

ASSEMBLY BOOKLET

For video instructions visit us online at www.TheNetReturn.com/Assembly

OUR STORY

It was 1987, and my twin brother Matt was a punter in college. Tired of chasing footballs up and down the street in Montclair, NJ where we grew up Matt went to work on building a punting net in our parents' backyard. From these initial efforts came the unique "S" shaped frame design and ball return feature that defines The Net Return today. After college, life happened including marriage, kids and mortgages and our dream of creating the ultimate sports training net was put on hold. Matt eventually moved down to Myrtle Beach, S.C. and took up playing golf while my wife and I moved to Bergen County, eventually settling in Glen Rock.

We continued to develop the product over the years to encompass multiple sports - not just football but golf, soccer, baseball, softball and lacrosse. The value and backyard application of one multi-sport net was evident for my wife and me, as our two boys played numerous sports including baseball, lacrosse and golf.

First and foremost in our minds was quality. We moved from a PVC frame design, to steel (too heavy) and ultimately to what comprises the frame today - tubular aluminum. Significant changes were also made to the netting, transitioning away from the traditional nylon used in the majority of today's sport nets to heavyweight polyester. This change provides significant benefits in strength, durability, UV protection and safety.

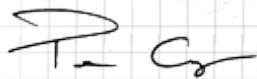
After thousands of hour's field testing the product with training facilities, high schools, colleges and universities, professional sport teams, parents and athletes - rapid setup and breakdown also became a priority. This feedback led to the development of the Push Button™ "Quick Color Connect System". The simple matching of tube colors allows a single individual to setup (or breakdown) a Pro Series training net in under 5 minutes. We later added a duffle bag for ease of transport and storage.

The Net Return officially "unveiled" the Pro Series at the 2008 PGA Merchandise Show in January, which is the largest golf industry show in the world. The response was overwhelmingly positive. That was the good news; the bad news was that we had no idea what our price points would be or how we would be able to manufacture our new training net.

After the PGA Show we attempted to contact numerous manufacturers to make our nets. To our dismay the quality we received from these manufacturers did not meet our standards. Our goal was, and still is, to produce the best training nets in the world. We quickly realized that to accomplish this goal we were going to have to setup our own production facility, monitoring and controlling each aspect of net production.

In February 2008 we did just that, not in China, but in Wyckoff, NJ. It is here, where we cut, sew and inspect by hand, each and every high performance training net that we produce. Later that year we released our second product called The Net Return "Extra Point," which is a training net designed specifically for place-kickers and punters. Look for the Extra Point on the sidelines of your favorite NFL and College Football teams.

Thank you for all of your support,



Paul Crowley - President



ASSEMBLY INSTRUCTIONS

TABLE OF CONTENTS

PRO-SERIES	1
SIDE BARRIERS	2
TREK 7 RAY BLOC	3
TARGET	4
NET GUARDIAN	4
PRO / RUNNER TURF	5
• PUTTING CUP	
• RUBBER TEE	
SIMULATOR	9
HOCKEY GOAL	12

PRO-SERIES MULTI-SPORT NET



1 BASE

Find the 4 tubes labeled BASE, and connect them to each other by simply matching the color stripes together. When you assemble the base, make sure the label that says "BASE" is facing up and can be read.

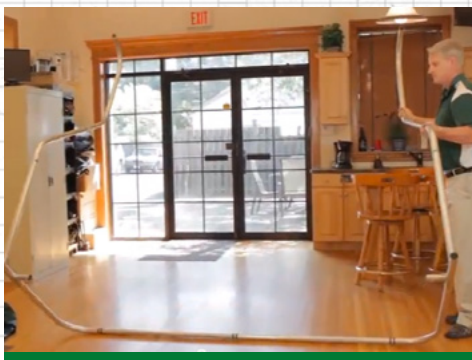
CONTENTS

- 14 Color-coded aluminum tubes
- Green or Black Net (sleeved on Red/Black Tube)
- Duffel Bag



2 FRAME

A) Once the base is complete, locate the 2 upright tubes (with the welds), and connect them vertically to the frame base. Continue to build up your frame by connecting the tubes with the identical colored stripes.



