

# Two Person Swing

*Steel Frame with Powder Coating*



## INSTRUCTIONS

<i>Parts</i>	<i>4</i>
<i>Assembly</i>	<i>5-12</i>
<i>Warranty</i>	<i>13-14</i>































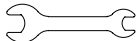
*Customer Service*

**1-800-599-8898**

## Getting Started

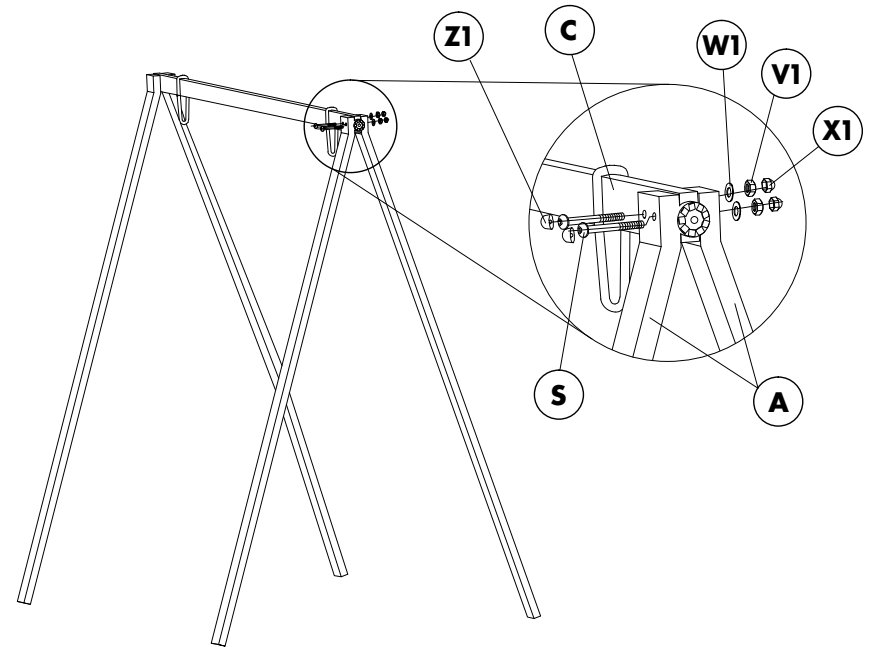
Identify all parts packaged in carton against the parts list. Remove all protective materials and place parts on a non-abrasive surface to avoid scratching. If any parts are missing or damaged, DO NOT attempt to assemble. Please contact our customer service center (Monday-Friday 9:00am – 5:00pm EST) at 1-800-599-8898 or email: support@tdcusainc.com.

***Caution: Read all the instructions before assembly. Failure to do so may result in faulty assembly and potential injury! Assemble product on a soft, non-abrasive surface such as a carpet or cardboard to avoid damaging the item. Seek assistance to assemble bulky or heavy items. After final alignment, make sure all bolts and nuts are securely tightened with screw covers pressed in place.***

<b>A</b>	Leg		4
<b>B</b>	Leg Support		2
<b>C</b>	Swing Support		1
<b>D</b>	Arm Rest		2
<b>E</b>	Swing Arm		4
<b>F</b>	Swing Back		1
<b>G</b>	Swing Seat		1
<b>H</b>	Connector		2
<b>I</b>	Canopy Bar		2
<b>J</b>	Hook		2
<b>L</b>	Canopy		1
<b>M</b>	Cushions		2
<b>N</b>	Screw M6 x 15		4
<b>O</b>	Screw M6 x 35		12
<b>P</b>	Screw M6 x 45		2
<b>R</b>	Screw M6 x 68		8
<b>S</b>	Screw M6 x 82		4
<b>T</b>	Screw M8 x 40		4
<b>U</b>	Dial		2
<b>V1/V2</b>	Nuts	 	M6 - 18/M8 - 4
<b>Z1/Z2</b>	Covers	 	ø6 - 30/ø8 - 4
<b>W1/W2</b>	Washer	 	ø6 - 18/ø8 - 4
<b>X1/X2</b>	Nut Covers	 	M6 - 18/M8 - 4
<b>Y</b>	Spacer		8
<b>AA</b>	Hex Key	 	M6 - 1/M8 - 1
<b>BB</b>	Wrench		1

Do not tighten the screws until all screws are in place.

