



We Manufacture
You Score

Scan below for video assembly instructions



▲! WARNING

1. This goal is intended to be used outdoors only.
2. The goal is not to be stored or used on a sloped or hill area.
3. The goal shall be secured against tilting or overturning at all times.
4. Check to ensure that all fasteners are fully tightened before using this product; Check fasteners periodically over time.
5. Do not climb on the net or framework.
6. **ALWAYS anchor goal. If provided anchoring system is not used, Channel Park Series goals require 220 lbs of counterweight to be considered safely anchored.**
7. Goal can fall over causing serious injury or death.
8. Check for damaged parts or hardware before each use; replace broken or missing hardware, fasteners, or other parts immediately.
9. Do not remove warning labels under any circumstance; Warning labels should always be clearly visible, placed under crossbar and on the sides of the uprights at eye level.
10. Goals should be disassembled with nets removed for seasonal storage.
11. Always exercise extreme caution when moving soccer goals and allow adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel.
12. Anchor or chain one goal to another, to itself in a folded down position, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.

PEVO Sports Co.
Phone: (910) 397-9388

212 Transcom Ct
Fax: (910) 397-9389
www.pevosports.com

Wilmington, NC 28401
E-mail: don@pevosports.com

- 13. Always instruct players, managers, coaches, trainers, teachers, maintenance and other personnel who might come into contact with goal on the safe handling of and potential dangers associated with movable soccer goals.**

**Channel Park Movable Soccer Goals
Models: SGM-6x12P, SGM-6x18P, SGM-7x21P,
SGM-8x24P**

General Notes:

1. It will take two adults approximately 30 minutes to assemble this goal.
2. Tools Required:
 - a. Wrench –9/16” (or Adjustable Wrench)

Assembly Instructions:

3. Remove all hardware from packaging and inspect to make sure it matches below list and there is no damage.

Item	Qty. Per Goal	Total
Crossbar Tube (with Stickers)	1	
Side Assembly (with Hardware installed)	2	
Ground Bar Tube	1	
Net	1	
Channel Spacer	4	
MP Channel Net Fasteners	46, 50, 54, 62	
Auger Stake and Chain (11 Links)	2 Sets	

4. Install one channel spacer into each end of Groundbar and align holes. Remove bolts and washers from Side Assemblies and place nearby.
5. Install ends of Ground Bar onto Side Assembly stubs. (See Figure 1) On one side, install Lock Washer and Flat Washer onto Bolts and hand turn into threaded hole in casting using **finger pressure** to ensure proper threading.
 - a. **NOTE:** Only install bolts at one end of Groundbar as the tube will have to be backed off to allow assembly of the Crossbar and Backstay tubes.

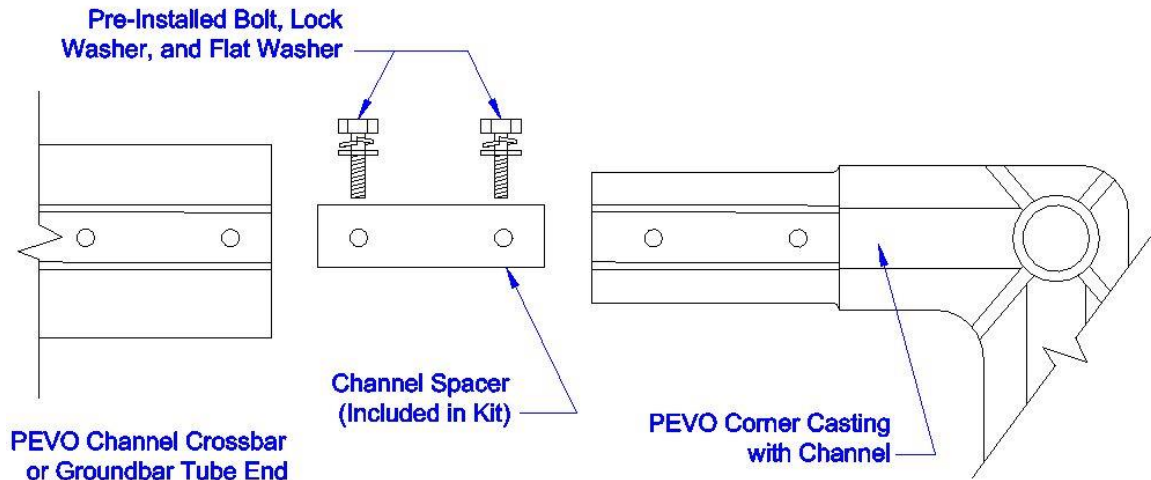


Figure 1. Crossbar/Ground Bar Tube and Channel Spacer with Corner Casting.