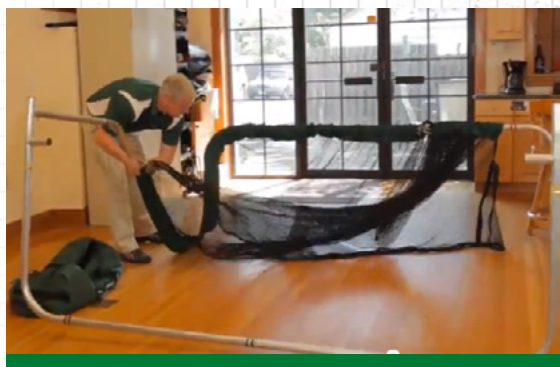
B) Once you have connected the tubes with the yellow + orange and the white + red/white colored stripes, tip the frame onto its back (see above) allowing easy assembly of the upper-most tubes.

C) The last tube to connect will be the one with the sleeved net (red and black stripe).



3 SLEEVE

A) Once this last tube is connected with the sleeved net, detach the velcro straps and begin the process of sliding the sleeve down onto the frame, one side at a time.



B) Make sure the patch with the Net Return logo is centered on the upper-most tube. Once sleeved, stand your net back up.

Note: Lift up the bottom of the net and "kick" the additional netting towards the rear of the frame. The Net Return patch always faces the athlete. Congratulations, you have successfully assembled your Net Return Pro Series Net. Fully assembled, your net should look like the photo on the right.





SIDE BARRIERS

ADD-ON

The side barriers come standard with a Pro or Runner Package. They can also be purchased separately as an accessory.

Take the Right side barrier with the red velcro tab and feed it through the center of the right top corner of the net. Connect the velcro together.



4 Repeat the same process with the Left side barrier (blue velcro).



5

Stand up the net again, and locate the two smaller velcro tabs on each side barrier. Now connect those tabs to the back of the net.

CONTENTS

- Left Side Barrier (blue velcro)
- Right Side Barrier (red velcro)
- 4 sand bags (shipped empty)

Note: Each sand bag holds approximately 15 lbs. of play sand; look to purchase at your local hardware store (i.e. Home Depot, Loew's).



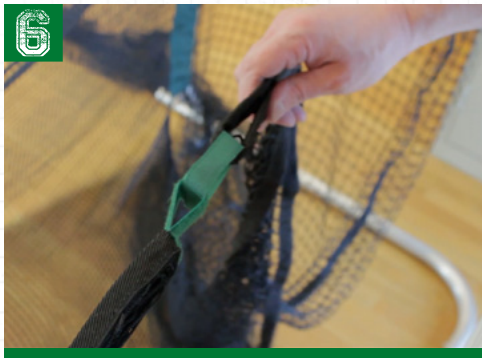
Once your Pro-Series Net is completely assembled, gently tilt the frame onto its back.



Connect the 2nd and 3rd velcro tabs in the same way. The 2nd tab should fall along the middle of the vertical tube, and the 3rd tab near the bottom (see photo).



CONTINUED



Connect the two Green velcro tabs (one from each side barrier), behind the net and place them inside the rear of the frame.



Place 2 sand bags on the rear of the frame (see photo).



Connect the remaining velcro tab on each side barrier to a sand bag. Extend the sand bag out to the desired distance. You can flare them wide or they can go straight back. You have successfully installed the Side Barriers (see main photo).



TREK 7 RAY BLOC SLEEVE UV PROTECTION

Using your Pro Series Net outside in direct sunlight over time, may cause the nylon sleeve to fade in color and weaken. With our TREK 7 UV Spray or similar product you can prevent this, extending the life of your Pro Series Net.



Directions: Apply a light coat to the entire nylon sleeve. Pay extra attention to the top, as it receives the most direct sunlight.

