TOYOTA Tacoma 2013 - XM Satellite Radio

Part Number:00016-00076

Code: RX30



# **Conflicts**

- 1. Entune
- 2. Vehicle's with factory XM radio

#### **Kit Contents**

Item #	Qty	Description			
1	1	XM Module			
2	1	XM Tuner Module			
3	1	Wiring Harness			
4	1	Hardware Bag			
5	1	XM Antenna			

#### **Hardware Bag Contents**

Item #	Qty Reqd.	Description		
1	20	8" Black Cable Ties		
2	2	Long Cable Ties		
3	1	Foam Pad Sheet		
4	1	Open Cell Foam Pad		
5	1	Double Side Mounting Tape		

#### **Recommended Tools**

Safety Tools						
Special Tools						
Installation Tools						
Phillips Screwdriver	Straight-Slot Screwdriver					
Ratchet w/ Extension	10 mm Socket					
Diagonal Wire Cutters	Common Pliers					
Flashlight	Nylon Trim Tool					
Torque Wrench (48 in. lbs.)						
Special Chemicals						
VDC Approved Sealant	VDC Approved Cleaner					

# Vehicle Service Parts (May be required for reassembly)

Part Number	Qty	Description	
00016-00076-01	1	XM Module	
00016-00076-02	1	Hardware Bag	
00016-00076-03	1	XM Antenna	
00016-00076-04	1	Wiring Harness	
00016-00076-05	1	XM Tuner Module	

# **General Applicability**

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#### Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



<u>OPERATOR SAFETY</u>: Use caution to avoid risk of injury.



<u>CRITICAL PROCESS</u>: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation.



TOOLS AND EQUIPMENT: This calls out the specific tools and equipment required for this process.



<u>REVISION MARK</u>: This mark highlights a change in installation with respect to a previous issue.



<u>SAFETY TORQUE</u>: This mark indicates that torque is related to safety.

#### **SPECIAL NOTE:**

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality. When possible, install T-Taps 1" away from connector.

# **INSTALLATION PREPARATION**

Before starting installation:

- 1. Familiarize yourself with the installation instructions.
- 2. Inspect the kit components (Refer to Kit Contents and Hardware Bag Contents).

# **VEHICLE PREPARATION**

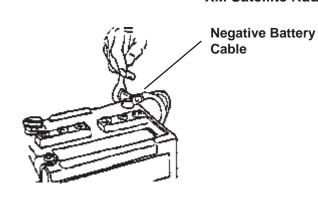
1. Place protective coverings on vehicle.

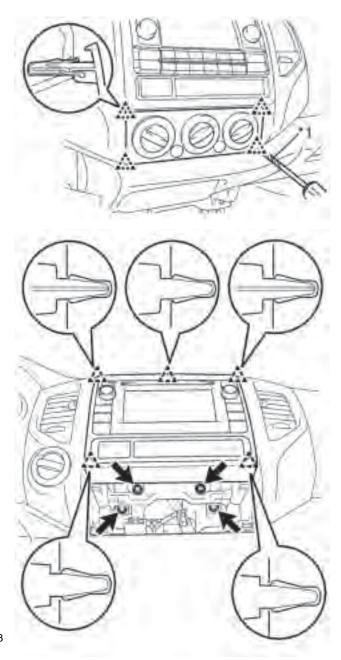


- 2. "IMPORTANT.....IMPORTANT"

  <u>Disconnect Negative Battery Cable.</u>
- Remove the air conditioning control assembly by disengaging the (4) retaining clips.

- 4. Remove the (4) 10 mm bolts securing the factory radio to the dash assembly.
- 5. Pull the factory radio rearward to disengage (4) retaining clips.
- Disconnect any connectors attached to the radio and remove the radio from the vehicle.

