



Material Safety Data Sheet

Copyright, 2009, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3747-AE, 3747-PG, 3747-Q, 3747-TC

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/30/09

Supersedes Date: 08/22/07

Document Group: 11-1358-8

Product Use:

Intended Use: Adhesive
Specific Use: hot melt adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
AROMATIC HYDROCARBON POLYMER N.J. TRADE SECRET REGISTRY NO. 1659-5002P++	Trade Secret	40 - 50
ETHYLENE-VINYL ACETATE POLYMER	24937-78-8	35 - 45
POLYETHYLENE	9002-88-4	10 - 20
THERMOPLASTIC POLYMER N.J. TRADE SECRET REGISTRY NO. 04499600-5598P++	Trade Secret	5 - 10

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Waxy Solid

Odor, Color, Grade: light amber, solid adhesive in rods, odorless. (Molten state: slight resinous odor.)

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause thermal burns.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Skin Contact:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Inhalation:

Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

A conservative, screening level assessment of this product indicates that its use and proper disposal are expected to present a low environmental risk.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

Skin Contact: Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	572 °F
Flash Point	509 °F [Test Method: Cleveland Open Cup]
Flammable Limits - LEL	Not Applicable
Flammable Limits - UEL	Not Applicable

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Reclaim undamaged product.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid skin contact with hot material. Keep out of the reach of children.

7.2 STORAGE

Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable. Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact with hot material.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Not an expected route of exposure.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	light amber, solid adhesive in rods, odorless. (Molten state: slight resinous odor.)
General Physical Form:	Solid
Autoignition temperature	572 °F
Flash Point	509 °F [<i>Test Method:</i> Cleveland Open Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	<i>No Data Available</i>
Density	0.97 g/ml
Vapor Density	<i>Not Applicable</i>
Vapor Density	Nil
Vapor Pressure	<i>Not Applicable</i>
Vapor Pressure	Nil
Specific Gravity	0.97 [<i>Ref Std:</i> WATER=1]
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Solubility In Water	<i>No Data Available</i>
Solubility in Water	Nil
Evaporation rate	<i>Not Applicable</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H2O & Exempt Solvents	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

10.2 Materials to avoid

None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator. As a disposal alternative, incinerate in an industrial or commercial facility.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-3747-7230-9, 62-3747-7231-7, 62-3747-7232-5, 62-3747-7233-3, 62-3747-7234-1, 62-3747-9132-5, 62-3747-9136-6, 62-3747-9330-5, 62-3747-9336-2, 62-3747-9337-0, 62-3747-9531-8, 62-3747-9536-7, 62-3747-9537-5, 62-3747-9830-4, 62-3747-9836-1

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

Additional Information: ++3M and Supplier Trade Secret are not hazardous according to Canadian WHMIS criteria. Non-WHMIS controlled. Aromatic Hydrocarbon Polymer is 3M supplier trade secret. Exact Composition unknown to 3M.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION**NFPA Hazard Classification****Health:** 1 **Flammability:** 0 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 8: Skin protection phrase was modified.

Section 14: Transportation legal text was modified.

Section 9: Property description for optional properties was modified.

Section 11: Contact information toxicological data was added.

Section 14: ID Number Heading Template 1 was added.

Section 14: ID Number(s) Template 1 was added.

Section 2: Ingredient table was added.

Section 8: Exposure guidelines information - none - was added.

10.1 Conditions to avoid was added.

10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

Section 11: Product-based toxicology information comment was deleted.

Section 11: Product-based toxicology information comment heading was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com