Don't worry about the black polyester net or aluminum tubing as they are unaffected by the sunlight. Each 16 oz bottle of Trek 7 provides approximately two applications. For very hot and sunny climates you will want to apply once every 2 months. In milder climates, approximately twice a year.

TARGET ACCESSORY



The Net Return Target is sold as an accessory for our Pro Series net. It is designed to be installed and removed with ease.

1

Locate the position on the back of the net where you want your Target installed. Refer to the picture on the left for reference.

2



Attach the Target to the back of the net with the velcro tabs. Start with the 4 corners, then connect the center tabs through the net.

It's that easy!

NET GUARDIAN ACCESSORY



The Net Guardian provides additional impact protection for our Pro Series Net. It is made of the same high-quality polyester netting and can be installed or removed in minutes. It is designed for training facilities that may be using our nets 6-10 hours a day.

1

Locate on the front of the Pro Series net the height where you would like to install the Net Guardian (usually about 3 or 4 feet from the bottom). Use the picture above for reference.

2



Attach the Net Guardian to the front of the net with the velcro tabs. Start with the 2 top green velcro tabs: attach one to the left hand side of the netting and one to the right hand side.

3

Continue with the 3 lower black velcro tabs, starting with the 2 corners first. You have successfully installed The Net Guardian.

PRO / RUNNER TURF

ADD-ON WITH ACCESSORIES

YOU'LL NEED:

- Drill with 3/8" bit
- Utility Knife
- Tape Measure
- Scissors
- Black Marker

RUBBER TEE:

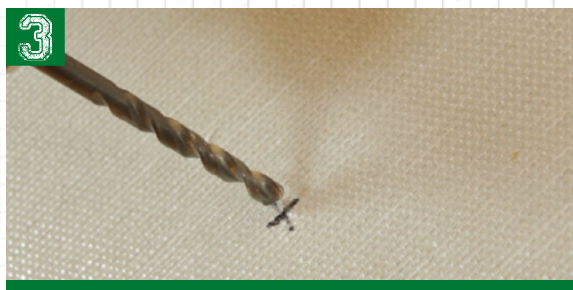
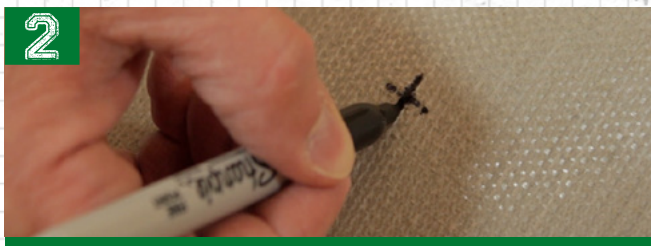
Get situated where you feel most comfortable hitting your Driver (traditionally this is about 8 to 8 1/2 feet back from the front of the net). Mark the location at the end of your Driver using the scissors. Use enough pressure on the scissors so that you can see a mark on the back of the turf.



Both the Pro and Runner turf come with 2 rubber tees. The putting cup & flag is an accessory which can be purchased from TheNetReturn.com

Lift the corner of the turf and find the mark you just created with your scissors.

Use the black marker to highlight the location.



Using your drill with the 3/8" bit, drill the hole for your rubber tee starting from the back of the turf.

PUTTING CUP:

1 Cut out the paper putting cup template, which we will use to cut the hole for our putting cup.

The putting cup template is located on pg. 7.



Flip the turf upside down and place the cut-out where you want your hole. We recommend 4 to 5 inches from the edge of the turf opposite your rubber tee, centered on the turf. Use a tape measure to ensure accuracy.

CONTINUED

3



Use the black marker to trace the template; with the utility knife carefully cut out the hole.

4



Trim off any residual nylon with your scissors, creating a clean hole.

5



Flip the turf over and start putting. Note: If you purchased the putting cup and flag accessory (3 pieces), continue with steps 6 and 7.

6



The bottom piece of the cup snaps in underneath your turf.

