



TECHNICAL DATA SHEET

HM 8511

PRODUCT NUMBER

LAST UPDATE: 08/04/11

HOT MELT PRODUCT

Clear Labeling Hot Melt

GENERAL INFORMATION

HM-8511 is a medium setting hot melt for labeling operations where a clear product is required. It exhibits excellent bonds on a wide variety of substrates. It has a low viscosity for good machining on all standard hot melt application equipment. HM-8511 exhibits excellent tack, and will hold label material together during shipping and handling and will tear fiber at cold temperatures



PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Clear
Form:	Pillows
Softening Point	180°F
Viscosity @ 350°F	1000 cPs

25 lbs / case (net)
1750 lbs / pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-8511 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-8511 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.
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