



TECHNICAL DATA SHEET

HM 604

PRODUCT NUMBER

LAST UPDATE: 06/02/11

HOT MELT PRODUCT

Foam-to-Foam Application

GENERAL INFORMATION

HM-604 is a medium setting hot melt for foam-to-foam applications. It also exhibits excellent bonds on a wide variety of board and paper stock. It has excellent heat stability and low viscosity for good machining on all standard hot melt application equipment.



PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Amber
Form:	Chips
Softening Point	204°F
Viscosity @350°F	1250 cps

25 lbs / case (net)

1750 lbs/ pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-604 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-604 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.

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