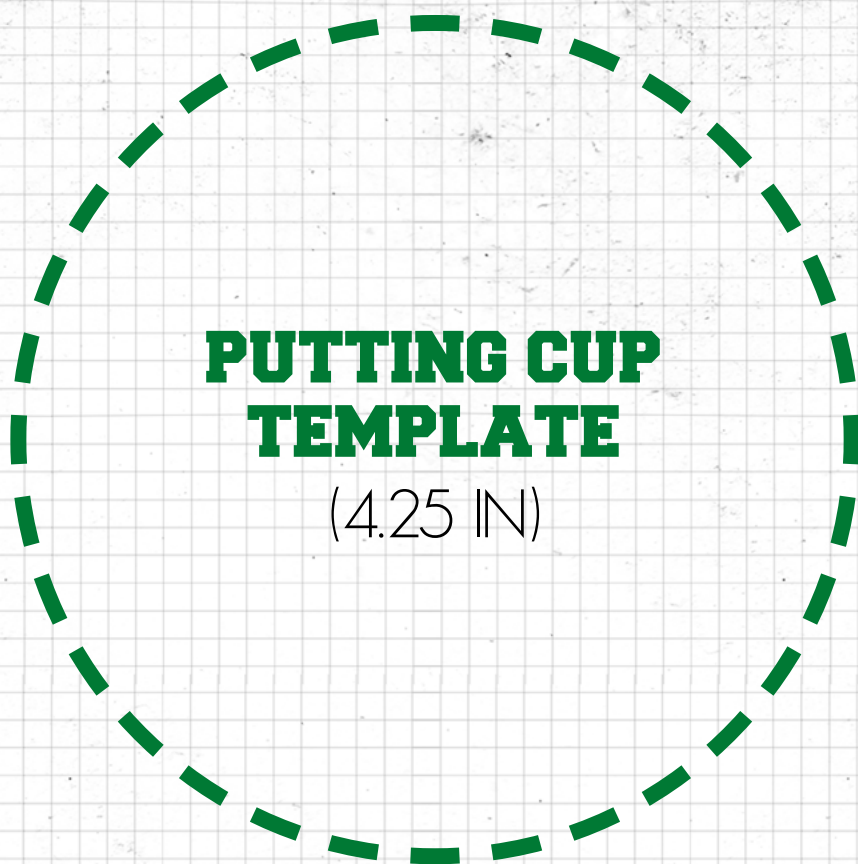
7



The blowfish slides onto the bottom of the plastic flag pole, which connects into the hole located in the center of the cup.



You have successfully installed the putting cup and flag.





**PUTTING CUP
TEMPLATE**

(4.25 IN)

SIMULATOR ASSEMBLY

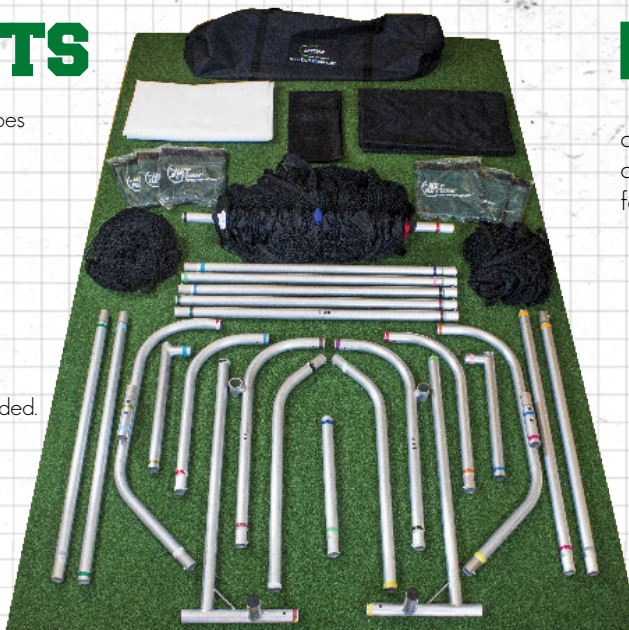
Thank you for purchasing our product. In this pamphlet you'll find simple, easy to follow instructions for assembling your new **Net Return Simulator**. In about 15 minutes you should have something that looks like the picture to the right.



