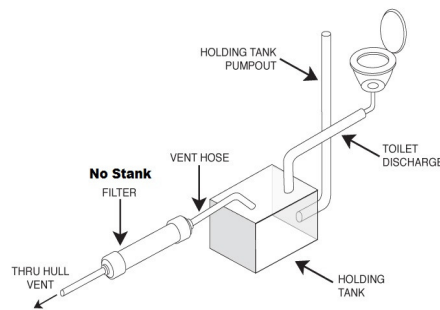


# The *No Stank* Marine Holding Tank Vent Filter

## Install Instructions

### New Installation Tips:

- Filter can be mounted in any position. Mount the *No Stank* filter as close to thru hull vent fitting as possible to avoid plugging of filter caused by overflowing of holding tank. (Should you overflow holding tank waste into filter housing, see Warning section below\*)
- Remove red plastic sealing end caps from each end of filter fittings.
- During shipment, carbon dust may be present inside of filter housing. Point filter unit away from other persons or objects (outside) blow compressed air through filter in the direction of Air Flow Arrow on filter housing to remove any carbon dust. (this step is not necessary for the performance of filter and is only to prevent dust that may accumulate outside of thru hull fitting)
- Locate the existing thru hull vent fitting location on your boat.
- Mount away from heat or electrical sources that could damage filter or cause fires.
- Locate a place to install filter mounting clips i.e. back side of boat interior wall or other secure area that you can access for future service. Mount the two (2) holding clips spaced between 8" to 8-1/2" apart. Mount with provided SS screws.
- Cut into vent line insuring proper length to new filter on each end.
- Install each 5/8" hose swivel adapters; tighten hose(s) with SS hose clamps provided.
- Press filter into mounting brackets and screw each hose end onto filter fittings (hand tighten only)
- Insure you do not have any kinks in vent hose to allow free flow of air to escape from holding tank. This may require removing some of the original length of vent hose when you cut vent line.



### Replacing Existing Filter:

- Remove red plastic sealing end caps from each end of filter fittings.
- Remove old filter from bracket and replace with new *No Stank* filter
- Tighten existing hose connections onto new filter (hand tighten)
- Dispose of old filter appropriately

### Servicing Filter / Replacing Carbon:

- Depending on toilet use, your filter will perform for an entire boating season or longer. When you start smelling odors emitting for your holding tank thru hull fitting, it is time to replace the spent carbon pellets.
- Remove filter from brackets.

- Unscrew removable end cap keeping filter upright.
- Empty contents of filter (carbon) into container or?
- Make sure filter housing is dry.
- Apply pipe thread tape to upper portion of threaded filter housing (two to three wraps).
- Fill canister with new carbon pellets between 4mm – 5mm in size, designed for air filtration. If you purchased a refill from us, you will receive the exact amount and type needed to refill the filter housing and provide maximum odor free performance of filter.
- Make sure end cap screen filter is in place. If screen filter came out of cap during disassembly, replace screen within cap.
- Screw end cap on filter unit until tight (Hand tighten only)
- Replace filter into mounting clips and replace both hoses onto filter.

**Warning:**

DO NOT Install filter on marine sanitation systems where waste is treated using chlorine or other strong oxidizing agents.

- \* Should you overflow the holding tank vent line and plug the intake of filter. Remove filter from boat and remove carbon contents from filter housing. Flush clean water from inside of filter back through end cap fitting to remove / clean all waste from inside of filter housing. Insure that the vent line is cleared all the way back to holding tank. Refill with clean carbon following the replacement / service instructions above. Your filter is now ready to be reinstalled into your system.
- A blocked or plugged filter line from your holding tank can cause damage to holding tank.
- Filter is designed to only remove odors from the holding tank and not from permeated holding tank hoses or compromised sanitation components.

**Product Liability:**

SeaRus Sales will not be held liable for damage resulting from the following:

- Improper installation, improper connection or assembly.
- Damage of filter or installation kit from mechanical or outside influences.
- Alteration of filter or installation kit
- Use of filter for other than listed intended use.
- Improper maintenance, neglect, alteration, abuse or use of carbon not supplied by us.
- We assume no other responsibility, implied or otherwise.
- The intended use of the *No Stank* filter is to remove heavy than air particles and neutralize the foul odors emitted from your marine holding tank. No other use of this filter is suggested or implied.

**Warranty:**

- SeaRus Sales will replace or refund your purchase price for any reason if you are not 100% satisfied for 30 days after purchase and return of product to us. We will warranty the product for 1 year to be free of defects and workmanship to the original purchaser.

**Returns:**

- Contact SeaRus Sales for a return authorization shipping label. Product must be in original condition and include ALL originally included parts and shipping box in return package. Upon receipt of returned item to us, we will issue a refund of original purchase price, please allow 30 days for refund to appear on your payment method's next billing cycle. Refunds will be issued through the same method as original payment. SeaRus Sales reserves the right to evaluate returned items and replace or repair any item found to be defective in material or workmanship.