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## ▲! WARNING

1. This goal is intended to be used outdoors only.
2. The goal is not to be stored or used on a sloped or hill area.
3. The goal shall be secured against tilting or overturning at all times.
4. Check to ensure that all fasteners are fully tightened before using this product; Check fasteners periodically over time.
5. Do not climb on the net or framework.
6. **ALWAYS anchor goal. If provided anchoring system is not used, Economy Series goals require 220 lbs of counterweight to be considered safely anchored.**
7. Goal can fall over causing serious injury or death.
8. Check for damaged parts or hardware before each use; replace broken or missing hardware, fasteners, or other parts immediately.
9. Do not remove warning labels under any circumstance; Warning labels should always be clearly visible, placed under crossbar and on the sides of the uprights at eye level.
10. Goals should be disassembled with nets removed for seasonal storage.
11. Always exercise extreme caution when moving soccer goals and allow adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel.
12. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
13. **Always instruct players, managers, coaches, trainers, teachers, maintenance and other personnel who might come into contact with goal on the safe handling of and potential dangers associated with movable soccer goals.**

# Economy Movable Soccer Goals

## Models: SGM-4x6E, SGM-4x9E, SGM-6x12E, SGM-6x18E, SGM-7x21E, SGM-8x24E

**General Notes:**

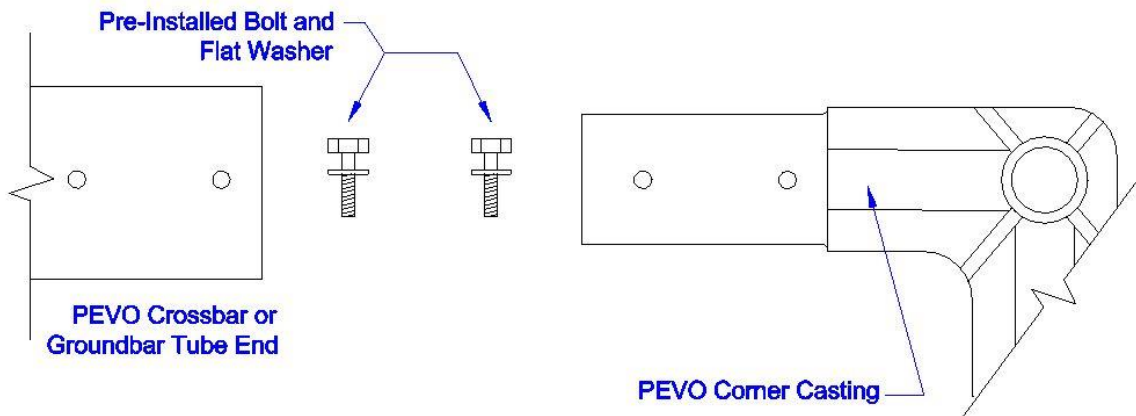
1. It will take two adults approximately 30 minutes to assemble this goal.
2. Tools Required:
  - a. Wrench –9/16” (or Adjustable Wrench)

**Assembly Instructions:**

3. Remove all hardware from packaging and inspect to make sure it matches below list and there is no damage.

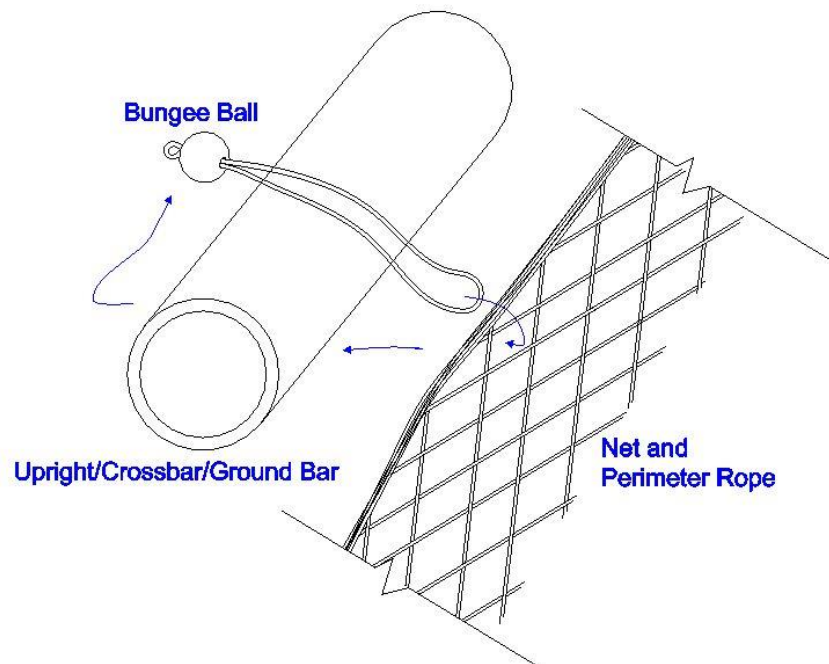
Item	Qty. Per Goal	Total
Crossbar Tube (with Stickers)	1	
Side Assembly (with Hardware installed)	2	
Ground Bar Tube	1	
Net	1	
Bungee Balls	28, 30, 40, 46, 52, 58	
Auger Stake and Chain (11 Links)	2 Sets	

4. Lay Ground Bar on level surface with bolt holes pointing upward. Remove bolts and washers from Side Assembly and place nearby. Install ends of Ground Bar Tube (no stickers) onto Side Assembly rear base stub (See Figure 1).
  - a. NOTE: Groundbar connects to “short” end of side assembly. See Figure 3 for detailed view.