So let's get started.

CONTENTS

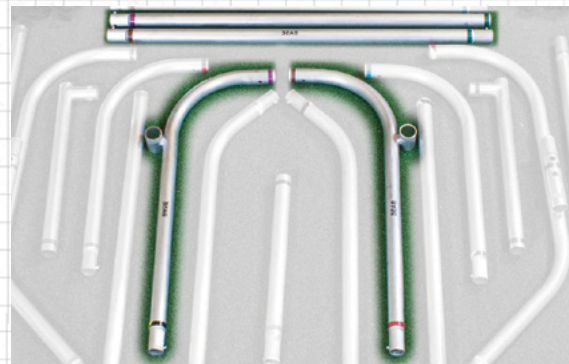
- 23 Color-coded aluminum tubes (1 Tube with sleeved net).
- Simulator Screen
- Left & Right Side Barriers
- Left & Right Side Panels (not pictured).
- Top-Back Drape
- Front Valance (9")
- Sand Bags (6) -sand not included.
- Duffel Bag



For even easier to follow video instructions on how to assemble or disassemble any of our products, go on-line to TheNetReturn.com/Assembly

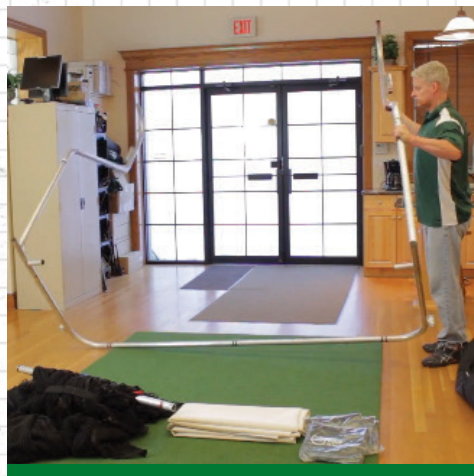
1 BASE

Find the 4 tubes labeled **BASE**, and connect them to each other by simply matching the colors stripes together. When you assemble the base, make sure the label that says "BASE" is facing up and can be read.



2 FRAME

A) Once the base is complete, locate the 2 upright tubes (with the welds), and connect them vertically to the frame base. Continue to build up your frame by connecting the tubes with the identical colored stripes.



B) After you connect the tubes with the yellow and white colored stripes, tip the frame onto its back (see above) allowing easy assembly of the upper-most tubes.

C) Now connect the upper-most tubes, the last of which will be the one with the sleeved net (red and black stripes). Then, disconnect the velcro stripes holding the net.

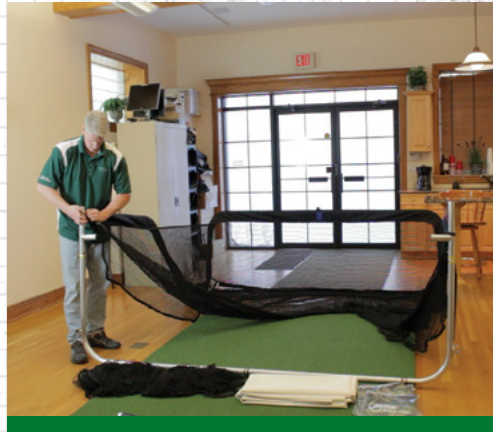


3 SLEEVE



A) Begin sliding the sleeve onto the frame, one side at a time. There are slits sewn into the sleeve so that it fits over the dual tubes on the left and right side. Make sure these are exposed.

B) Carefully slide the net all the way down the left and right side.



C) Secure it in place with the Velcro tabs on the bottom of each side of the net.

