

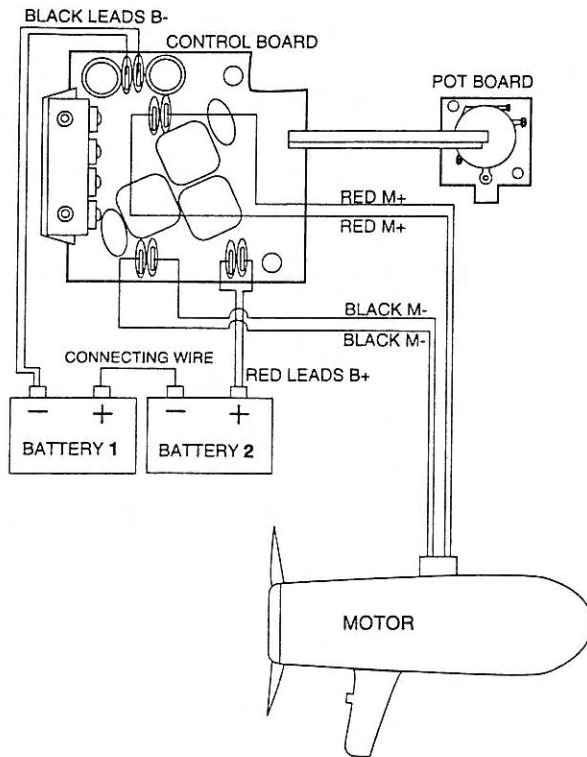
In the U.S.A., replacement parts may be ordered directly from MINN KOTA Parts Dept., JWA North America, 1531 E. Madison Avenue, Mankato, Minnesota 56001. In Canada, parts may be ordered from any of the Canadian Authorized Service Centers shown on the enclosed list. Be sure to provide the MODEL and SERIAL numbers of your motor when ordering parts. Please use the correct part numbers from the parts list. Payment for any parts ordered from the MINN KOTA parts department, may be by cash, personal check, Discover Card, MasterCard, VISA, or UPS C.O.D. To order, call 1-800-227-6433 or FAX 1-800-527-4464.

Hors de États-Unis, veuillez vous reporter à la liste ci-jointe pour le Centre de Service Agréé MINN KOTA le plus proche. Ne pas oublier de fournir les numéros de Modèle et de Série de votre Moteur lorsque vous placez une commande. Employez toujours le numéro de pièce exact se trouvant sur la liste des pièces de remplacement.

Fora da América do Norte, queira consultar a lista anexa para identificar o Centro de Serviço Autorizado MINN KOTA. Não deixe de incluir o número do MODELO e o número de SÉRIE do seu motor ao pedir peças. Sempre use os números corretos das peças da lista de peças.

