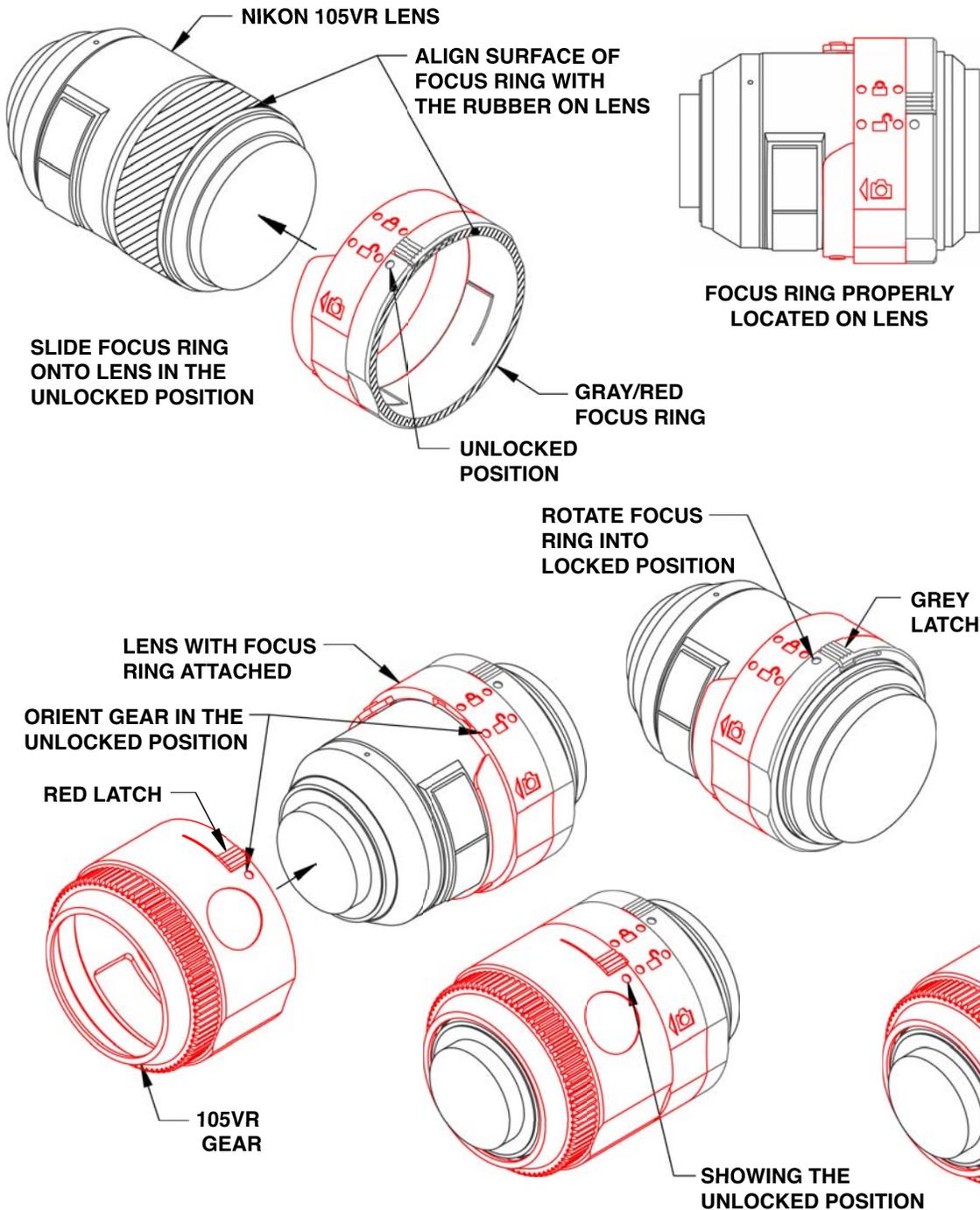


NIKON AF-S MICRO-NIKKOR 105mm VR f/2.8G

FOCUS RING AND GEAR ASSEMBLY INSTRUCTIONS



Thank you for purchasing Xit 404's Nikon AF-S Micro 105VR Focus Ring/Gear set or Teleconverter Gears. On the back is our warranty information to help you prolong the life of this product.

Assembling the Focus Ring and Gear

Look at the drawing to the left and note which end of the lens the Focus Ring slides onto. Then follow the instructions below.

1. Make sure your Focus Ring is in the unlocked position. Slide the Focus Ring onto your lens from the front and align the front of the gray ring with the edge of the rubber ring on the lens, see picture on left.
2. Once on the lens, grasp the Focus Ring, then press and hold the gray latch on the Focus Ring while twisting the gray and red rings in opposite directions until the white dots line up. (Note: the locked icon). The Focus Ring is now locked onto the lens.
3. Slide the Gear on from the back of the lens. Align the white dot on the Gear with the unpainted red dot on the Focus Ring. Then press the two parts together. Once the two parts are fully mated, while holding the Zoom Ring twist the Gear until the white dots line up (note: the locked icon). The Gear is now locked onto the Focus Ring. Follow this step for assembling the 1.4x and 2x teleconverters Gears as well.

Disassembling the Focus Ring and Gear

1. Remove the Gear by pressing and holding the red latch on the Gear. Then twist it until the white dot on the Gear is lined up with unpainted red dot on the Focus Ring. (Note: the unlocked icon).
2. Pull the Gear Ring off the lens.
3. Remove the Focus Ring by reversing steps 1 and 2 above. The white dot and the unpainted red dot will not be lined up after step 2, allowing you to slide the Focus Ring off your lens.

NIKON AF-S MICRO-NIKKOR 105mm VR f/2.8G WARRANTY INFORMATION FOR GEARS, TELECONVERTER GEARS AND FOCUS RING

FDM parts - a brief description

Xit 404 manufactures a number of its parts using a process called Fused Deposition Modeling (FDM). This process involves extruding a thread of plastic and laying it down in thin layers to build a part. This enables us to supply you products that enhance your underwater photography and videography.

Care and Maintenance

The FDM part is impact resistant and will withstand most drops from table height. However, as with all plastic parts, they cannot withstand excessive pressure and force without breaking. Being careful means handling the product during assembly with a light touch, do not force.

If your part gets wet let it drip-dry for about an hour. If you have to pack it before it is dry then wrap it in something absorbent such as a paper towel, tee shirt or sock and put it into a plastic bag. This will keep your other parts from getting dripped on.

FDM Plastic Part Warranty

FDM parts are guaranteed to be free of manufacturing defects for a period of one year from date of purchase. Unnecessary force can cause excessive wear and possibly break the parts voiding warranty. Damaged or broken parts will be inspected. If Xit 404 determines that the parts were misused or abused, warranty will be void. Valid purchase receipt is required for all warranty claims.

