

Technical Data Sheet

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PAMFAST ADHESIVES

UX1322-15

* The last digit in the product's item number indicates its form: 2= 1/2" stick

DESCRIPTION:

A cream colored very fast setting hot melt in stick form. It was developed for case and carton packaging applications where a hot melt with a fast, hard set and high tack are necessary.

PRODUCT SPECIFICATIONS:

SOFTENING POINT (F)	209
VISCOSITY AT 350 (F)	2,600 cps
HEAT RESISTANCE (F)	176
OPEN TIME	3-5 SECONDS
TENSILE STRENGTH	711 PSI
ELONGATION	104%
HARDNESS, Shore A	82
WORKING TEMPERATURE (F)	380-400
FDA STATUS APPROVAL	YES

APPLICATION:

For best results use in PAM authorized equipment.

AVAILABLE FORMS:

1/2" sticks in 22 pound cartons.

FDA STATUS: FDA lists product ingredients under CFR 175.105, Adhesives.

LAST UPDATED October 2006

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

Warning: The molten adhesive and nozzle of the various tools can reach temperatures of up to 400°F. and could cause skin burns if used carelessly. Use appropriate protective gear when working with this material. Always use in well-ventilated area.

The logo for PAM, consisting of the letters "PAM" in a bold, white, sans-serif font, set against a solid orange rectangular background.

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