each 4" long. Place a length of twill tape through each sew hole in the shoulder plate.
16. Sew head/shoulder plate on the torso. Pull both ends of each twill tape length down as snugly as possible and pin to the torso. With needle and thread, hand stitch the twill tape ends to the torso. You doll is now ready to dress.

