



Item	Part No.	Description	Item	Part No.	Description
1	409-024	Front Endbell	35	215-2610	Spring Pin
2	406-050	Thrust Disc	36	223-3600	Lock Bar
3	409-600	Spherical Bearing	37	215-2700	Spring
4	409-301	Bearing Retainer	38	215-1700	Washer- Eye Shaft ( 4 req'd )
5	405-010	Ball Bearing	39	215-3600	Eye Shaft
6	410-202	Armature Assembly 55AT/H	40	225-1600	Rope
6	410-203	Armature Assembly 70AT/H	41	215-0400	Pull Grip
7	409-300	E-Ring	42	226-3900	Motor Rest
8	409-170	Thrust Washer- Steel ( as req'd )	43	230-3431	Screw 1/4-20x5/8 ( 4 req'd )
9	409-171	Thrust Washer- Nylatron ( as req'd )	44	223-6000	Bearing- Nyliner ( 2 req'd )
10	409-460	O-Ring ( 2 req'd )	45	229-3801	Tube Lock
11	409-257	Center Section w/Magnets	46	229-3511	Bolt- Upper Arm ( 2 req'd )
12	405-341	Brush Plate Screw ( 2 req'd )	47	229-3500	Bushing-Shoulder ( 4 req'd )
13	409-401	Brush Plate Assembly	48	226-0506	Pin-Headless
14B	406-083	Brush Spring (2 req'd )	49	225-1941	Bow Plate
14B	409-072	Brush Assembly- Black ( 42" )	50	226-7200	Latch Lever
14R	409-074	Brush Assembly- Black ( 48" )	51	226-0500	Pin- Roll Latch Lever ( 2 req'd )
14R	409-071	Brush Assembly- Red ( 42" )	52	226-3801	Strap- Hold Down
15	409-073	Brush Assembly- Red ( 48" )	53	226-1910	Bracket- Hold Down Strap
16	409-343	Brush Set Screw ( 2 req'd )	54	226-3442	Screw 10-24x7/8
17	405-151	Brush Plate Spacer ( 2 req'd )	55	233-3101	Nut- Hex
18	409-000	Flange Bearing	56	277-1921	BowGuard Assembly ( 56A— 56L )
19	409-033	Brush End Housing	56*A	226-1921	Bracket Base- Left
20	409-461	Seal (2 req'd )	56*B	226-1931	Bracket Base- Right
21	409-462	O-Ring- Thru Bolt ( 2 req'd )	56*C	226-1520	Spring Sleeve- Upper
22	409-352	Thru Bolt ( 2 req'd )	56*D	226-1530	Spring Sleeve- Lower
25	233-7070	Motor & Tube Assembly ( 55AT/ H-42" )	56*E	226-4700	Insert Tube ( 2 req'd )
25	233-7071	Motor & Tube Assembly ( 55AT/ H-48" )	56*F	226-2700	Spring- Breakaway
25	231-7030	Motor & Tube Assembly ( 70AT/H-42" )	56*G	226-7300	Bushing- Dowel ( 2 req'd )
25	231-7031	Motor & Tube Assembly ( 70AT/H-48" )	56H	226-3100	Nut- Insert 1/4-20
26	200-6609	Decal	56*J	226-3470	Screw 1/4-20x1-3/4 ( 4 req'd )
27	203-2053	Tube ( 42" )	56K	201-1385	Screw- Tension
27	203-2054	Tube ( 48" Optional )	56L	226-2800	Tension Block
28	233-1120	Propeller	57	226-0530	Hinge Pin- Lower
29	209-1700	Lockwasher	58	226-0520	Hinge Pin- Upper
30	209-3100	Nut- Prop	59	226-2310	Guide- Rope
31	209-2600	Pin- Drive	60	226-3010	E-Ring ( 4 req'd )
	299-1958	Bow Mount Assembly ( 32 — 60 )	61	218-0210	Control Box Cover
32	226-4201	Arm- Upper	62	218-5603	Decal- Cover ( 55AT/H )
33	226-5120	Bumper	62	218-5604	Decal- Cover ( 70AT/H )
34	277-4304	Arm- Lower Assembly ( 34A — 41+ 59 )	64	206-0000	Handle Bearing ( 2 req'd )
34*A	225-4341	Arm- Lower ( order item 34 )	65	206-2582	Control Box
			66	206-1510	Collar- Control Box
			67	237-2100	Screw 8-18x5/8 ( 4 req'd )
			68	233-4005	Control Board Assembly ( 55AT/H )
			68	234-4005	Control Board Assembly ( 70AT/H )
			68A	236-5105	Insulating Pad
			69	230-1710	Washer- Insulated ( 2 req'd )
			70	230-1310	Screw 8-18x1/2 ( 2 req'd )
			71	299-0915	Handle Assembly
			72	230-2741	Spring- Cam
			73	230-2850	Actuator- Cam
			74	230-2740	Spring- Actuator
			75	230-2600	Pin- Actuator
			76	230-2851	Actuator- Forward/Reverse
			77	230-2743	Spring- Detent
			78	230-2742	Spring- Detent ( Off )
			79	206-0411	Handle- Top Half
			80	206-0005	Bearing- Handle Pivot ( 2 req'd )
			81	206-0415	Handle- Lower Half
			82	230-3720	Release Button
			83	230-2745	Spring- Release Button
			84	230-3412	Screw 6-20x5/8 ( 11 req'd )
			86	233-2900	Strain Relief
			87	203-1520	Collar- Depth
			88	201-1365	Screw- Collar
			89	233-0600	Leadwire- w/ Ring Terminals
			89A	209-0700	Replacement Ring Terminals ( 2 req'd )
			90	206-0310	Fused Ground Wire
			91	206-0310	Connector Cable- 24v only ( 70AT/H )
			92	299-4811	Bag Assembly ( 92A — 92D )
			92*A	215-3501	Mounting Bolt ( 6 req'd )
			92*B	215-3100	Mounting Nut ( 6 req'd )
			92*C	215-1726	Flat Washer ( 6 req'd )
			92*D	230-1720	Mounting Washer- Rubber ( 6 req'd )
			93	225-6300	Tie Wrap

\* This item is part of an assembly. This item cannot be sold separately due to machining and assembly that is required.

