

KartWorkz

Parts List

- (1) Base Frame (Welded Section)
- (1) Upper Frame (Right Side)
- (1) Upper Frame (Left Side)
- (1) Middle Frame (Right Side)
- (1) Middle Frame (Left Side)
- (6) 1.25 Round Cross Tubes
- (2) 8" Swivel Casters
- (2) 8" Rigid Casters
- (1) Pkg. Hardware Assembly

Hardware Details

- (28) 5/16-18 x ¾" HHCS Bolts
- (24) 5/16" Flat Washers
- (16) 5/16 Serrated Flange Nut

Assembly Instructions

1. Remove Items from Box and ensure all items are present
2. With Base Frame Assy. (Welded Assy.) positioned with caster plates positioned on Ground. Lift frame and position (2) Swivel Casters under plates as shown in above Picture.
3. Attach using (4) 5/16-18 x ¾" HHCS's and (3) 5/16 Flat washers and (4) 5/16 Serrated Flange Nut per caster. **Note: Bolt inserted in Base frame cross tube does not use washer!!**
4. Lift opposite Side of Frame and position (2) 8" Rigid Caster Assy. beneath Caster Plates as Shown in Photo Above.
5. Attach using (4) 5/16-18 x ¾" HHCS's and (3) 5/16 Flat washers and (4) 5/16 Serrated Flange Nut per caster. **Note: Bolt inserted in Base frame cross tube does not use washer!!**

NEXT STEP IS IMPORTANT! Performed as described to ensure best fit of upper assembly.

6. Insert Middle Frame Section (Right Side) into base frame pins.
7. Insert (3) 1.25 Round tubes into Middle Section (right side) They intentionally will not pass completely into side frame due to tapered fit.
8. With (3) 5/16-18 x ¾" HHCS Bolts and (3) 5/16 Flat Washers, insert hardware through Middle Frame Section (Right Side) and loosely thread bolts into Round tubes.
9. Insert middle frame section(left side) into base frame pins and position 1.25" round tubes in corresponding holes.
- 10 Again with (3) 5/16-18 x ¾" HHCS Bolts and (3) 5/16 Flat Washers, insert hardware through Upper Frame (Left Side) and loosely thread bolts into Round tubes.
11. Starting with the Center Round Tube Tighten Bolts appropriately, Drawing the Tapered ends of the Cross tubes Tight against the Side Frame, repeat with the Outer two tubes
12. Repeat Procedure for Upper Frame Section
13. Now your Stacking Kart Stand is Complete

