



TECHNICAL DATA SHEET

HM 363

PRODUCT NUMBER

LAST UPDATE: 05/18/11

HOT MELT PRODUCT

Foam Applications

GENERAL INFORMATION

HM-363 is a slow setting hot melt for foam packaging operations. It exhibits excellent bonds on a wide variety of foam and board stocks. It has excellent heat stability and low viscosity for good machining on all standard hot melt application equipment. HM-363 exhibits aggressive tack, and long open times.

PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Opaque Yellow
Form:	Pillows
Softening Point	176°F
Viscosity @350°F	1800 cps



25 lbs / case (net)

1750 lbs/ pallet (net)

HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

SAFETY INSTRUCTIONS

No health hazards are expected with HM-363 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

FDA STATUS

All ingredients in HM-363 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.
7860 Zeigler Blvd. P.O. Box 8737 (36689) Mobile, AL 36608
Phone: 251-633-5034 Fax: 251-633-4210