**Figure 1.** Crossbar/Ground Bar and Corner Casting.

5. Install Flat Washer onto Bolt and hand turn into threaded hole in Casting using **finger pressure** to insure proper threading. (See Figure 1)
  - a. **NOTE:** Only install bolts at one end of Ground Bar as the tube may have to be backed off to allow assembly of Crossbar.
6. Install ends of Crossbar Tube (with sticker) onto Side Assembly top corner stub (See Figure 1).
7. Install Flat Washer onto Bolt and hand turn into threaded hole in Casting using **finger pressure** to insure proper threading. Use 9/16" wrench to tighten all bolts. **DO NOT OVER TIGHTEN!**
8. Position Net on top of Goal Assembly insuring top of net is aligned with crossbar and net is resting on top of Backstays.
  - a. **NOTE:** Label indicates top corner of net.
9. Loop Bungee Ball (or wire tie) around Net perimeter rope then around goal frame. (See Figure 2, 3) Loop Bungee Ball strap around ball to secure.
10. Continue installing Bungee Balls until Crossbar, Uprights, Bases, and Ground Bar are completely attached to Net. Ensure net is completely attached to Goal Assembly. (See Figure 3)

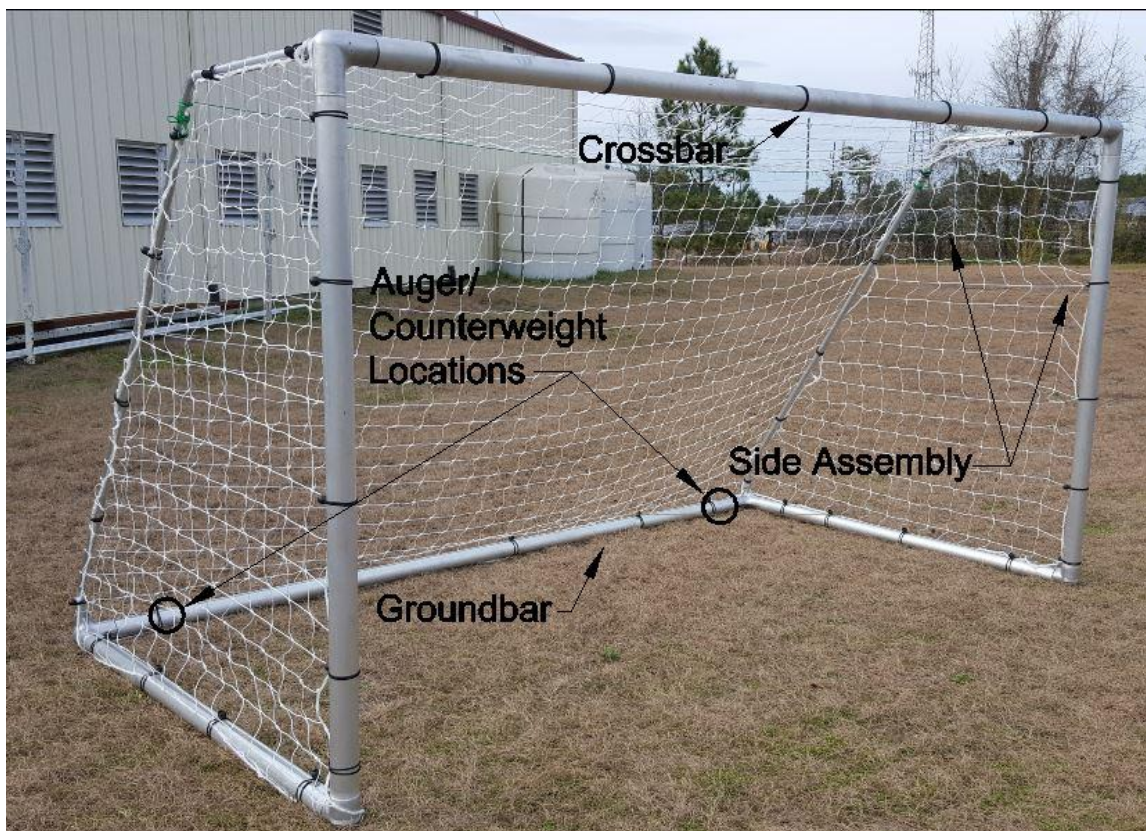


**Figure 2.** Bungee Balls and Net.

11. Ensure all Hardware is properly tightened. (See Figure 3)

**DO NOT OVER TIGHTEN!**

12. Install 2 Auger Stakes and Chain to anchor Ground Bar to ground near each end.



**Figure 3.** Assembled Economy series goal.

**ECONOMY SERIES GOALS REQUIRE 220 LBS OF COUNTERWEIGHT IF NOT ANCHORED WITH PROVIDED AUGER AND CHAIN SET.**

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