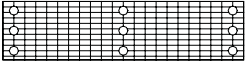
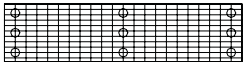


**Components:**  
SC663605P

**Panels:**



(3) Floor Panels  
(open hole sockets)



(closed hole sockets)

**Legs:**

(3) 36"  
(12) 24"  
(18) 12"

**Accessories:**

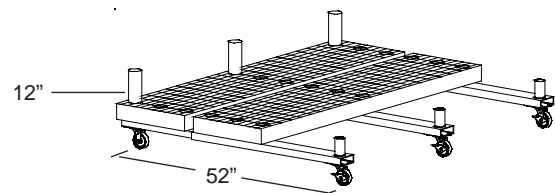
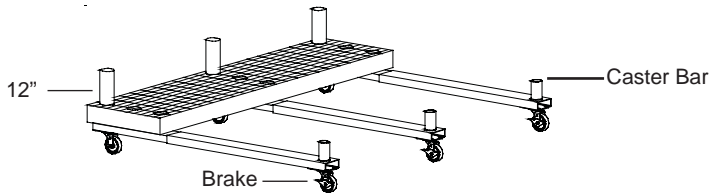
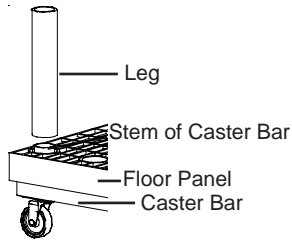
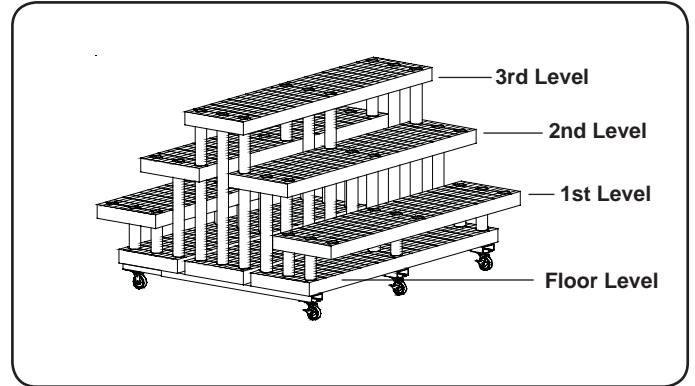
(3 - Caster Bars)

# STEPMASTER™ ASSEMBLY INSTRUCTIONS

## SC663605P 5 STEP PYRAMID/Cart - 66"

Oil all sockets before assembly

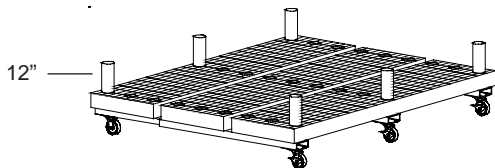
**Fully Assembled**



### Step 1

#### Floor level and caster bars

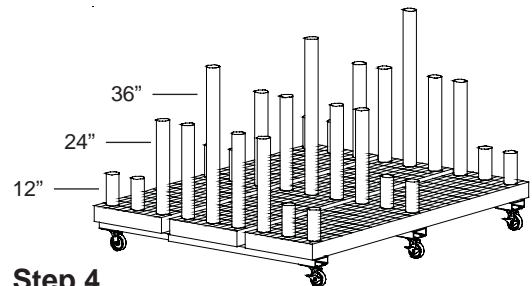
First, place (1) 16"x5'6" floor panel (open hole sockets) on (3) Caster Bars. Place the stem of the caster bars in the outside sockets of the panel. Insert (3) 12" Legs in sockets as shown. The stem of the caster bar will slide into the 12" Legs. This will hold the caster bar in place. (Make sure casters with brakes are all on the same side, as shown).



### Step 2

#### Floor level and caster bars

Next, extend the caster bars to 52". Be careful not to over-extend them. Then, lay the next 16"x5'6" floor panel (open hole sockets) on the caster bars as shown.



### Step 3

#### Floor level and caster bars

Third, place the last 16"x5'6" floor panel (open hole sockets) on the caster bars repeating step 1 to the opposite side of fixture as shown.

### Step 4

#### Legs

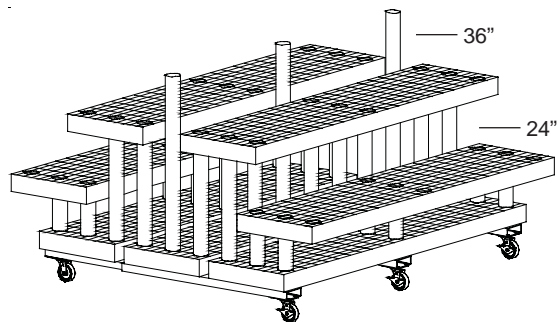
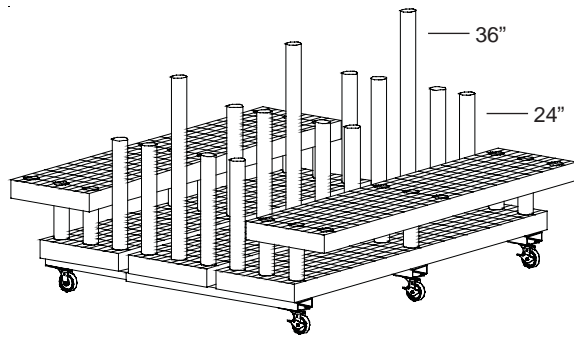
Next, insert (6) 12" Legs, (12) 24" Legs, and (3) 36" Legs into the open hole sockets of the floor panels as shown. (Make sure legs go through to caster bars).

# STEPMASTER™ ASSEMBLY INSTRUCTIONS

## SC663605P

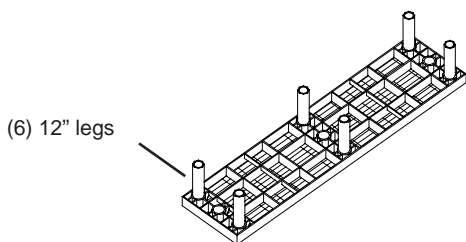
### Step 5 1st level

Next, place (2) 1st level panels (closed hole sockets) on the (6) 12" Legs as shown.



### Step 6 2nd level

Next, place (2) 2nd level panels (closed hole sockets) on the (6) 24" Legs as shown.



Inverted View of  
Panel

### Step 7 3rd level

Invert (1) 3rd level panel (closed hole sockets) and insert (6) 12" Legs in the outside row sockets of the panel as shown. Next, place panel on the (3) 36" Legs located in the center of the fixture as shown. (Make sure panel is pushed all the way down on the legs).