Item	Part No.	Description	Item	Part No.	Description	Item	Part No.	Description
1	409-025	Front Endbell	34*A	225-4323	Arm- Lower ( order item 34 )	68	233-4005	Control Board Assembly ( RT55/B )
2	406-050	Thrust Disc	35	215-2610	Spring Pin	68	234-4005	Control Board Assembly ( RT70/B )
3	409-600	Spherical Bearing	36	223-3601	Lock Bar	68A	236-5105	Insulating Pad
4	409-301	Bearing Retainer	37	215-2701	Spring	69	230-1710	Washer- Insulated ( 2 req'd )
5	410-204	Armature Assembly RT55/B	38	215-1700	Washer- Eye Shaft ( 4 req'd )	70	230-1310	Screw ( 2 req'd )
5	410-205	Armature Assembly RT70/B	39	215-3601	Eye Shaft	71	299-0915	Handle Assembly
6	409-300	E-Ring	40	225-1600	Rope	72	230-2741	Spring- Cam
7	409-170	Thrust Washer- Steel ( as req'd )	41	215-0400	Pull Grip	73	230-2850	Actuator- Cam
8	409-171	Thrust Washer- Nylatron ( as req'd )	42	226-3900	Motor Rest	74	230-2740	Spring- Actuator
9	409-460	O-Ring ( 2 req'd )	43	230-3431	Screw ( 4 req'd )	75	230-2600	Pin- Actuator
10	409-258	Center Section w/Magnets	44	223-6000	Bearing- Nyliner ( 2 req'd )	76	230-2851	Actuator- Forward/Reverse
11	405-341	Brush Plate Screw ( 2 req'd )	45	229-3801	Tube Lock	77	230-2743	Spring- Detent
12	409-401	Brush Plate Assembly	46	229-3511	Bolt- Upper Arm ( 2 req'd )	78	230-2742	Spring- Detent ( Off )
13	406-083	Brush Spring ( 2 req'd )	47	229-3500	Bushing ( 4 req'd )	79	206-0411	Handle- Top Half
14B	409-072	Brush Assembly- Black ( 42" )	48	223-0500	Hinge Pin	80	206-0005	Bearing- Handle Pivot ( 2 req'd )
14B	409-074	Brush Assembly- Black ( 48" )	49	225-1943	Bow Plate	81	206-0415	Handle- Lower Half
14R	409-071	Brush Assembly- Red ( 42" )	50	226-7200	Latch Lever	82	230-3720	Release Button
14R	409-073	Brush Assembly- Red ( 48" )	51	226-0505	Pin- Roll Latch Lever ( 2 req'd )	83	230-2745	Spring- Release Button
15	409-343	Brush Set Screw ( 2 req'd )	52	226-3801	Strap- Hold Down	84	230-3412	Screw ( 11 req'd )
16	405-151	Brush Plate Spacer ( 2 req'd )	53	226-1910	Bracket- Hold Down Strap	86	233-2900	Strain Relief
17	409-000	Flange Bearing	54	226-3442	Screw	87	203-1520	Collar- Depth
18	409-034	Rear Endbell	55	233-3101	Nut- Hex	88	201-1366	Screw- Collar
19	409-461	Seal ( 2 req'd )	56	277-1933	BowGuard Assembly ( 56A — 56L )	89	233-0600	Leadwire- w/ Ring Terminals
20	409-462	O-Ring- Thru Bolt ( 2 req'd )	56*A	226-1923	Bracket Base- Left	89A	209-0700	Replacement Ring Terminals ( 2 req'd )
21	409-352	Thru Bolt ( 2 req'd )	56*B	226-1933	Bracket Base- Right	91	234-0610	Connector Cable- 24v only ( RT70/B )
25	233-7080	Motor & Tube Assembly ( RT55/B-42" )	56*C	226-1520	Spring Sleeve- Upper	92	299-4812	Bag Assembly ( 92A — 92D )
25	233-7081	Motor & Tube Assembly ( RT55/B-48" )	56*D	226-1530	Spring Sleeve- Lower	92*A	233-3500	Mounting Bolt ( 6 req'd )
25	231-7040	Motor & Tube Assembly ( RT70/B-42" )	56*E	226-4700	Insert Tube ( 2 req'd )	92*B	233-3102	Mounting Nut ( 6 req'd )
25	231-7041	Motor & Tube Assembly ( RT70/B-48" )	56*F	226-2701	Spring- Breakaway	92*C	215-1726	Flat Washer ( 6 req'd )
26	206-6649	Decal ( 2 req'd )	56*G	226-7310	Bushing- Dowel ( 2 req'd )	92*D	230-1720	Mounting Washer- Rubber ( 6 req'd )
27	203-2053	Tube ( 42" )	56H	226-3101	Nut- Insert	93	225-6300	Tie Wrap
27	203-2054	Tube ( 48" Optional )	56*J	226-3470	Screw ( 4 req'd )			
28	233-1120	Propeller	56K	201-1386	Screw- Tension			
29	209-1700	Lockwasher	56L	226-2800	Tension Block			
30	209-3100	Nut- Prop	57	226-0530	Hinge Pin- Lower			
31	209-2600	Pin- Drive	58	226-0520	Hinge Pin- Upper			
	299-1959	Bow Mount Assembly ( 32 — 60 )	59	226-2310	Guide- Rope			
32	226-4203	Arm- Upper	60	226-3011	E-Ring ( 4 req'd )			
33	226-5120	Bumper	61	230-0227	Control Box Cover			
34	277-4303	Arm- Lower Assembly ( 34A — 41+ 59 )	62	219-5626	Decal- Cover ( RT55/B )			
			62	219-5636	Decal- Cover ( RT70/B )			
			64	206-0000	Handle Bearing ( 2 req'd )			
			65	206-2584	Control Box			
			66	206-1511	Collar- Control Box			
			67	237-2100	Screw ( 4 req'd )			

\* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.



RT70/B  
70AT/H

RT55/B  
55AT/H