6. Install Channel Spacers into ends of Crossbar and align holes. Install ends of Crossbar onto Side Assembly top corner stubs. (See Figure 1)
7. Install Lock Washer and Flat Washer onto Bolts and hand turn through Crossbar, Channel Spacer, and into threaded Castings using **finger pressure** to ensure proper threading.
8. Use 9/16" Wrench to tighten all bolts in Crossbar and Groundbar until snug. **DO NOT OVER TIGHTEN!**
9. Position Net on top of Goal Assembly, ensuring top of net is aligned with crossbar and net is resting on top of Backstays and Backstay Tube.
 - a. **NOTE:** Label indicates top corner of net.
10. Slide Net perimeter rope into Channel Tube opening and insert net fastener. Twist net fastener until it locks with slot in same direction as channel (See Figure 2). Continue until the net is completely attached to Crossbar, Ground Bar, and the channel tubing of the side assemblies.



Figure 2. MP Channel Net Fastener in Crossbar tube.

11. Install 2 Auger Stakes and Chain to anchor Groundbar near each end, close to corner castings, by twisting the Augers into the ground. (See Figure 3)
12. Ensure all Hardware is properly tightened and net is fully attached. (See Figure 4)
DO NOT OVER TIGHTEN HARDWARE!

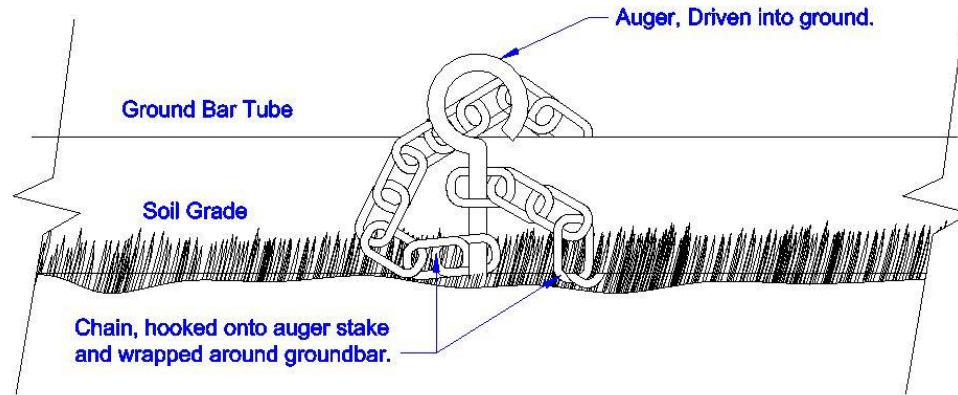


Figure 3. Auger and Chain installation over Groundbar tube.

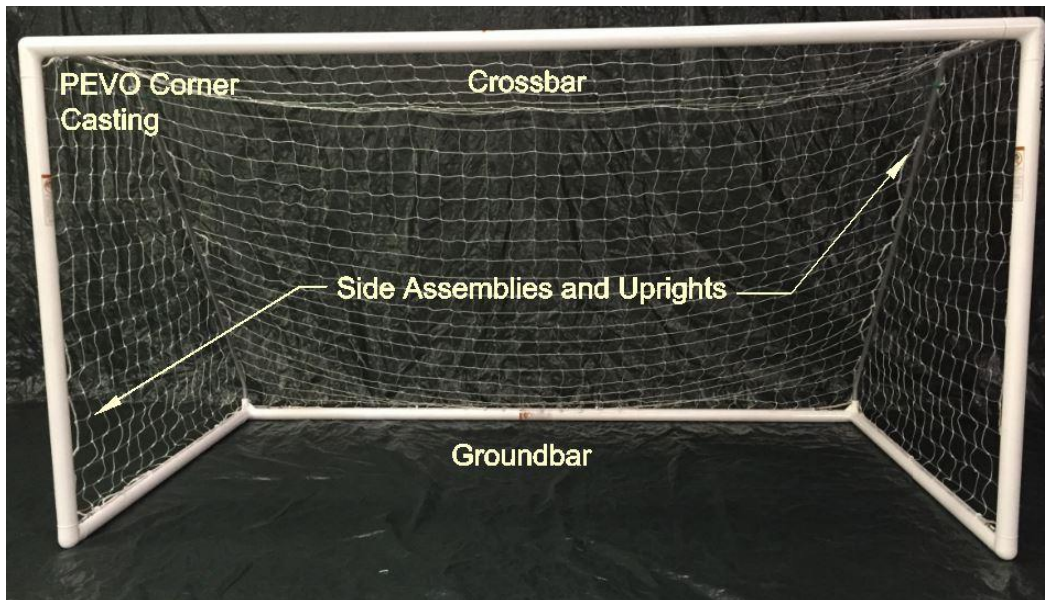


Figure 4. Completed goal with labeled components.

NOTE: If Auger and Chain is not used, a **counterweight of 220 lbs must be used to secure the goal.**

PEVO Sports Co.
Phone: (910) 397-9388

212 Transcom Ct
Fax: (910) 397-9389
www.pevosports.com

Wilmington, NC 28401
E-mail: don@pevosports.com