# Step 1:



Using Screws M6x82 (S) with Washer (W1) and Nut (V1), screw the Legs (A) onto Swing Support (C).

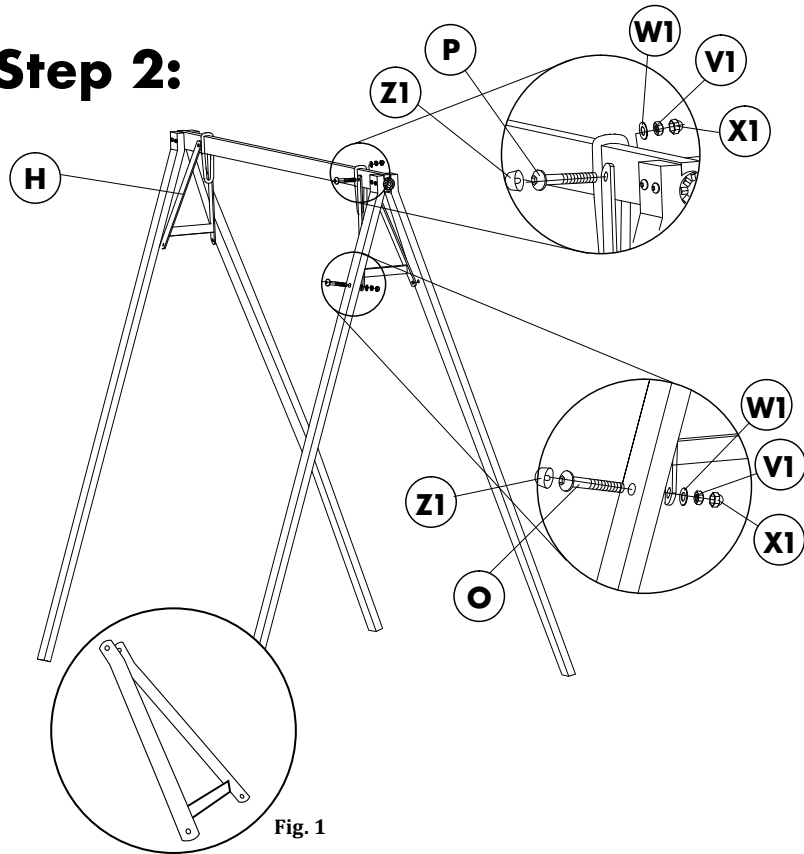
**Step 2:**

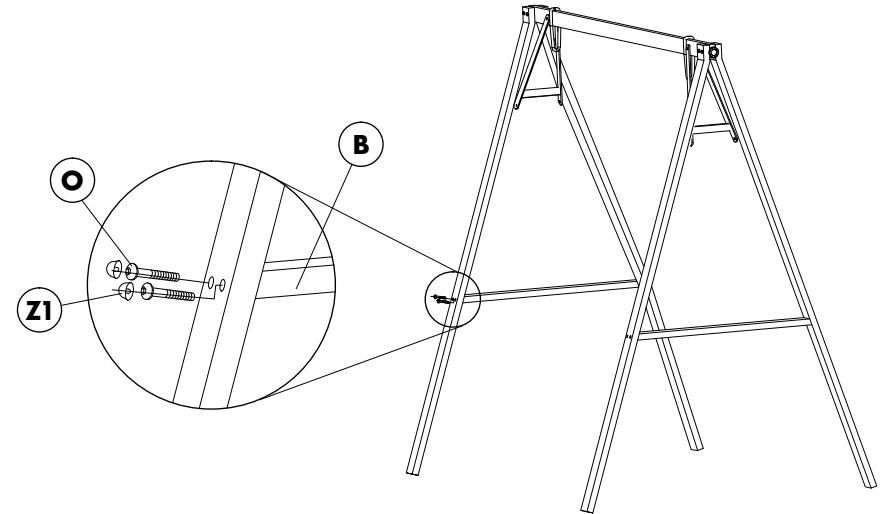
Fig. 1

See Fig. 1 for correct orientation of Connector (H) before screwing to the frame.

