



TECHNICAL DATA SHEET

HM 6065

PRODUCT NUMBER

LAST UPDATE: 12/02/10

HOT MELT PRODUCT

Labeling hot melt

GENERAL INFORMATION

HM-6065 is a low viscosity clear hot melt that offers excellent specific adhesion to a wide variety of plastic substrates. It exhibits very good hot tack and good machining at temperatures of 250 - 325 F. Designed for bonding paper-backed film or free film labels to pre-filled plastic bottles (PET). HM-6065 may also be used for laminating plastic films. It has excellent cold resistance and is very adept at expansion and contraction of carbonated filled bottles.



PHYSICAL PROPERTIES

Application Temperature	250°F
Color	Opaque / Clear
Form:	Co-extruded
Softening Point	160-165°F
Viscosity @ 250°F	1100 cPs

25 lbs / case (net)
1750 lbs/ pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-6065 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-6065 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.
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