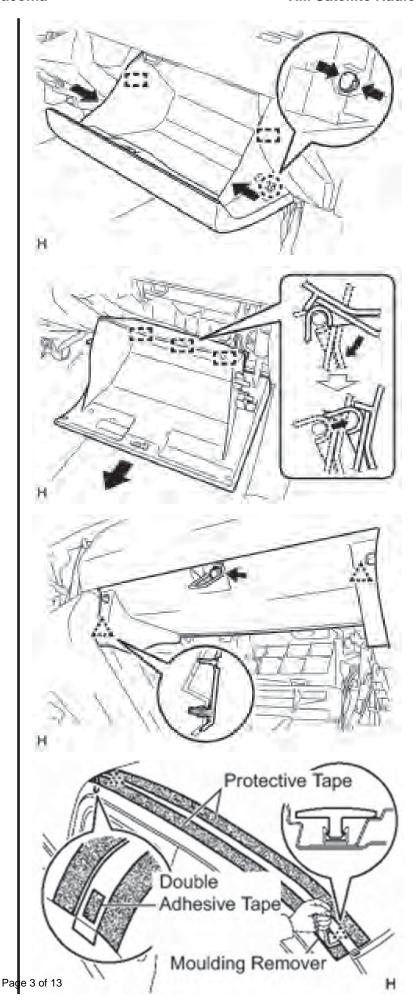




# **VEHICLE PREPARATION; continued**

- 7. Remove the glove compartment door assembly.
  - Disengage the claw and separate the glove compartment door stopper from the glove compartment door assembly.
  - Slightly deform the upper part of the glove compartment door assembly to release the 2 stoppers and open the glove compartment door assembly until it becomes horizontal.
  - c. Pull the glove compartment door assembly toward the rear of the vehicle to release the 3 hinges and remove from the vehicle.

- 8. Remove the passenger's side instrument panel lower finish panel sub-assembly by removing the 10mm bolt and disengaging the (2) clips.
- Apply protective tape on the area near the passenger's drip side finish moulding.
- Using a heat light, heat the roof drip side finish molding to 40 to 60°C (104 to 140°F).
- 11. Using a trim tool, remove the passenger's drip side finish moulding.



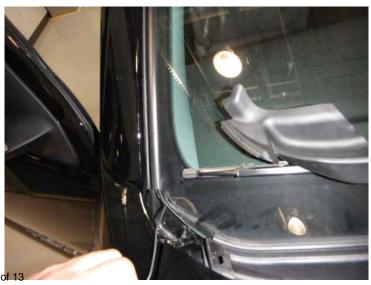
# **INSTALLATION PROCEDURES**

- 1. Clean antenna base and antenna mounting location with VDC approved cleaner.
- 2. Attach supplied double sided mounting tape onto the antenna base and mount the XM antenna on the vehicle roof, near the passenger's front windshield area.



3. Route the XM antenna between the outside windshield moulding and the body structure.



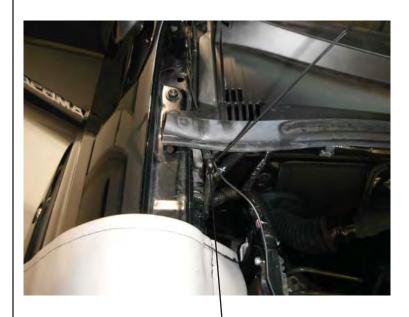


Route the XM antenna cable along the passenger's side of the windshield cowl.
 Secure the XM antenna cable to the windshield washer supply line with (1) cable tie.



**Cable Tie** 

5. Route the XM antenna cable down to the dashwall grommet located on the passenger's side of the dashwall.



**Cable Ties Factory Grommet** 

- 6. Secure the XM antenna cable to the factory harness with (3) cable ties.
- 7. Remove the factory grommet.



- 8. Using a knife, cut the grommet so that the XM antenna cable can run through the middle of the grommet.
- 9. Route the XM antenna cable into the passenger's compartment. Reinstall the factory grommet.

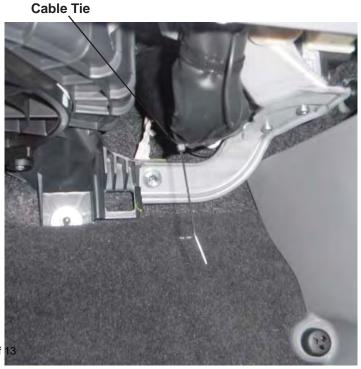


After reinstalling the factory grommet, seal with VDC approved sealant to prevent leaks.



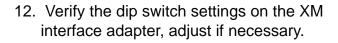


10. Secure the XM antenna cable to the factory



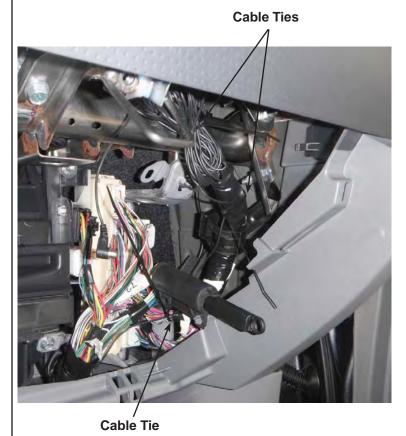
harness with (1) cable tie.

