



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM AE, 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 04/20/12

**Supercedes Date:** 04/16/09

**Document Group:** 11-3432-9

#### Product Use:

Intended Use: low-melt hot-melt adhesive

Specific Use: hot-melt adhesive

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
ETHYLENE-VINYL ACETATE POLYMER	24937-78-8	60 - 70
HYDROCARBON RESIN	Mixture	30 - 40

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Waxy Solid

**Odor, Color, Grade:** translucent, solid adhesive in rods, odorless. (When molten: pungent resinous odor.)

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** Caution! Use only with Polygun LT, Polygun II LT, or Polygun EC applicator with temperature control module 1. May cause thermal burns.

#### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

**Skin Contact:**

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

**Inhalation:**

Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Ingestion:**

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**Skin Contact:** Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Inhalation:** If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

**Autoignition temperature**

*No Data Available*

**Flash Point**

*>=450 °F [Test Method: Cleveland Open Cup] [Details: CONDITIONS: ASTM D-92-72]*

**Flammable Limits(LEL)**

*Not Applicable*

**Flammable Limits(UEL)**

*Not Applicable*

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel.

### 6.2. Environmental precautions

Reclaim undamaged product. Dispose of collected material as soon as possible.

### Clean-up methods

Collect as much of the spilled material as possible.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid skin contact with hot material. Keep out of the reach of children. Avoid contact with oxidizing agents. Caution! Use only with Polygun LT, Polygun II LT, or Polygun EC applicator with temperature control module 1.

### 7.2 STORAGE

Store away from heat. Store away from oxidizing agents.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Use in a well-ventilated area.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields  
Indirect Vented Goggles

#### 8.2.2 Skin Protection

Not applicable. Avoid skin contact with hot material. Gloves are not required. Wear heat insulating gloves when handling this material to prevent thermal burns.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Do not ingest.

### 8.3 EXPOSURE GUIDELINES

None Established

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Waxy Solid
<b>Odor, Color, Grade:</b>	translucent, solid adhesive in rods, odorless. (When molten: pungent resinous odor.)
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	$\geq 450$ °F [ <i>Test Method:</i> Cleveland Open Cup] [ <i>Details:</i> CONDITIONS: ASTM D-92-72]
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Density</b>	1.01 g/cm <sup>3</sup>
<b>Vapor Density</b>	Nil
<b>Vapor Pressure</b>	Nil
<b>Specific Gravity</b>	1.01 [ <i>Ref Std:</i> WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Hazardous Air Pollutants</b>	0 % weight [ <i>Test Method:</i> Calculated]
<b>Volatile Organic Compounds</b>	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	0 % weight
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
<b>Viscosity</b>	<i>Not Applicable</i>
<b>Solids Content</b>	100 %

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

#### Materials and Conditions to Avoid:

##### 10.1 Conditions to avoid

Heat

##### 10.2 Materials to avoid

Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

## Hazardous Decomposition or By-Products

### Substance

Carbon monoxide  
Carbon dioxide

### Condition

During Combustion  
During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator. Dispose of waste product in a sanitary landfill. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, incinerate in an industrial or commercial facility.

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

### ID Number(s):

62-3760-7230-2, 62-3760-7232-8, 62-3760-7233-6, 62-3760-7234-4, 62-3760-7235-1, 62-3760-7236-9, 62-3760-9105-4, 62-3760-9132-8, 62-3760-9133-6, 62-3760-9136-9, 62-3760-9305-0, 62-3760-9330-8, 62-3760-9331-6, 62-3760-9335-7, 62-3760-9336-5, 62-3760-9337-3, 62-3760-9338-1, 62-3760-9339-9, 62-3760-9531-1, 62-3760-9805-9, 62-3760-9830-7, 62-3760-9831-5

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### Revision Changes:

- Section 1: Product name was modified.
- Section 1: Product use information was modified.
- Section 16: Disclaimer (second paragraph) was modified.
- Section 3: Potential effects from eye contact was modified.
- Section 3: Potential effects from skin contact information was modified.
- Section 7: Handling information was modified.
- Section 7: Storage information was modified.
- Section 8: Engineering controls information was modified.
- Section 8: Skin protection phrase was modified.
- Section 10: Hazardous decomposition or by-products table was modified.
- Section 8: Eye/face protection information was modified.
- Section 14: Transportation legal text was modified.
- Page Heading: Product name was modified.
- Section 15: Inventories information was modified.
- Section 9: Density information was modified.
- Section 9: Boiling point information was modified.
- Section 5: Flammable limits (UE) information was modified.

Section 5: Flammable limits (LEL) information was modified.  
Section 5: Autoignition temperature information was modified.  
Section 9: Vapor density text was modified.  
Section 9: Vapor pressure text was modified.  
Section 5: Flash point information was modified.  
Section 9: Property description for optional properties was modified.  
Section 9: Specific gravity information was modified.  
Section 9: pH information was modified.  
Section 9: Melting point information was modified.  
Section 9: Solubility in water text was modified.  
Section 9: Flash point information was modified.  
Section 9: Flammable limits (LEL) information was modified.  
Section 9: Flammable limits (UEL) information was modified.  
Section 9: Autoignition temperature information was modified.  
Section 2: Ingredient table was modified.  
Section 9: Property description for required properties was added.  
Section 6: 6.2. Environmental precautions heading was added.  
Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was added.  
Section 10.1 Conditions to avoid heading was added.  
Section 10.2 Materials to avoid heading was added.  
Section 16: Web address was added.  
Section 6: Personal precautions information was added.  
Section 6: Environmental procedures information was added.  
Section 6: Methods for cleaning up information was added.  
Section 10: Materials to avoid physical property was added.  
Section 10: Conditions to avoid physical property was added.  
Section 8: Hand protection information was added.  
Section 1: Address was added.  
Copyright was added.  
Company logo was added.  
Section 6: Clean-up methods heading was added.  
Telephone header was added.  
Company Telephone was added.  
Section 1: Emergency phone information was added.  
Section 1: Emergency phone information was deleted.  
Company Logo was deleted.  
Copyright was deleted.  
Section 16: Web address heading was deleted.  
Section 6: Release measures information was deleted.  
Section 6: Release measures heading was deleted.  
Section 10: Materials and conditions to avoid physical property was deleted.  
Section 1: Address line 1 was deleted.  
Section 1: Address line 2 was deleted.

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