



**We Manufacture
You Score**

▲! WARNING

1. This goal is intended to be used outdoors only.
2. The goal is not to be stored or used on a sloped or hill area.
3. The goal shall be secured against tilting or overturning at all times.
4. Check to ensure that all fasteners are fully tightened before using this product; Check fasteners periodically over time.
5. Do not climb on the net or framework.
6. **ALWAYS anchor goal. If provided anchoring system is not used, goals require 200 lbs of counterweight to be considered safely anchored.**
7. Goal can fall over causing serious injury or death.
8. Check for damaged parts or hardware before each use; replace broken or missing hardware, fasteners, or other parts immediately.
9. Do not remove warning labels under any circumstance; Warning labels should always be clearly visible, placed under crossbar and on the sides of the uprights at eye level.
10. Goals should be disassembled with nets removed for seasonal storage.
11. Always exercise extreme caution when moving soccer goals and allow adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel.
12. Store movable soccer goals in a place where children cannot have access to them. If this is not possible, anchor/chain goal to a stable, static structure such as a fence or concrete wall.
13. **Always instruct players, managers, coaches, trainers, teachers, maintenance and other personnel who might come into contact with goal on the safe handling of and potential dangers associated with movable soccer goals.**

PEVO Supreme Movable Goal

Models: SGM-6x18S, SGM-7x21S, SGM-8x24S

General Notes:

1. It will take two adults approximately 30 minutes to assemble this goal.
2. Tools Required:
 - a. Adjustable Wrench or 9/16" Wrench
 - b. Hex Key – Used to install Tamper Proof net Fasteners (included)

Assembly Instructions:

3. Remove all hardware from packaging and inspect to make sure it matches below list and there is no damage.

Item	Qty. Per Goal	Total
Crossbar Tube (with PEVO Label)	1	
Side Assembly (with Installed Hardware)	2	
Ground Bar Tube	1	
Net	1	
Channel Spacer	4	
Tamper Proof Net Fasteners	45, 50, 60	
Auger Stake and Chain (13 link)	2 Sets	

4. Lay Crossbar on flat surface with Channel facing upward and place Upright /Backstay Assemblies near each end of Crossbar. Install Plates into Crossbar channel near the end and align holes (See Figure 1). Remove Bolts and Washers from Upright Stubs and place nearby.

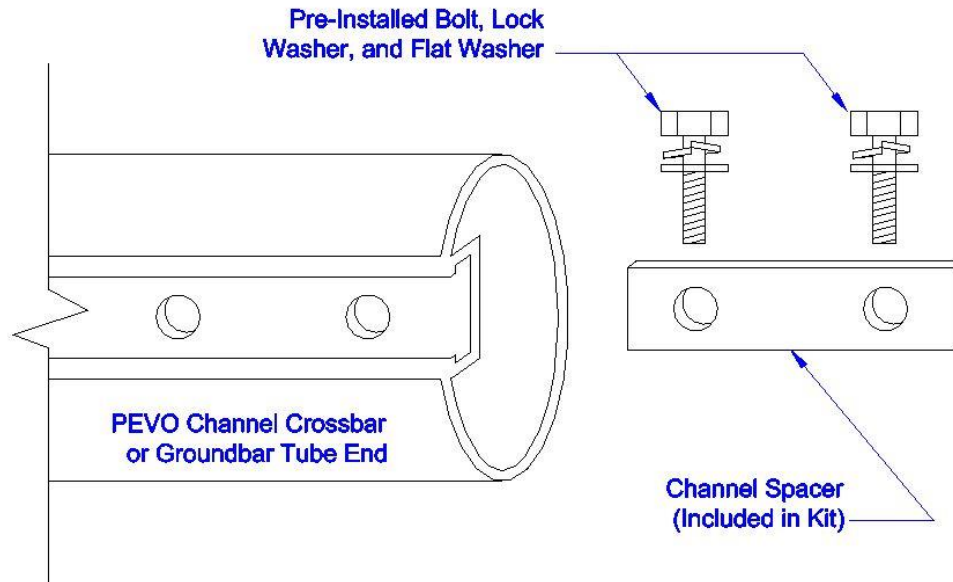


Figure 1. Channel Spacer and Hardware.

5. Raise one Upright/Backstay Assembly into vertical position and slide Upright Stub into end of Crossbar until it is fully seated against Crossbar Tube end.
 - a. **NOTE:** Upright may have to be raised or lowered and moved in or out to align with Channel in Crossbar. Slight tapping on the Upright Tube may be required on the first assembly. **BE CAREFUL NOT TO DAMAGE TUBES.**
6. Align holes in Crossbar with threaded holes in Upright Stub. Install Lock Washer and Flat Washer on Hex Bolt and insert through Crossbar Hole into threaded hole in Upright. (See Figure 2) Use **finger pressure** to turn Bolt in threaded holes to insure proper threading occurs. Tighten Bolts with Wrench until snug with Crossbar. **DO NOT OVER TIGHTEN! DAMAGE TO GOAL MAY OCCUR.**

