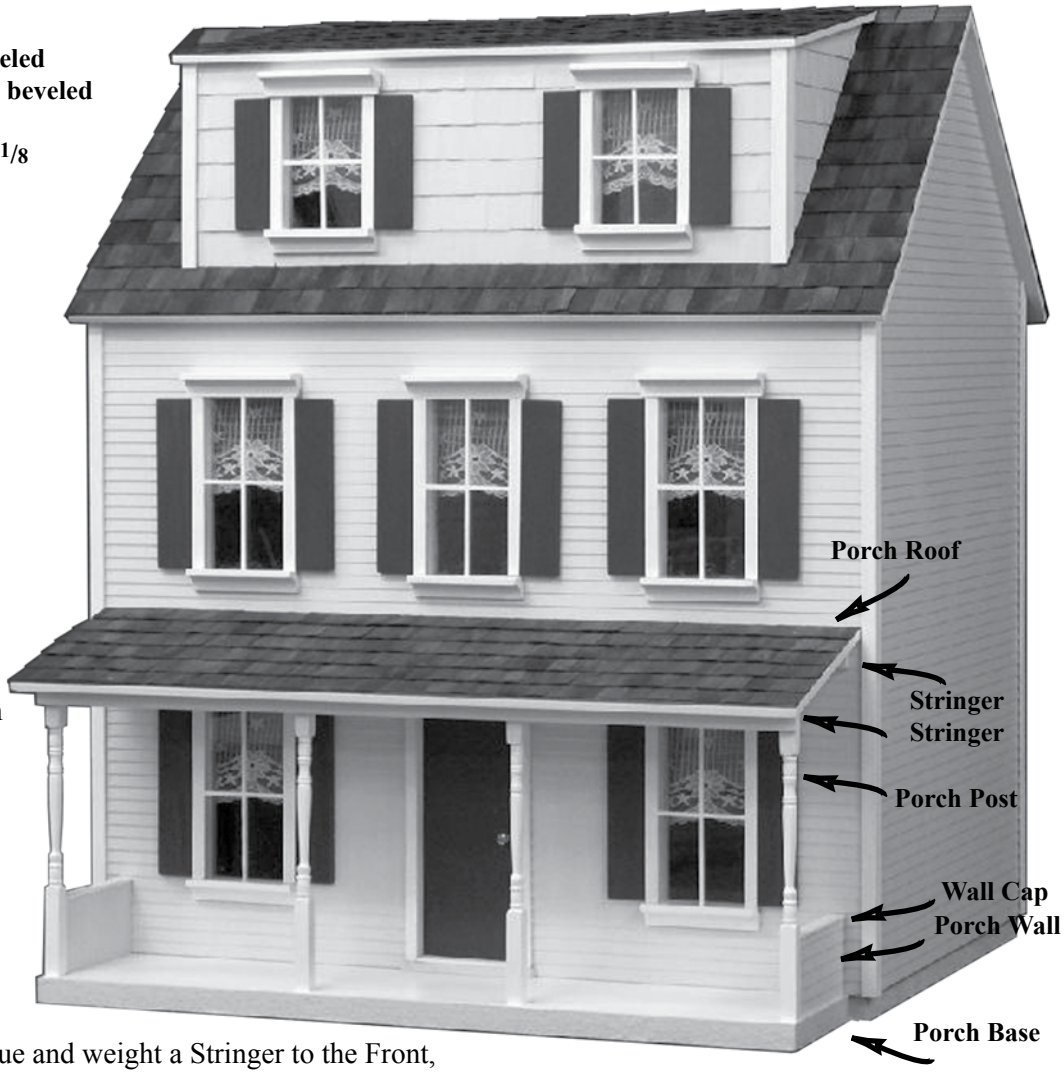
Kit# S-955 Porch

- **(1) Porch Roof (1/4) 23 1/8 x 5 1/2, beveled**
- **(2) Porch Stringer (1/4) 22 1/2 x 15/16, beveled**
- **(1) Porch Base (3/4) 22 1/2 x 5**
- **(2) Porch Wall (3/8 clapboard) 2 1/4 x 4 1/8**
- **(2) Wall Cap (1/8 x 1/2 pine) 4 1/8**
- **(4) Porch Post 8 1/2 tall**
- **(200+) Shingles ("SWR" style)**
- **(4) Brads**



Build the S-955 Porch after the house is complete, but without Front Steps or Foundation paint.

