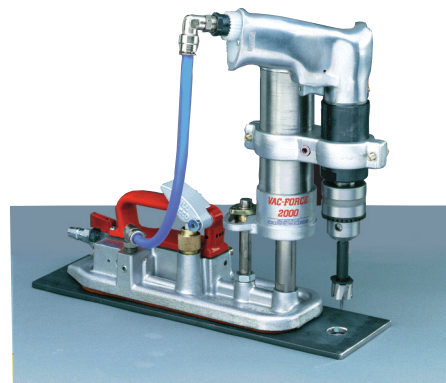


## VAC-FORCE 2000 Vacuum Base Portable Drill Press

### Product Description:

The VAC-FORCE 2000 is a vacuum based portable drill press that will handle the difficult work of holding the drill motor steady while the piston puts the right pressure on the drill to cut smooth and steady holes. The unit consists of a vacuum base to clamp to the cutting surface and an air feed cylinder to push the cutter through without any effort by the operator. At only 6 lbs. (2.7 kg) the lightweight drill press is easy to handle compared to magnetic based drills which can be five times heavier. The VAC-FORCE 2000 requires 100 to 120 psi of compressed air to operate, available at many worksites. The smart designed safety valve cuts air supply to the drill when the vacuum pad is not adhered to the work surface. The tear drop shaped pivot gives the drill ability to get into tight corners – places where magnetic drill presses can't go.

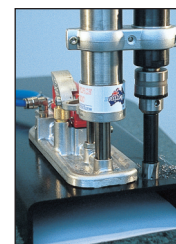
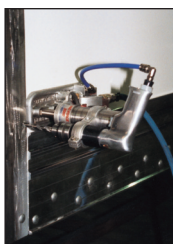


### Applications:

Petrochemical  
Non-ferrous industries  
Masonry  
Plumbing and sprinklers  
Transport  
Sheet metal  
Glass  
Aerospace  
Construction

### Benefits:

No spark drilling of pipes with a pneumatic drill  
Works without the use of a magnet and will adhere to most non porous material  
Water cooling environment for core bits, no electricity required  
Locks to pipes for easy drilling of branch lines and sprinkler heads  
Drilling of chassis rails, body panels with fiberglass and aluminum  
Vacuum locks – places where magnetic presses won't work  
Adheres to glass  
Will adhere to surfaces made of various alloys and composites  
Drilling of doors for door locks and panels



### Options:

**ESS Switch:** Auto shut-off for electric drills when no vacuum reaches the VAC-FORCE.

**Pipe Vac PV2000:** Allows for easy vacuum on round surfaces down to 2 in. (50mm).

**Arbor VFA 2000:** Extends the reach of the cutters.

**VAC-PAD with shortened leg and brace:** Gives greater drilling range.

**Shims:** Used to secure the drill motor into the VAC-FORCE.

### Weights and Dimensions:

**Weight:** 6 lbs. (2.7 kg) without drill

**Height:** 11 in. (280mm)

**Length:** 11 in. (280mm)

**Width:** 3-1/2 in. (89mm)

| Part No. | Description                          |
|----------|--------------------------------------|
| 1042     | VAC-FORCE w/drill feed stop          |
| 1032     | Pipe Vac PV2000                      |
| 1033     | Arbor VFA2000                        |
| 1113     | VAC-PAD With Steel Plate             |
| 1029     | Extended Figure of 8 Bracket         |
| 1030     | Extended Figure of 8 Bracket         |
| 1038     | ESS Switch                           |
| 1114     | VAC-PAD with shortened leg and brace |