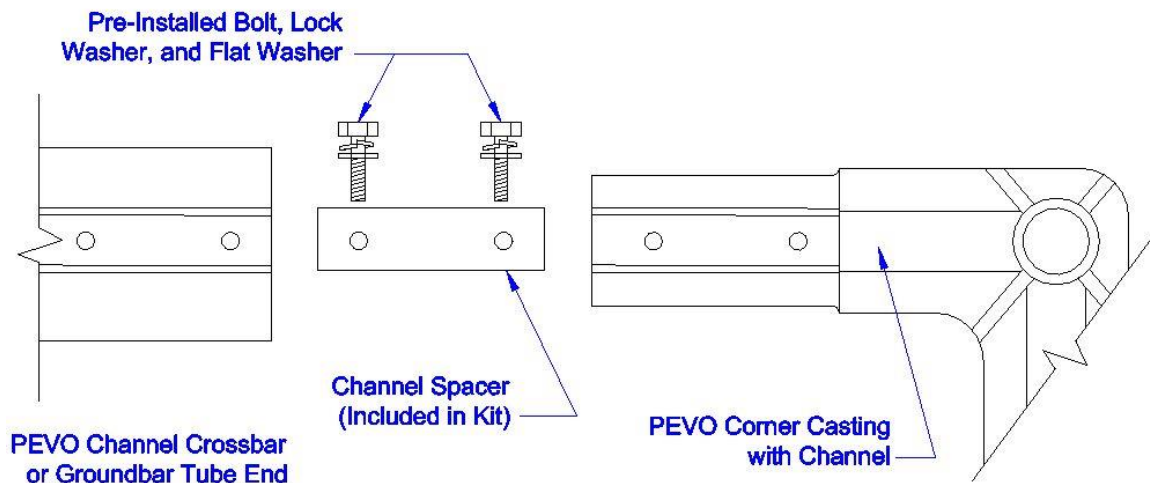


Figure 2. Corner Casting, Crossbar/Ground Bar, and Channel Spacer with Hardware.

7. Repeat step 5 to secure opposite Upright/Backstay Assembly to Crossbar. **Do not install bolts yet**, as the crossbar may have to be backed out slightly to allow for the assembly of the Ground Bar in step 9.
8. Carefully raise up Goal by lifting with an adult at either end of Goal Assembly.
9. Install two plates into Groundbar channel, one at each end, aligning with bolt holes.
10. Slide base stub into end of Groundbar until it is fully seated against the Ground Bar tube end.
 - a. **NOTE:** Crossbar tube may have to be backed out slightly to allow for the assembly of the Ground Bar.
11. Use **finger pressure** to turn bolts in Ground Bar and Crossbar to ensure proper threading occurs. Tighten bolts with wrench until snug with tube. **DO NOT OVER TIGHTEN! DAMAGE TO GOAL MAY OCCUR.**
12. Position Net on top of Goal Assembly ensuring top of net is aligned with crossbar and net is resting on top of Backstays.
 - a. **NOTE:** Label indicates top corner of net.
13. Slide Net perimeter rope into Channel Tube opening and insert net fastener. Twist net fastener until it locks with slot in same direction as channel (See Figure 3). Continue until the net is completely attached to Crossbar, Ground Bar, and the channel tubing of the side assemblies.



Figure 3. Tamper Proof MP Channel Net Fastener in Crossbar tube.

14. Ensure net is completely attached to Goal Assembly. (See Figure 5)
15. Ensure all Bolts & Screws are all still properly tightened. (See Figure 5)
16. Install 2 auger stake and chain sets by twisting into ground, one on each end of Groundbar, to anchor the goal. (See Figure 4)
 - a. **NOTE:** Any goals, when not in use, should be secured against overturning. **Always anchor goal.**

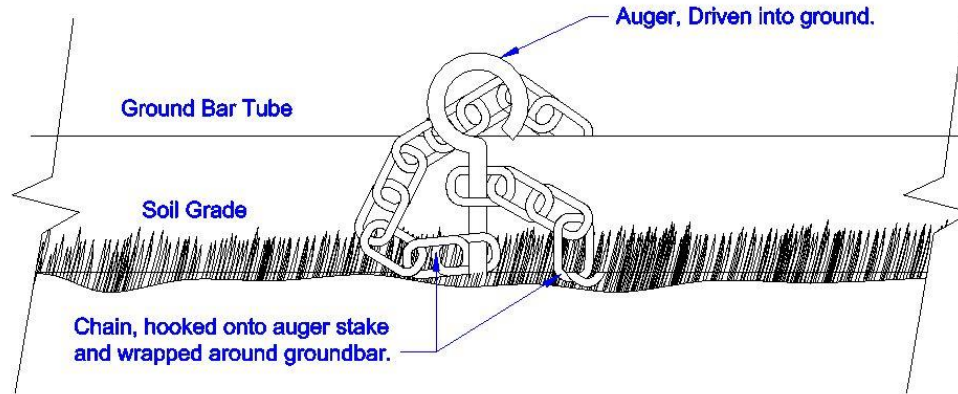


Figure 5. Auger and Chain installation over Groundbar tube.



Figure 5. Assembled Supreme goal.

SUPREME SERIES GOALS REQUIRE 200 LBS OF COUNTERWEIGHT IF NOT ANCHORED WITH PROVIDED AUGER AND CHAIN SET.

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