4 SCREEN



A) Locate the two pairs of tubes for the left and right sides now (from step 3A) and slide them into position to the bottom of the base. There are no push-buttons for these tubes.

B) Assemble the rest of the screen support that will go onto the top of the frame. Leave one side open for now to sleeve the screen onto the tube.



C) Fold out the screen and lay it down on the net with the larger of the two Velcro strips facing up, feeding it through the rear opening of the net.



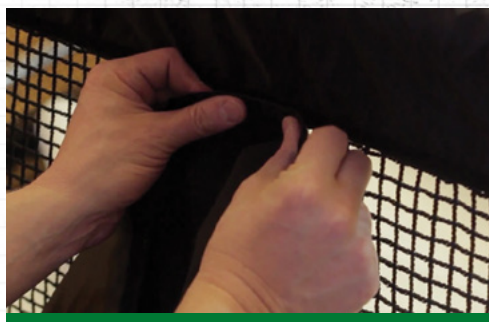
D) Slide the screen onto the support tubes from Step 4B

E) Connect the tubes with the screen onto the rest of the frame.



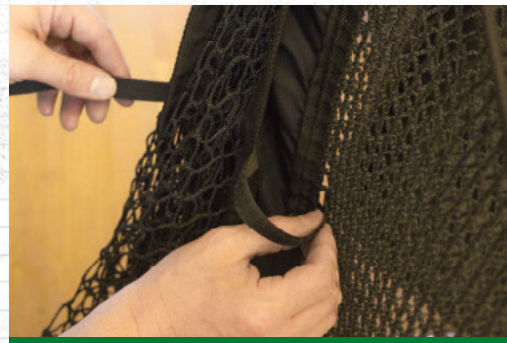
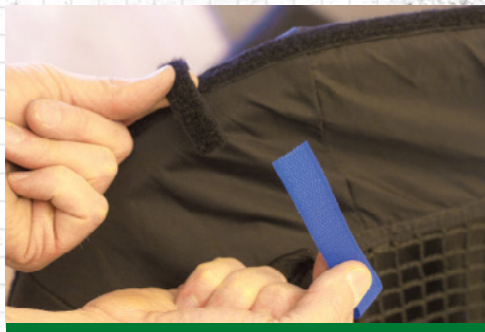
F) Seal the opening between the screen and the net using the large Velcro strip on the front and the smaller one on the back. You may need to lift the frame for this.

5 SHADES + SIDE BARRIERS



A) Locate the red tab in the middle of the top/rear drape and align it with the red tab in the middle of the Velcro strip on the top of the net and connect the entire fabric.

B) There are two side barriers. The color tabs (Blue on the left and red on the right) are connected at the 90° angle on the top/front of the net



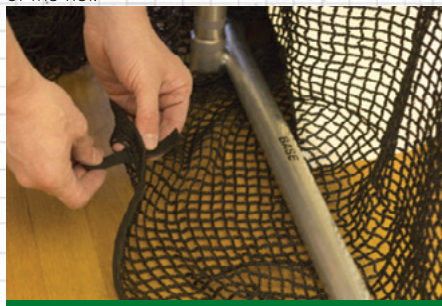
C) Attach the remaining larger Velcro tabs across the top on each side - and the two smaller tabs on the back of the net.

D) Each Side Panel has Velcro strips that attach to the top of the Side Barrier netting toward the front on one side and to the rear upright pole toward the back.



E) Connect the front valance (aligning once again the red tab to the middle) to the front of the net, opposite the top-back drape.

F) Carefully stand up the frame (watch your ceilings), and continue the assembly of your side barriers by attaching the Velcro tabs to the rear of the net.



G) Connect the two green tabs on the rear of each side barrier, and the tabs at the end to a sand bag on each side.



For more detailed side barrier installation instructions as well as all our other products, visit us on-line at TheNetReturn.com/Assembly.

Enjoy your Simulator Series NetReturn and please don't hesitate to contact us with any questions.

