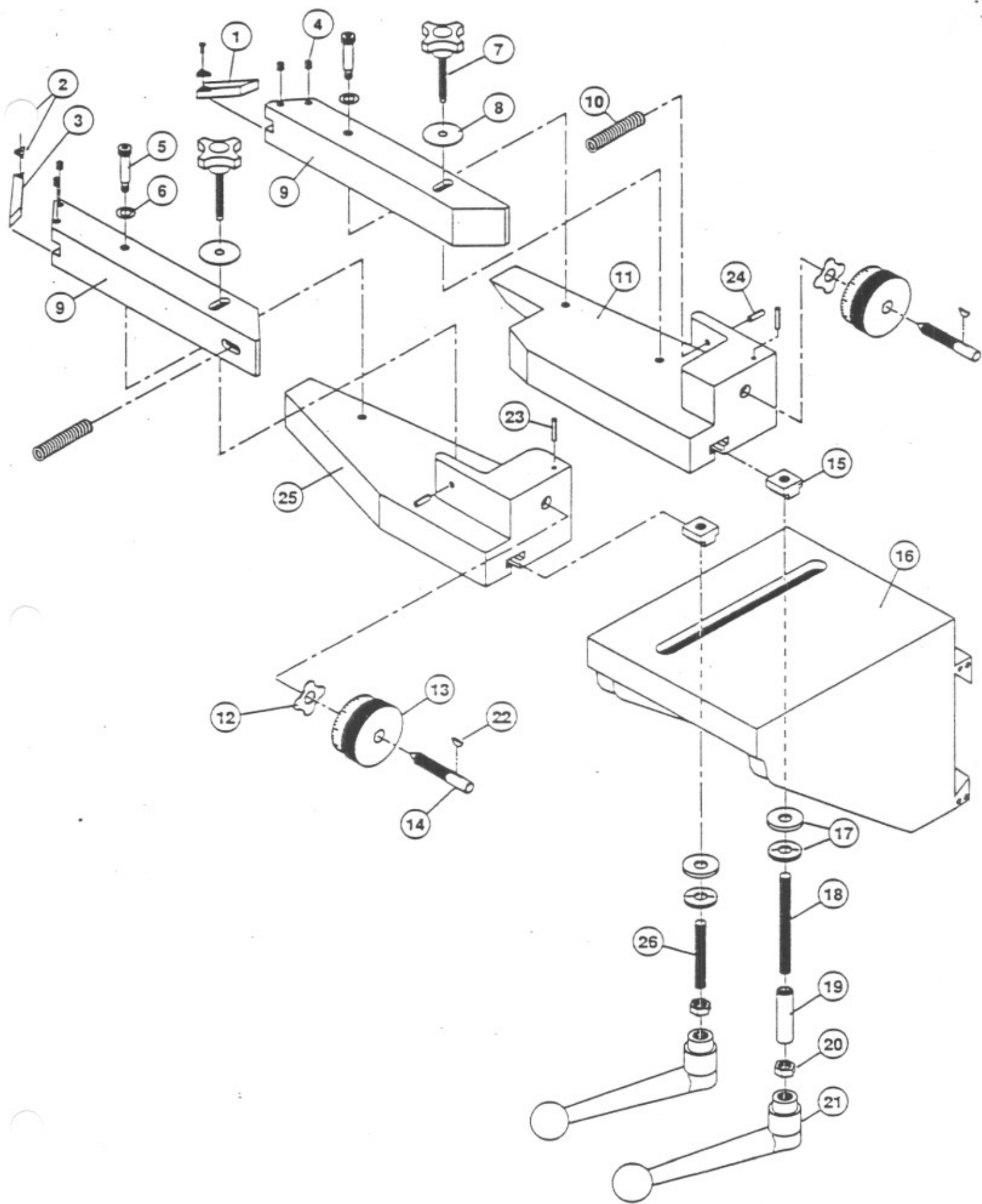


PARTS LIST - SWING ARM LATHE 504 **CUTTER UNIT ASSEMBLY**

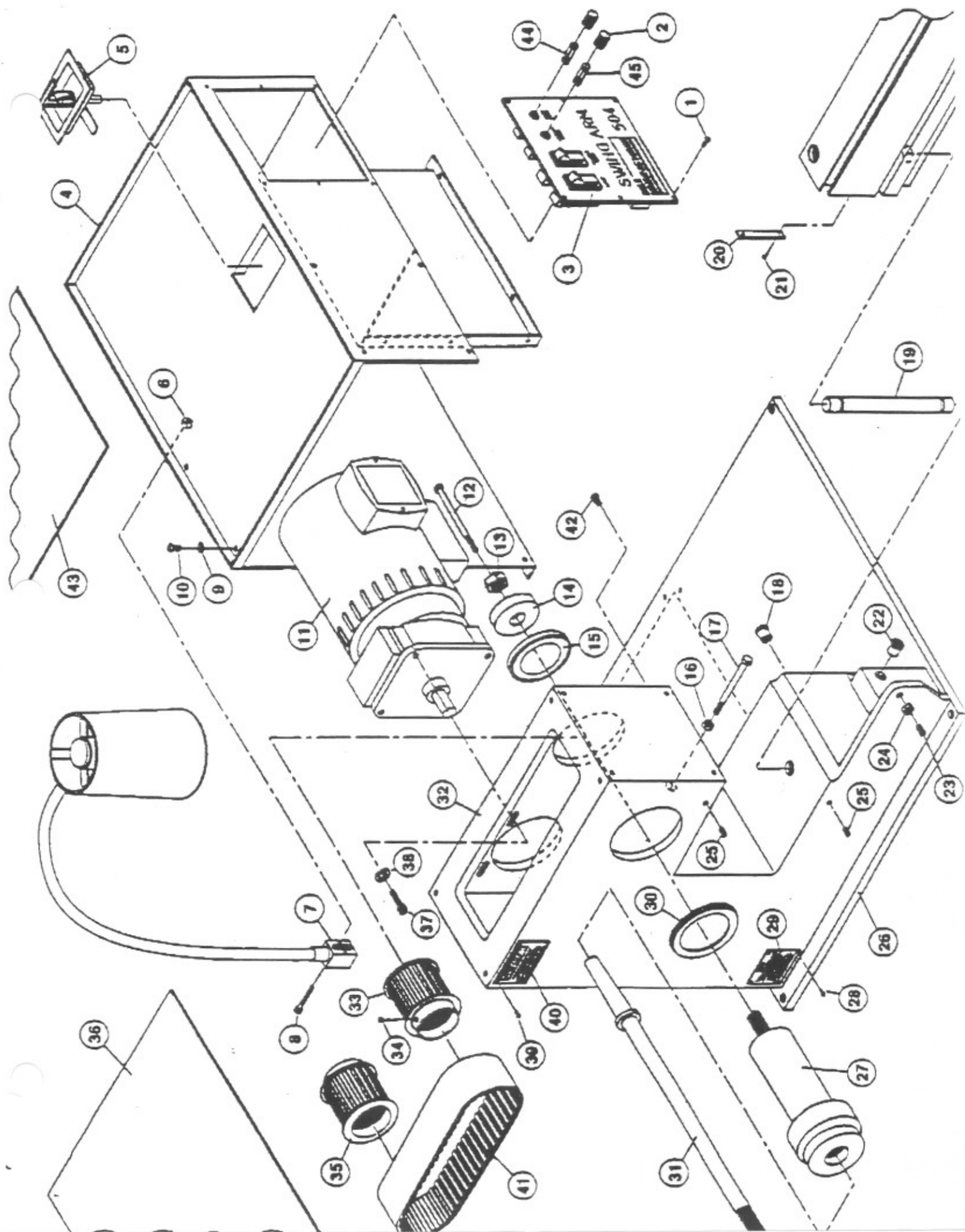
ITEM NUMBER	QUANTITY	PART NUMBER	DESCRIPTION
1.	1	SW3836-R	POS Rake Tool Bit Set
2.	2	SW4236-15	Bits - Pkg. of 5
3.	1	SW3836-L	POS Rake Tool Bit Set
4.	4	05379V	Screw Socket Set (1/4-20 x 3/8)
5.	2	SW4036	Socket Head Holder Screw (3/8-16 x 1-1/4)
6.	4	SW4136	Curved Washer
7.	2	SW4336	Knob
8.	2	SW1354	Flat Washer (1/4)
9.	2	SW1027	Bit Holder
10.	2	SW1536	Spring
11.	1	SW1026	Left Hand Cutter Bit Support
12.	2	SW1036	Ball Bearing Spring
13.	2	204-269	Dial
14.	2	SW1232	Dial Shaft
15.	2	SW1441	T-Nut (1/2-13)
16.	1	SW1025	Cutter Head Support
17.	2	SW1341	2 Piece Spherical Washer
18.	1	SW1241	T-Bolt x 6
19.	1	SW1541	Tubing (3/4 O.D. x 5/8 I.D. x 7/8)
20.	2	SW1841	Jam Hex Nut (1/2-13)
21.	2	SW1741	Adjustable Handle
22.	2	SW1134	Woodruff Key #5
23.	2	SW1034	Spiral Pin (3/16 x 1-1/4)
24.	2	SW1126	Roll Pin (1/4 Dia. x 3/4 Long)
25.	1	SW1028	Right Hand Cutter Bit Support
26.	1	SW1141	T-Bolt x 3