11. Route the XM antenna cable to the area above the glove box assembly. Secure the XM antenna cable to the factory harness with (3) cable ties.



Dip Switch #	Position	Function  Steering wheel controls. On Display (touchscreen) radios, if the dip switch is in the UP position, the steering wheel button will function opposite of what the user wants.		
1	On* (Down Position)			
2	Off* (Up Position)	Disables scrolling text. This may be desirable on base radios if the text "flashes", or of the customer finds text scrolling distractive.		

<sup>\*</sup> Default Position





Dip Switch #1 Dip Switch #2

- 13. Using electrical tape, attach the XM interface adapter to the XM tuner module.
- Attach the XM antenna cable to the XM tuner module.
- 15. Attach the 9-pin black mini-DIN male connector from the XM tuner module to the 9-pin black mini-DIN female connector from the XM interface adapter.
- 16. Secure the XM interface adapter, XM module and any excess harness to the factory harness located above the glove box assembly with (1) cable tie.

17. Route the XM interface adapter 12-pin female connector to the radio's mounting location.

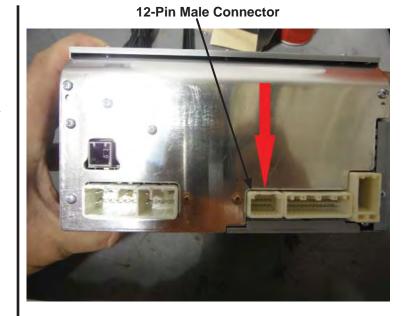


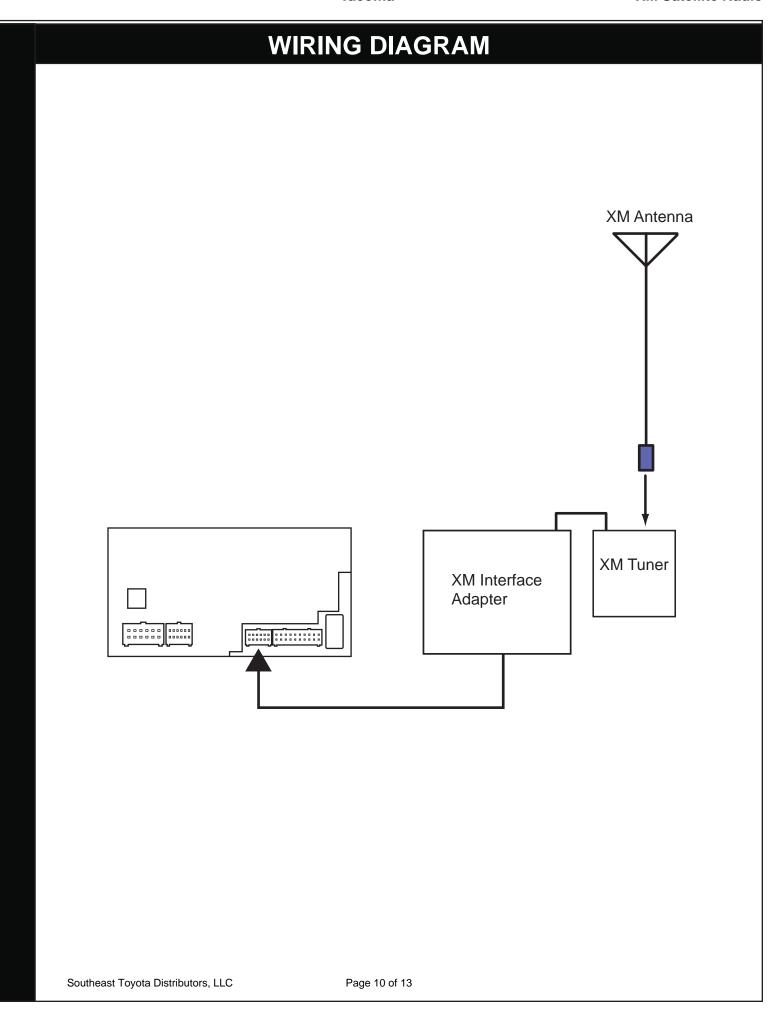




- Reinstall any harnesses that were removed from the rear of the radio during disassembly.
- 19. Attach the XM interface adapters 12-pin female connector to the radio's 12-pin male connector, located in the rear of the radio.