THANK YOU
ENJOY YOUR PURCHASE

ACCESSORIES FOR YOUR SIMULATOR

Visit us at TheNetReturn.com to purchase any of the following accessories for your simulator (and more!):

- PROJECTOR MOUNT KIT
- LIGHT BAR KIT
- RUNNER TURF (2'6" X 9')
- PRO TURF (6' X 10')

(pictured to the right and on first page)



HOCKEY GOAL

ADD-ON



The Net Return Hockey Goal accessory is designed to be used with our Pro Series Net. It expands the number of sports that our Pro Series Net can be used for, including golf, soccer, baseball, softball, lacrosse, and now hockey.

CONTENTS

- 7 red aluminum tubes with colored stripes
- Pro Series Net not included.

Start with your Pro Series Net scrunched at the top of your frame, allowing you easy access to assemble your Hockey Goal. Using a flathead screwdriver, remove the two black caps off of the left and right lower legs.



Locate the L-shaped tube with the orange and blue stripe, connect it to one of the small straight tubes with a matching orange stripe.



Connect this to the left hand side of the frame, sliding one tube into the inner leg formerly with the black caps. The other tube should extend to the back and snap into the rear of the frame.



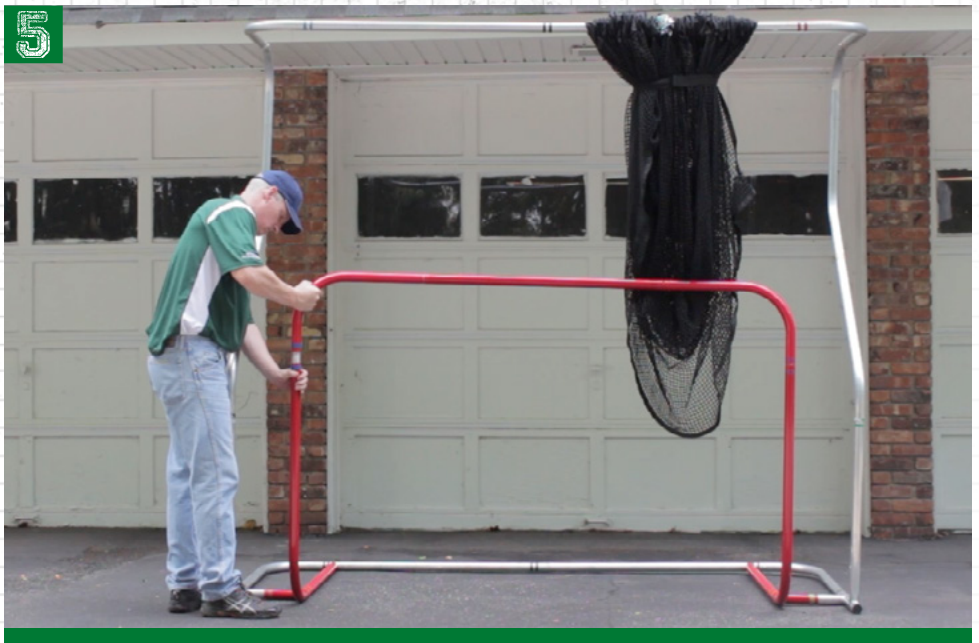
4



Repeat steps 2-3, with the L-shaped tube with the orange and purple stripe.

Now connect the remaining three tubes by simply matching the colored stripes. The push buttons should always be facing away from the shooter.

5

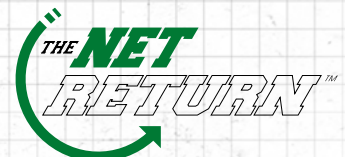


6



Finish up by sliding the sleeve of the Pro Series Net down into position. If you have purchased the Side Barriers, at this point you can now install them (see directions on pg 4).

**THANK YOU FOR
YOUR PURCHASE AND
THE SUPPORT OF OUR
COMPANY!**





For video instructions visit us online at www.TheNetReturn.com/Assembly

QUESTIONS? (973) 636 -7354