

XIT 404's HANDLE BRACKET INSTALLATION INSTRUCTIONS AND WARRANTY

Thank you for purchasing Xit 404's Handle Bracket Kit. Below are instructions and warranty information to help you prolong the life of your Handle Brackets.

Instructions for assembling a Handle Bracket onto a Quad Ball

1. Select the position(s) you want to attach the Handle Bracket. You can look at the drawing below for an idea of possible pin locations. Typically you would place them on opposite sides of your housing and use them to attach a lanyard or carry handle. Putting it on Xit 404's Quad Ball allows you to use the pins supplied to help with the possible twisting of the Handle Bracket during use. Note: you may use any 1/4-20 threaded hole available on your housing.
2. Grab the anti-rotate pins (two included) and place them in the holes just above the screw hole in the spot on the Quad Ball you have picked. First apply a small amount of corrosion inhibitor (such as Lanopro) on the pin before you insert it. This will ease future removal of the pin.
3. Apply a thin coat of corrosion inhibitor (such as Lanopro) on the screw threads before you assemble the Handle Bracket.
4. Tighten the screw down with with a 3/16" hex key (Supplied with the Quad Ball)
5. Repeat the process for the other Handle Bracket you wish to attach.

Handle Bracket Warranty

Metal parts are warranted against manufacturer defects for 1 year starting from date of purchase. The warranty is non-transferrable and does not cover failures from abuse or misuse. Warranty does not apply to O-rings, hardware such as screws. Metal parts are not warranted against corrosion. If Xit 404 determines that the part was damaged due to abuse or misuse the warranty is no longer valid. Warranty voided if the product is not properly maintained in accordance with Xit 404 instructions. Proof of purchase from an authorized dealer is required for all warranty claims.

A special note about corrosion

Aluminum, Stainless Steel, Brass, and other metals interact with each other to a greater or lesser degree in the presence of water. Liberal use of a corrosion inhibitor between these metals will help minimize corrosion. Xit 404 also coats its metal parts to help minimize corrosion - this just slows it down but does not stop it. Direct contact between these metals will cause corrosion and Xit 404 does not warrant against this effect. This can happen due to wear, chipped coatings, scratches, or dents in the coatings caused from normal use and/or lack of a corrosion inhibitor. Through proper care and maintenance you can slow corrosion significantly and prolong your underwater gear.

Related Products

Product Description	Part Number
Quad Ball Adaptor	MQ000100
Quad Ball Anti-Rotate Pin Kit (4 Pins)	MR000200
Lanopro Corrosion Inhibitor Grease 1/4 oZ.	SG000100

If you wish to purchase replacement parts or have any questions about your Handle Bracket Kit, please contact your local Xit 404 Dealer.

