

**Part Number: 00016-35150**

**Accessory Code: LOCK10**



**Conflicts**

Note:

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Lock Assembly
2	2	Wire ties
3		
4		
5		
6		
7		
8		

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	1	Instructions
2		
3		
4		
5		
6		
7		
8		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description

**Recommended Tools**

<b>Safety Tools</b>	
<b>Special Tools</b>	
<b>Installation Tools</b>	T-30 Torx
	8mm socket
	10mm socket
	Small Phillips
	Large Phillips
	Screwdriver
	Knife
<b>Special Chemicals</b>	

**Color Applicability/Trim Level**

Accessory Color																					
Vehicle/Trim Color																					

**General Applicability**

Manual Tailgate Lock

**Recommended Sequence of Application**

Item #	Accessory	
1		
2		
3		

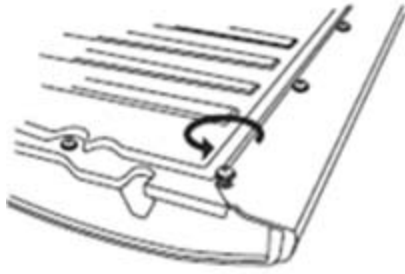
\*Mandatory

**Legend**

- STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
- OPERATOR SAFETY:** Use caution to avoid risk of injury.
- CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
- TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.
- REVISION MARK:** This mark highlights a change in installation with respect to previous issue.
- SAFETY TORQUE:** This mark indicates that torque is related to safety.

**SPECIAL NOTE: Installation Sequences**  
 After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

## Toyota



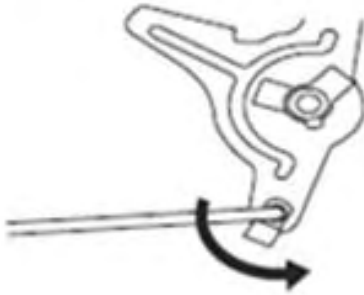
**Fig. 1**

## Tacoma

## Tailgate Lock

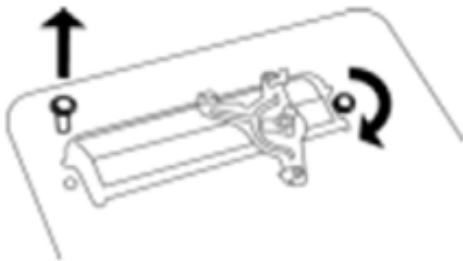
1. Unscrew the 15 access panel screws and remove panel.

**Fig. 1**



**Fig. 2**

2. Pry plastic rod retainer off using a screw driver and remove rod. **Fig. 2**



**Fig. 3**

3. Unscrew the two hex bolts that mount the handle using a 10mm socket.

Set the handle and hex bolts aside.

**Fig. 3**

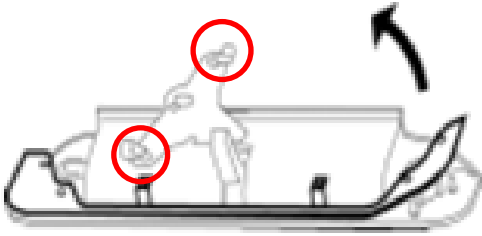


Fig. 4

4. Turn the handle over and slip a knife blade between the gasket and the handle and pop the gasket off the pins holding it to the handle. Remove plastic retainers. Fig. 4

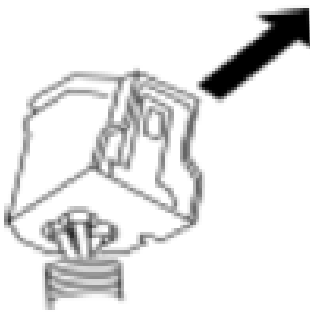


Fig. 5

NOTE: Skip steps 5-7 & 9, if the truck has no Back-up Camera

5. Disconnect the wire harness from the camera. The connector will release by prying and slightly bending the central up. Fig. 5

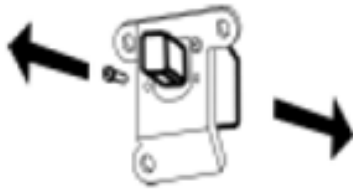


Fig. 6

6. Remove the camera mounting bracket by loosening the two mounting bolts and remove the camera from the mounting bracket by loosening the two small Phillips head screws.

Fig. 6

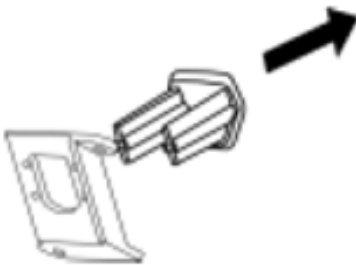
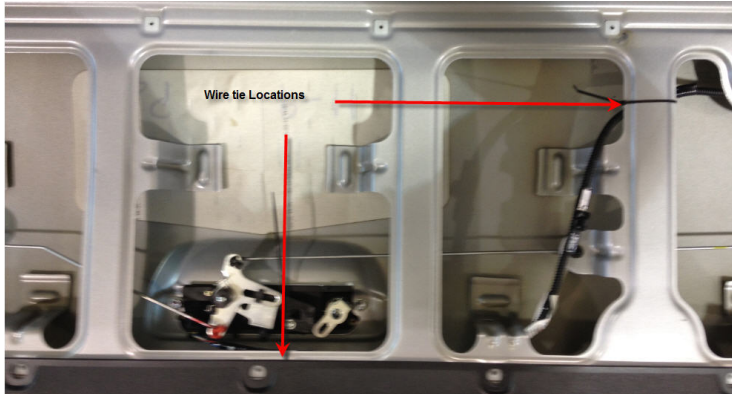


Fig. 7

7. Remove the Pop Lock cover from its bracket by loosening the two small Phillips head screw, then remove the bracket itself from the Pop & Lock handle by loosening the two big Phillips head screws with a 8mm socket.

Mount the camera to the Pop & Lock bracket and re-attach it with the two big Phillips head screws. Fig. 7

8. Attach the Gasket & plastic retainers to the Pop & Lock handle and mount the Pop & Lock handle into the tailgate with the 6mm Hex bolts. Re-attach rods.



**Fig. 8**

9. Re-route the cable as shown and attach it to the vertical pillar and hole located under tailgate cap with two wire ties so that the cable doesn't interfere with the lock mechanism. Fig. 8

#### **Function Check:**

10. Connect the camera and turn the key ON & OFF to check the lock functions properly and actuates the rods and latches from the "Locked to Unlocked" position. Re-attach the access panel.

Note: Place keys in plastic bag and place in glove box. Discard any installation or warranty material that may have come in kit.