



TECHNICAL DATA SHEET

HM 9765

PRODUCT NUMBER

LAST UPDATE: 12/02/10

HOT MELT PRODUCT

Case and carton sealing/tray forming

GENERAL INFORMATION

HM-9765 is a fast setting hot melt for packaging operations. It exhibits excellent bonds on a wide variety of board and paper stock. It has excellent heat stability and low viscosity for good machining on all standard hot melt application equipment. HM-9765 exhibits aggressive tack, which is important where short compression sections are encountered.

PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Opaque to Clear
Form:	Pellet
Softening Point	228°F
Viscosity @ 350°F	850 cPs



50 lbs / bag (net)
2500 lbs/ pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-9765 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-9765 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.
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