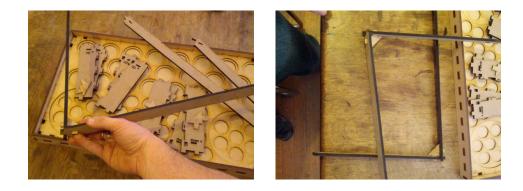
S T U D I O S

Tournament Full Stack Assembly Instructions



First, gather your materials: an assembled tournament rack for the bottom, 2 pairs of interlocking pylons annotated "up $^{"}$, 2 pairs of interlocking pylons annotated "down v", 4 corner tabs, 2 short angled arm brackets, and two longitudinal angled arm brackets. Start assembly by inserting a corner tab into the slot in the lower portion (the flat part against the table) of the long arm. Then interlock the lower corner of a long arm perpendicularly with the lower portion of the shorter arm (again, so the flat part is against the table) while putting the other part of the corner tab into the shorter arm Repeat this process with the other two arms.

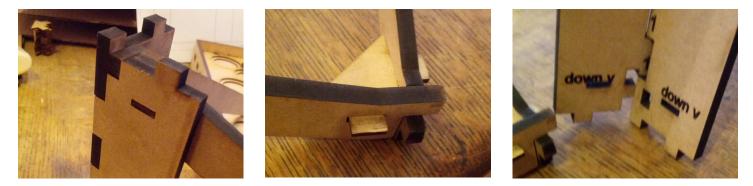




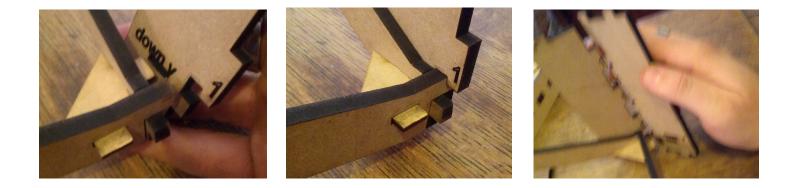
Next gather the two pairs of arms joined by the corner tabs and put the bottom parts flat on the table. Bring the two unjoined upward facing arms together, inserting the corner tab into each side. Repeat this process for both sides to complete the cross frame for the Tournament Full Stack.

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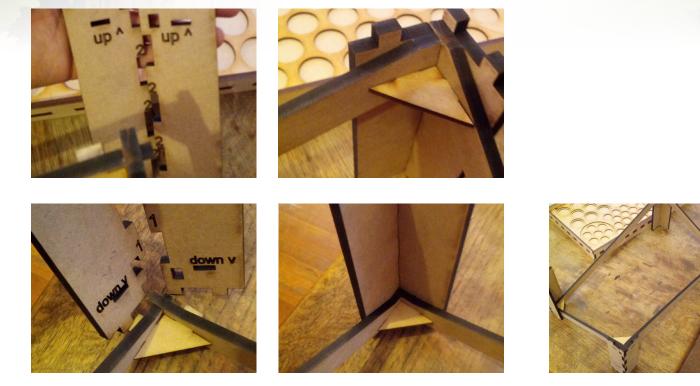
To make assembling the internal frame easier, match up the pairs of "up ^" vertical braces with the two upper ends of the frame. Fit the vertical braces (text facing inwards) onto the protrusions from the perpendicular arms and corner tab one at a time, making sure that the two vertical elements interlock snugly for a solid structure.



Press the vertical elements marked 'down v' onto the frame arms & corner tabs one at a time to accomplish a similar effect. Do this for all four sides and you should have four diagonal arms affixed to four vertical braces.



S T U D I O S



Once the frame assembly is complete, slide it down into the corner slots of the assembled Tourney Rack. You are now ready to put the second Rack on top to coplete your full stack.