PARTS LIST - SWING ARM LATHE 504

MAIN UNIT

ITEM NUMBER	QUANTITY	PART NUMBER	DESCRIPTION
1.	6	SW1378	Slotted Round Screw (6/32 x 3/8)
2.	2	SW1850	Fuse Cap
3.	1	SW1050	Electrical Panel
4.	1	SW1077	Fairing
5.	1	SW1077	Access Door
6.	2	SW1164	Nut (1/4-20)
7.	1	SW2854	Light
8.	2		Light Bolt
9.	22	SW4636	Nylon Washer (10/32)
10.	22	SW2036	Round Allenhead Screw (10-32 x 3/8)
11.	1	SW1054	Main Motor
12.	1	SW1954	Arbor Bolt
13.	1	SW2054	Full Finished Hex Nut (3/4-10)
14.	1	204-132	Collar
15.	1	SW2154	Bearing
16.	1	SW2954	Nut (3/8-16)
17.	1	SW2254	Allenhead Cap Screw (3/8-16 x 2-3/4)
18.	1	SW1001	Drill Bushing
19.	1	SW1006	Swing Pin
20.	1		Swing Arm Plates
21.	2	05353V	Drive Screw (2 x 1/4)
22.	1	SW1001	Drill Bushing
23.	1	SW3354	Allen Head Set Screw (1/2 - 20 x 1)
24.	1	SW1132	Nut (1/2-20 x 1/2)
25.	2	SW1163	Allen Head Set Screw (10-32 x 1/8)
26.	1	SW1004	Base Plate
27.	1	SW1008	Main Spindle
28.	4	05353V	Screw Drive (2 x 1/4)
29.	1	SWSerial	Serial Plate
30.	1	SW2154	Bearing
31.	1	SW1012	Main Arbor Shaft
32.	1	SW1111	Housing-Machined
33.	1	SW1010	Main Drive Pulley
34.	1	SW1110	Allen Head Set Screw (5/16-18 x 5/16)
35.	1	SW1654	Motor Pulley
36.	1	SW1104	Vibration Mat (17 x 20)
37.	4	SW1254	Allenhead Cap Screw (1/4 - 20 x 1)
38.	4	SW1354	Flat Washer (1/4)
39.	4	05353V	Drive Screw (2 x 1/4)
40.	1		Caution Plate
41.	1	SW1754	Power Grip Belt
42.	1	SW2650	Ground Screw
43.	1	SW2754	Mat (12 x 17-1/4)
44.	1	SW1151	10 Amp Fuse
45.	1	SW1251	1 Amp Fuse



PARTS LIST - SWING ARM LATHE 504

SWING ARM ASSEMBLY

ITEM NUMBER	QUANTITY	PART NUMBER	DESCRIPTION
1.	1	SW1157	Oil Seal
2.	2	SW1257	Bushing
3.	1	41526V	Clamp
4.	1	SW2036	Round Allenhead Screw (10-32 x 3/8)
5.	1	SW1045	Motor Cover
6.	1	SW3036	Controller
7.	15	SW2036	Round Allenhead Screw (10-32 x 3/8)
8.	1	SW1046	Clutch Cover
9.	1	SW4536	Controller Dial Label
10.	1	SW4436	Controller Knob
11.	1	SW1014	Cutter Head Drive Handle
12.	1	SW1554	Flat Washer (3/8)
13.	1	SW2336	4 Prong Plastic Knob
14.	1	SW3336	Acorn Cap Nut (3/8-16)
15.	1	SW2736	Multi-Jaw Coupling
16.	1	SW3236 ✓	Gear
17.	1	SW2636	Spring
18.	1	SW1063 ✓	Cutter Head Clutch Pulley
19.	1	SW1263	Needle Bearing
20.	1	SW3136	Feed Belt
21.	1	SW1363 ✓	Thrust Bearing Washer
22.	4	09316V	Allenhead Cap Screw (10-32 x 3/4)
23.	4	14160V	Flat Washer
24.	1	SW2036	Round Allenhead Screw (10-32 x 3/8)
25.	1	41526V	Clamp
26.	1	SW1024	Motor Clutch Support Plate
27.	1	SW1250	Stop Switch
28.	1	SW2936	Cutter Head Motor
29.	1	SW2836	Shaft Collar
30.	2	SW2536 ✓	Bearing
31.	6	SW1136	Allenhead Cap Screw (10-32 x 1/2)
32.	1	SW2654	Snap Ring
33.	1	SW1056	Cutter Head Drive Nut
34.	1	SW1013	Cutter Head Drive Screw
35.	1	SW1018	Gib-Cutter Head
36.	2	SW1040	Way Wiper Support
37.	2	SW1039	Way Wiper Felt
38.	8	SW2036	Round Allenhead Screw (10-32 x 3/8)
39.	2	SW1140	Way Wiper Support
40.	2	SW1139	Way Wiper Felt
41.	3	SW1336	Gib Screw
42.	3	SW1936	Jam Nut
43.	2	SW1226	Allenhead Cap Screw (10-32 x 1-1/2)
44.	1	SW1067	Lock Rod
45.	1	SW2136	Clamp
46.	1	SW1064	Lock Support
47.	4	SW1136	Allenhead Cap Screw (10-32 x 1/2)
48.	1	SW1164	Nut (1/4-20)
49.	2	SW1165	Seal
50.	1	SW1065	Lock Pin Support
51.	4	SW1058	Allenhead Cap Screw (10-32 x 1)
52.	1	SW1043	Shield Cutter Head Drive Screw
53.	1	SW1057	Arm
54.	1	SW1053	Dust Shield
55.	1	SW1136	Allenhead Cap Screw (10-32 x 1/2)
56.	15	SW4636	Nylon Washer (10-32)

