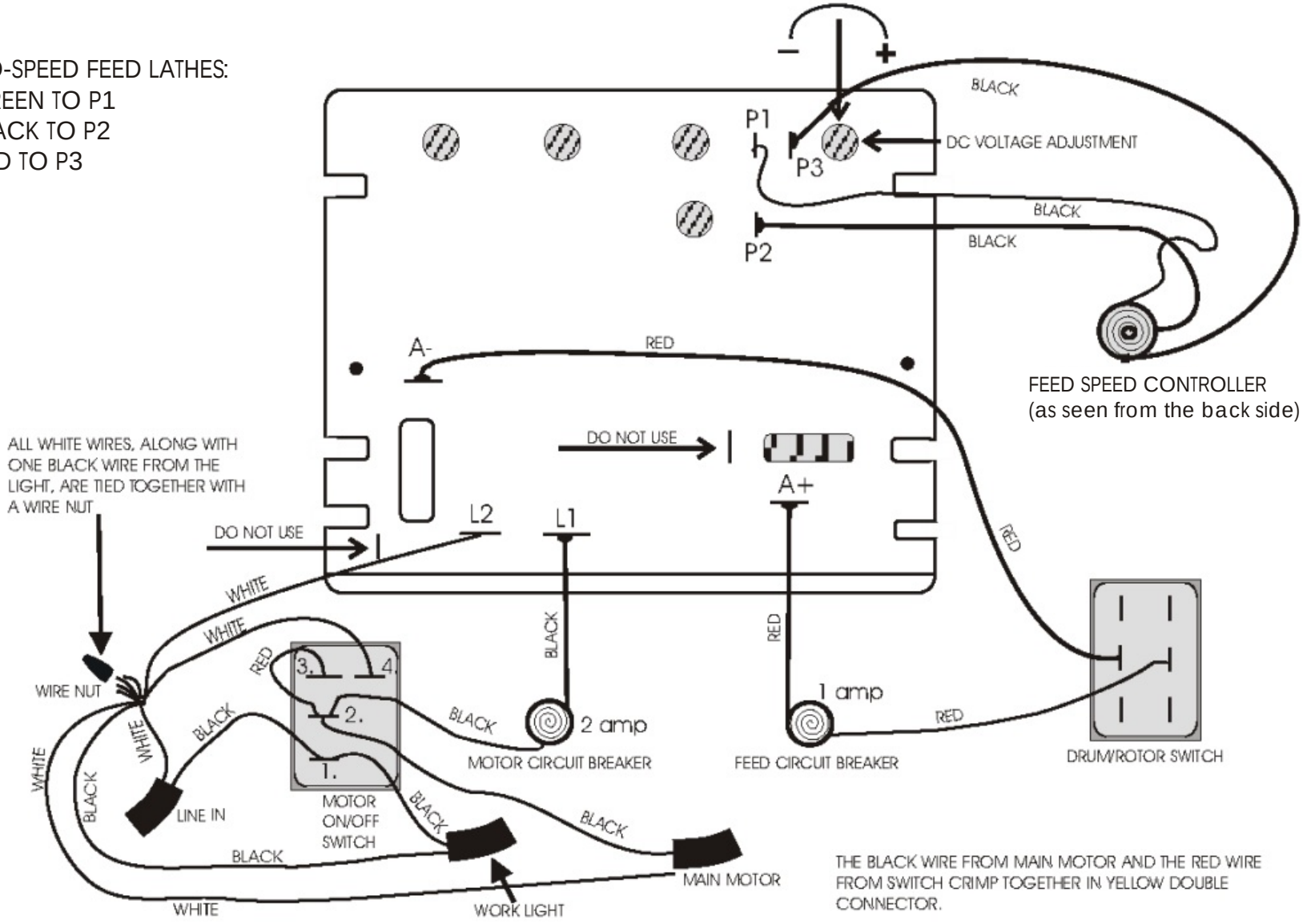
2000 Controller Wiring Diagram

TWO-SPEED FEED LATHES:
GREEN TO P1
BLACK TO P2
RED TO P3