Using Screw M6x45 (P), Washer (W1) and Nut (V1) screw the top of Connector (H) to the Swing Support (C).

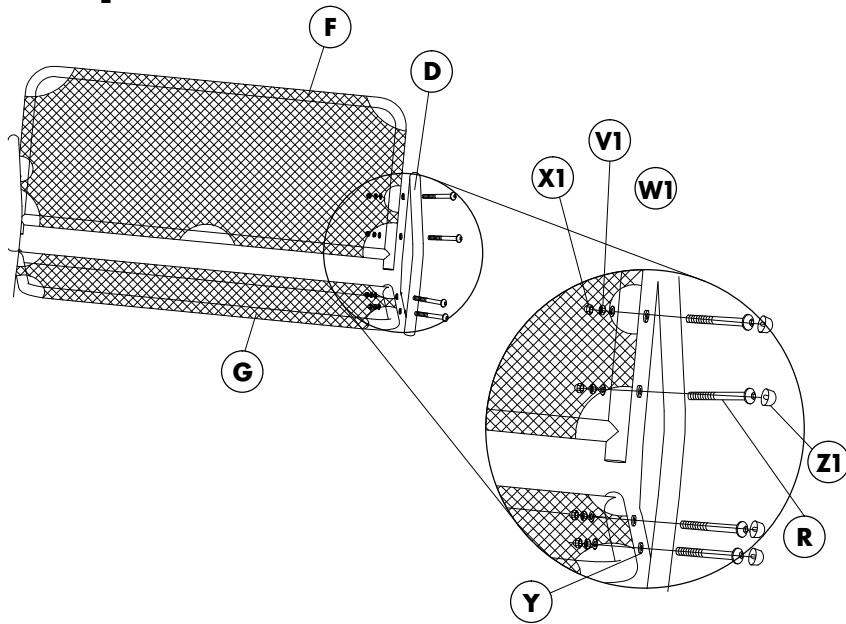
Using Screw M6x35 (O), Washer (W1) and Nut (V1), screw the Connector (H) to Legs (A).

Repeat for the Connector (H) on the other side of the Swing.

**Step 3:**

Place Leg Support (B) between a set of Legs (A). Screw the Leg (A) into Leg Support (B), using Screw M6x35 (O). Repeat for the other set of Legs (A).

## Step 4:



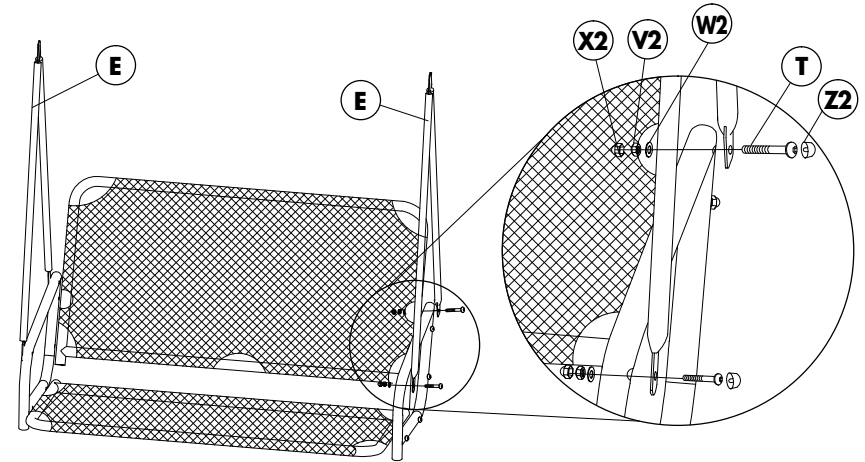
Set Swing Seat (G) down with the seat liner facing up. Place the bottom of one Arm Rest (D) against the end of a Swing Seat (G).

Insert two Screws M6x68 (R) through the bottom of Arm Rest (D), through Spacer (Y), and through Swing Back (F). Place a Washer (W1) through Screw M6x68 (R) and close with a Nut (V1).

