

KartWorkz

Wheeled X-Frame

Parts List

- (1) X Frame (Inner Section)
- (1) X Frame (Outer Section)
- (1) Tray Assembly
- (2) 8" Swivel Casters
- (2) 10" Wheel Assemblies
- (1) Hardware Assembly

Hardware Details

- (2) 5/16-18 x 2 ½ Bolt
- (2) 5/16-18 x 1 ¾ Bolt
- (8) 5/16-18 x ¾ Bolt
- (18) Flat Washer
- (8) 5/16 Serrated Flange Nut
- (4) 5/16 Nylock Jam Nuts
- (2) ¾ Flange Nut
- (1) 2" D-Tent Pin



Assembly Instructions

1. Position inner X- frame assembly (frame w/ rear axle studs) inside the outer X- frame assembly (frame with caster plates)
2. Align pivot holes and install each 5/16-18 X 2.75 pivot bolt, utilizing 3 washers (1- behind bolt head, 1- between frame tubes, 1- before nut) install from inside of frame pointing outward .
3. Locate 10" wheel assemblies, and install to axle studs, place 3/4-10 Serrated nut to end and tighten snug.
4. Locate each 8" Swivel Caster, affix to caster Plate with 5/16 X 3/4 using one washer beneath Bolt head and 5/16 serrated nut against plate. (Tighten Firmly)
5. Rotate Frame onto Wheels, Locate center tray assembly, place tray assembly within X- frame and attach with 5/16 X 1 3/4 Bolts, 2 washers (1- behind Bolt head, 1- before nut).
6. Install Clevis Pin in X-frame tube for Tray fixation when folded.