



TECHNICAL DATA SHEET

HM 6061

PRODUCT NUMBER

HOT MELT PRODUCT

Super Premium Packaging Hot Melt Adhesive

GENERAL INFORMATION

HM-6061 is a medium to fast setting hot melt for packaging operations. It exhibits excellent bonds on a wide variety of board and paper stock. It has excellent heat stability and medium viscosity for good machining on all standard hot melt application equipment. This product will not char, clog heads, or smoke within 100 hours of being in a hot melt pot. The product acts as a continual cleaner and will purge old char as well as continuously prevent charring in the pot and hoses.



PHYSICAL PROPERTIES

Application Temperature	350°F
Color	White
Form:	Pillows or MiniChips
Softening Point	185°F
Viscosity @ 350°F	450 cPs

25 lbs / case (net)

1750 lbs / pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM 6061 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM 6061 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.
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