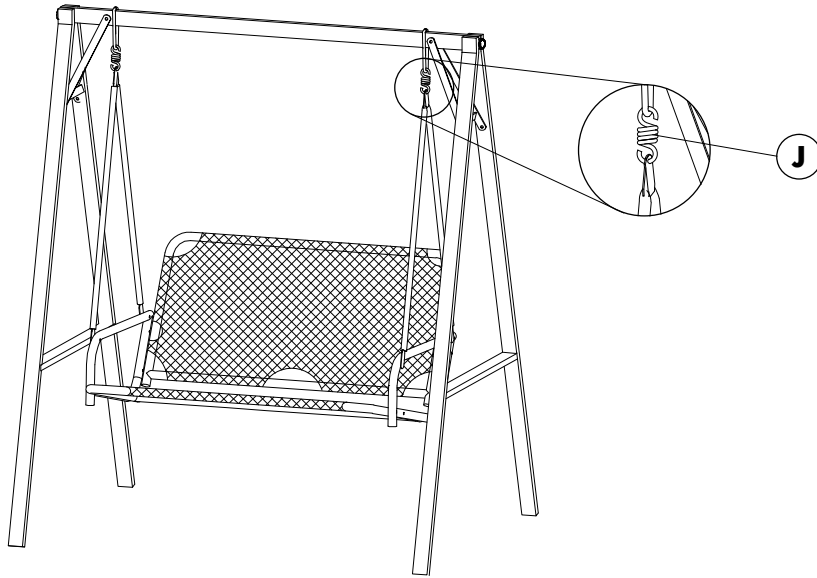
Insert two Screws M6x68 (R) through the side of Arm Rest (D), through Spacer (Y), and through Swing Seat (G). Place a Washer (W1) through Screw M6x68 (R) and close with a Nut (V1).

Please note that the Spacer (Y) goes between the Arm Rest (D) and Swing Seat (G) and Swing Back (F)

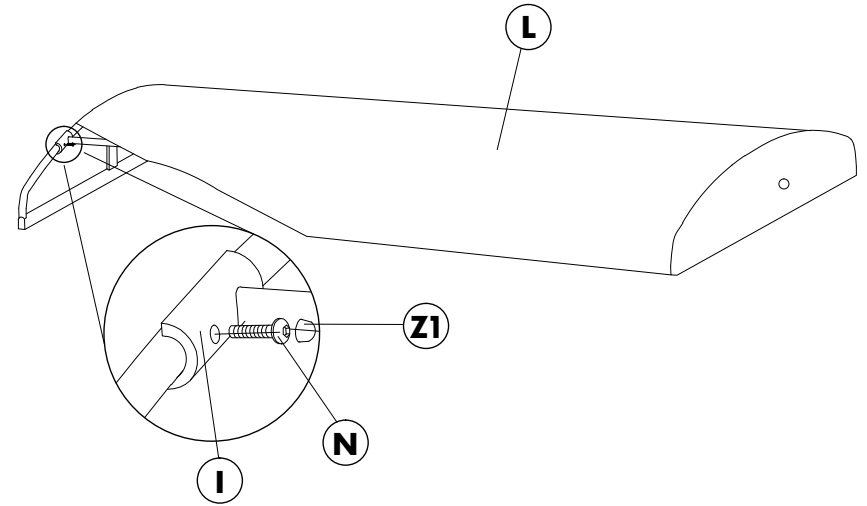
## Step 5:



Insert Screw M8x40 (T) through a hole of Swing Arm (E1) and through the holes of the upper bar of Arm Rest (D). Place a Washer (W2) through Screw M8x40 (T) and use a Nut (V2) to close. Two Swing Arms (E1) should be connected to each Arm Rests (D) when finished.