Paint the Porch Parts before assembly. Paint the bottom of the Porch Base at the same time to control warping. Do not paint the back edge of the Porch Base or the face of the Stringer that attaches to the house. As you assemble the Porch, scrape a spot of bare-wood that will be hidden in each joint for the glue to grab.

Mark the Porch Roof for shingles using the Shingle Spacing Guide in the house assembly instructions (first course 1 1/4", 1"for the rest)

Assembly:

☐ 1. Lay the House on its back. Glue and weight a Stringer to the Front, centered side-to-side, and spaced 9 1/4" from the bottom edge of the Front (see the Illustration). Let the glue dry

☐ 2. Use the Layout Guide to mark the positions for the Porch Posts on the Porch Base (3/16" and 7 15/16" from the ends, 3/16" from the front). Cut the head off 4 brads with scissors or wire cutters. Drive a brad half way in at the center of each Post's position (this will be the pin for the bottom of the post).

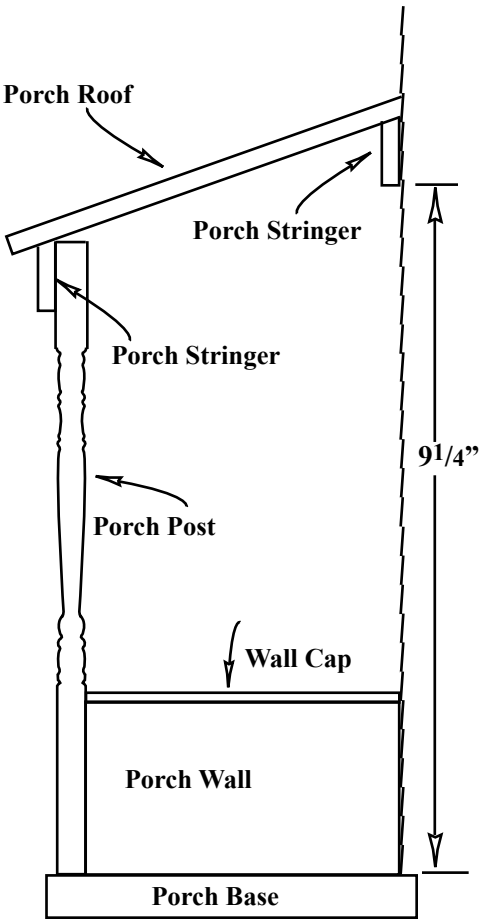
☐ 3. Stand the House upright. Glue and tape the Porch Base to the House Foundation, centered side-to-side. Glue the Porch Walls to the House Front and Porch Base, spaced 1/4" from the ends.

☐ 4. Make a starter-hole in the bottom of each Porch Post. Put a spot of glue on the bottom of each Post and tap it onto the headless Brad. The end Posts are also glued and taped to the Porch Walls. Use the Wall Caps to space the top of the Posts from the House. Glue and tape the Stringer to the Posts lined up at the top (see the illustration). Use the Layout Guide for spacing.

☐ 5. Glue, tape, and weight the Porch Roof to the Posts, to the Stringers, and to the house. Let the glue dry

☐ 6. Remove the Wall Caps from their job as spacers. Glue them to the Porch Walls, centered side-to-side.

☐ 7. Shingle the Porch Roof just as you did for the House. Lay the top course sideways, starting on both ends and finishing in the middle. Leave about 1" of reveal for each shingle (1/4" of overlap)



Middle Post

Layout Guide
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End Post

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