

Pre-treatment SABA Marine

No primer needed, just clean the surfaces with Sabaclean. ■ Advised pre-treatment. ■ Application not recommended.

		Sabatack 720	Sabatack 750 (XL)	Sabatack 780	Sabadeck (Fast)	Sabacaulk	Sabatack 760 (XL)
Deck	Ply wood		Sabaclean 21	Sabaclean 21	Sabaclean 21	Sabaclean 21	
	Teak wood		Sabaclean 21 and Primer Marine	Sabaclean 21 and Primer Marine	Sabaclean 21	Sabaclean 21 and Primer Marine	
	Tek-Dek / Flexiteak / Alcona		Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	
	Margin boards		Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	Sabaclean 48 and Primer Marine	

Exterior	Steel	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102
	Stainless steel	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102
	AWL Grip primer / Epoxy*	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	Awl Grip Topcoat *	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	Alkyd paint (vernis)*	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	PU topcoat*	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	PU coating*	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	Laminating epoxy*	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48
	Powder coating	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002
	Aluminium, not treated	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102
Aluminium, anodised	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	Sabaclean 48	

* Adhesion on paints can vary depending on the brand and colour of the paint, tests are recommended with Sabaclean 48 and Primer 9102 to determine adhesion.

Interior	Multiplex	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Marble	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Mirror glass	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Copper, non treated	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Aluminium, anodised	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Stainless steel	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102			

Plastics	Polyester (gelcoat)	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	
	ABS	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002			
	Corian (artificial marble)	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Fiberglass (epoxy)	Sabaclean 48	Sabaclean 48	Sabaclean 48			
	Polypropylene	Sabaclean 48 and Primer 4518	Sabaclean 48 and Primer 4518	Sabaclean 48 and Primer 4518			
	PVC (hard)	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002	Sabaclean 48 and Primer 9002			
	Trespa	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102	Sabaclean 48 and Primer 9102			

Glass	PMMA						Sabaclean 48 and Primer 760
	PC						Sabaclean 48 and Primer 760
	Glass mineral						Sabaclean 48 and Primer 760

Bonding surfaces must be clean, dry and free of dust and grease. Our recommendations and instructions for use are based on the present status of know-how and technique. Clients and users should evaluate our products by themselves, with regard to utilization and requirements of their own choice. We shall take no responsibility in case our products are not being used subject to our recommendations and/or instructions for use.

	Drying time (minimum)	Open time (maximum)
Primer 4518	15 min	30 min
Primer 9002	15 min	4 hrs
Primer 9102	10 min	24 hrs
Primer Marine	30 min	20 hrs
Primer 760	10 min	24 hrs
Sabaclean 48	15 min	n.a.
Sabaclean 21	15 min	n.a.

After the evaporation of the primer/cleaner (drying time) you can start to apply the sealant. You have to finish the application within the maximum time (open time), otherwise you will have to primer/clean again.

SABA
MS POLYMERS
easy and fast
to apply



This pre-treatment table is only a guideline. For more information and personal advice, please call +31 (0)315 65 89 99 or mail to transportation@saba.nl

www.saba.nl

SABA marine adhesives & sealants

EXTERIOR & INTERIOR



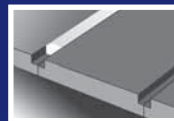
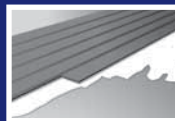
Sealing and light bonding:
Sabatack 720

Structural bonding and sealing with high final strength:
Sabatack 780

Structural bonding and sealing:
Sabatack 750

Structural bonding and sealing with extended skin time:
Sabatack 750 XL

DECK



Deck bonding:
Sabadeck

2-component deck bonding:
Sabadeck Fast

Deck sealing:
Sabacaulk

Bonding PVC deck parts:
Sabafix

GLASS



Bonding and sealing windows:
Sabatack 760

Bonding and sealing windows with extended skin time:
Sabatack 760 XL

A STRONG BOND



For an optimum result, it is essential that our products are used correctly. Therefore, always consult the pre-treatment table on the other side of this document and the product data sheets, safety data sheets and info sheets on www.saba.nl



www.saba.nl