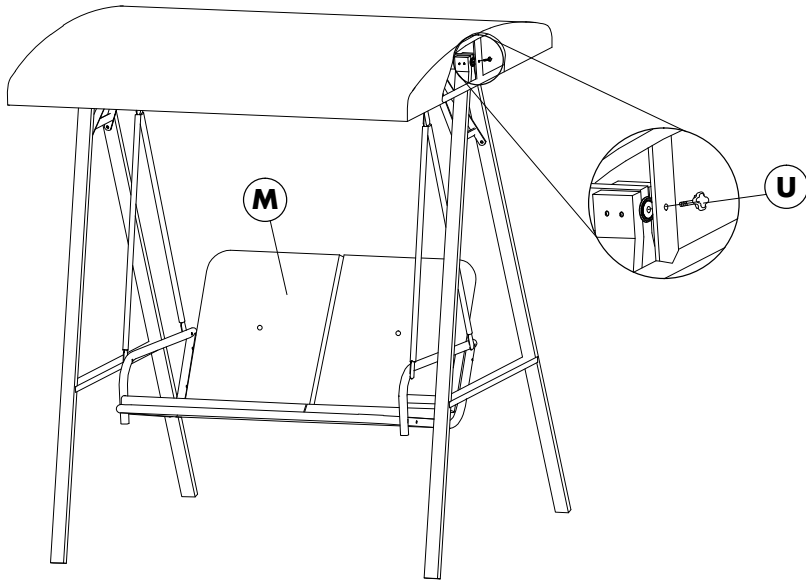
**Step 6:**

Place one end of Hook (J) through the other end of both Swing Arms (E1) on either side of the swing seat. Place the opposite end of Hooks (J) through the loops hanging down from Swing Support (C).

**Step 7:**

Unfold Canopy (L) and lay out flat with the attached frame bars facing upwards. Insert Screw M6x15 (N) through a hole of Canopy Bar (I) and into the threading hole of the curved portion of frame bar of Canopy (L). Follow these steps to connect the opposite end of Canopy Bar (I) to the opposite end of Canopy (L). When finished, two Canopy Bars (I) should be connected to Canopy (L).

## Step 8:



Place the completed canopy over the Swing Support (C). Insert Dial (U) through a grommet hole of one end of Canopy (L) which will go through the frame bar underneath the canopy fabric and into Swing Support (C). Follow this step to place Dial (U) through the other end of Canopy (L) and into Swing Support (C).

Tighten all the screws on the Swing. Place Screw Covers (Z1), Screw Covers (Z2), Nut Covers (X1) and Nut Covers (X2) onto the screws.

## LIMITED WARRANTY

Please contact our service hotline by phone, email or fax before sending the device. This allows us to provide support in the event of possible operator errors.

All furniture manufactured and sold by TDC USA, Inc. is warranted to the original purchaser against defects in workmanship and materials. If a product manufactured by TDC fails during the first year from date of purchase under the terms of our limited warranty, TDC will replace the item at no charge. After one year, it will be the original purchasers' responsibility to pay for freight and packing. TDC reserves the right, in the case of discontinued or out of production models, to replace with an item of similar quality. (Glass breakage is not warranted.)

Note: You must retain original receipt to obtain warranty!

### Frames:

Frames are warranted against defects in materials and workmanship from the date of original purchase. Damage to frames or welds due to commercial use, improper assembly, exposure to water and sub-freezing temperatures, and/or abuse are not covered.

### Fabric:

Fabric on cushions, slings, and umbrellas is warranted against separation at the seams. Fading, mildew, and/or discoloration due to exposure to elements, chemicals, and spills are not covered.

### Powder coat and/or Paint:

The finish is warranted against blistering, peeling, or cracking. Fading resulting from exposure to elements, chemicals, and spills are not covered. Scratches and chips due to normal wear and use are not covered.

### Freight & Packing:

TDC will be responsible for shipping, handling, and packaging charges for all valid warranty claims.

**Care & Maintenance:**

Be careful to never allow water build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty damp air. If your set includes cushions, slings, and/or an umbrella, they may be cleaned by hand with a solution of soap and water with a clean water rinse.

**EXCLUSION:**

- Damage caused by acts of nature
- Wind damage
- Failure caused by unreasonable, unanticipated or abusive use
- Failure caused by a lack of reasonable and necessary care and maintenance
- Normal fade of fabrics, upholstery or woven materials
- Glass table tops
- Bursting or cracking of tubing due to exposure to water and freezing temperatures
- Changes in wood color due to the natural aging of the wood

**Lack of original receipt will void warranty.**

**Customer Service: Monday-Friday 9:00am-5:00pm EST**

**By Phone: 800-599-8898**

**By E-mail: [support@tdcusainc.com](mailto:support@tdcusainc.com)**





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