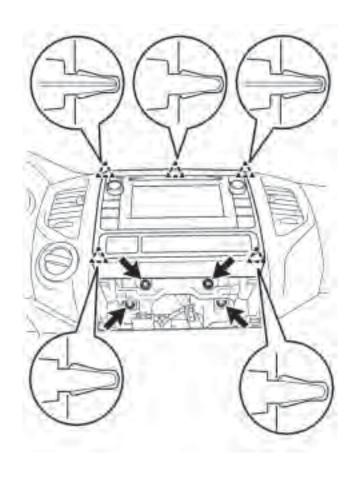
Note: Depending on the vehicle model and options, the factory radio may be using the 12-pin plug located on the rear of the radio. In these instances, use the XM interface adapter's "T-Harness", and plug the factory 12-pin female into the XM interface adapter's 12-pin male connector.





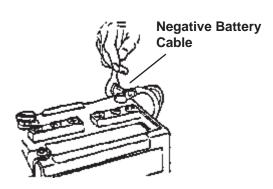
# **RE-INSTALL THE RADIO**

1. Secure the radio to the dash assembly using the (4) 10 mm bolts previously removed.



# **VEHICLE RE-ASSEMBLY**

- 1. Refer again to the vehicle repair manual and re-assemble all panels that were removed for installation back onto the vehicle.
- 2. Re-connect the negative battery cable. Torque to 48 in. lbs.



# **TESTING THE XM RADIO**

1. Prior to delivering the vehicle, test all features of the factory system according to the vehicle's owner's manual.

# **XM RADIO FUNCTION CHECKLIST**

# THESE FUNCTIONS MUST BE CHECKED TO ENSURE A QUALITY INSTALLATION

Power-Up
HD radio
CD Audio
Fade/Balance
DVD Movie
XM Radio
iPod
Bluetooth Test
Navigation Test
AV1
AV2 (Media Hub)
SD Card (MP3)
USB Drive (MP3)
Rear Camera (If equipped)
SWC (Steering Wheel Control)
Parking Lights
Rear Monitors (If equipped)
Factory Default Test
Faceplate Visual Inspection

# VEHICLE FUNCTION CHECKLIST

(	These	points	must	be	checke	d to	ensure	a	quality	v install	ation)	)

		ı			
	Headlight If the warning lights remains on, it may indicate		Massage Seats (if equipped)		
	a system malfunction.		Power Side Mirrors (if equipped)		
	High Beams		Side Mirror Defogger (if equipped)		
	Turn Signal Lights		Front Windshield Defogger (if equipped)		
	Tail Lights		Navigation System (if equipped)		
	Stop Lights		Rear Sunshade (if equipped)		
	Backup Lights		Cruise Control Light (if equipped)		
	Hazard Lights		Steering Wheel Audio Control (if equipped)		
	Marker Lights		HVAC		
	Dome/Courtesy Lights		Power Locks (if equipped)		
	Panel/Switch Illumination		Power Windows (if equipped)		
	Accessory Controls/Illumination (If equipped)		Gauges		
	· · · · /		Front Wiper/washer		
	Rear Window Defogger (If equipped)		Hood Latch Release		
	Key Sensor Buzzer		Passenger Air Bag Switch (if equipped)		
	Fog Lights (If equipped)		Rollover Side Curtain Air Bag Switch (RSCA)		
	Day Time Running Lights (If equipped)		Horn		
	· · · · · /				
	Trunk/Tailgate/Bed Lights (If equipped)	Ш	Seat Belt Warning Light If the warning lights remains on, it may indicate		
	Glove Box Light (If equipped)		a system malfunction.		
			Air Bag Warning Light		
	ABS Light (If equipped)		If the warning lights remains on, it may indicate a system malfunction.		
	Rear Wiper/Washer (If equipped)		Lamp Failure Sensor		
Ш	Clock (If equipped)		If the warning lights remains on, it may indicate a system malfunction.		
	Accessory Power Socket (If equipped)	l —	•		
	Starter		Track/Skid Control Light (if equipped)  If the warning lights remains on, it may indicate a system malfunction.		
	Audio/Video (If equipped)		•		
	Power Rear Door (If equipped)		Tire Pressure Monitoring System (TPMS) Prior to TPMS activation and Pre-Delivery		
	Convenience Memory Settings (If equipped)		Service (PDS) of the vehicle the TPMS light will blink when IG is turned on.		
	Heated Seats (If equipped)				

**Heated Seats** (If equipped) Southeast Toyota Distributors, LLC