

Technical Data Sheet

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PAMFAST ADHESIVES

UX1012

* The last digit in the product's item number indicates its form:

1=1 $\frac{3}{4}$ " plug 2= $\frac{1}{2}$ " stick 3= $\frac{3}{4}$ " stick 4=granule 5=bulk blocks, pillows, chips
6=1"x3" plugs 8=PUR cartridge & cleaner cartridge

DESCRIPTION:

This EVA glue stick is a general purpose workhorse adhesive. This may be used in wood bonding, cartons, plastics, metal, fabrics, ceramics, ornament, and etc. It is a clear white color, yet has high enough viscosity to give good hot tack.

PRODUCT SPECIFICATIONS:

SOFTENING POINT (F)	185
VISCOSITY AT 338 (F)	13,000
HEAT RESISTANCE (F)	150
OPEN TIME	30 SECONDS
SET TIME	25 SECONDS
WORKING TEMPERATURE (F)	305-375

APPLICATION:

For best results use in PAM Glue Stick Guns.

AVAILABLE FORMS:

$\frac{1}{2}$ " X 10" sticks in 22 pound cartons

FDA STATUS:

FDA lists product ingredients under CFR 175.105, Adhesives.

LAST UPDATED in December 2005

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

Warning: The molten adhesive and nozzle of the various tools can reach temperatures of up to 400°F. and could cause skin burns if used carelessly. Use appropriate protective gear when working with this material. Always use in well-ventilated area.

The PAM logo consists of the word "PAM" in a bold, white, sans-serif font, set against a solid orange rectangular background.

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