



VAT Registration
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Rider-Ericsson Hot Air Pumping Engine CASTING LIST

Ref	Item	No. Required	Material
101	Base	1	Ali
102	Legs	2	Ali
103	Cylinder	1	Ali
105	Flywheel Bracket	1	Ali
106	Walking Beam	1	Ali
107	Walking Beam Support	1	Ali
108	Bearing Block	1	GM
110	Power Piston Centre	1	GM
112	Displacer Yoke	1	Ali
113	Flywheel	1	Ali
114	Crank	1	GM
123	Crankshaft Link	1	Bronze (lost wax)
124	Displacer Yoke Link	1	Bronze (lost wax)
125	Power Piston Link	2	Bronze (lost wax)
126	Water Pump Link	1	Bronze (lost wax)
128	Firebox	1	Ali
	Cylinder Liner (optional)	1	Steel

These castings do not match exactly those listed in the construction series, either in items or material, but have been prepared taking into account material availability in the U-K, and also enhanced appearance of the complete model.

Customers are asked to advise us by return of any omissions or damage.

ASH/hja 05/2014