



EPIFANES RUBBED EFFECT INTERIOR VARNISH

Rich, satin luster!

Type	One-component interior varnish based on urethane alkyd resins.
Color	Clear Amber, slightly opaque. Dries clear.
Gloss	Rich satin sheen.
Recommended use	Satin finishing coat for interior woodwork. Applied over several build up coats of Epifanes Clear Gloss Varnish, Epifanes Wood Finish Gloss or Epifanes Polyurethane Clear Gloss, provides maximum durability, clarity and depth. Household or marine. Softwood or hardwood. Cabin interior, cabin sole. Doors and trim.
Film characteristics	Hard satin finish. Good scratch and scuff resistance. Impervious to most onboard chemicals. Easy to apply.
Container Size	500 ml., 1000 ml.
Density	0.95 kg./liter
Solids Content	40 +/- 2 vol. %
Recommended film thickness	Per coat wet - 60 micron Per coat dry - 25 micron
Application	Brush, roller, conventional air spray, H.V.L.P., airless.
Drying times at 65F / 65% RH	Tack free -1 hour Dry - 12 hours Tape free - 24 hours Recoatable - 12 hours
Spray Application	Conventional air: Thin as needed up to 15% with Epifanes Spray Thinner for Paint & Varnish. Spray viscosity 20 - 24 seconds Din Cup 4. 16 - 20 seconds Ford Cup 4. Nozzle 1.5 mm - 1.8 mm. Pressure 2 - 3 Bar.
Additives	Epifanes Accelerator, Epifanes Retarder
Application conditions	Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid varnishing in too much wind or sun. Any existing finish must be intact, degreased and sanded prior to recoating. Before applying each coat, degrease the surface with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Use a tack cloth to remove dust particles prior to application. Always stir Epifanes Rubbed Effect Interior Varnish before using. Failure to do so may result in an uneven or blotchy finish. Some settling of the formulation may occur upon long standing.

DISCLAIMER OF WARRANTIES:

Seller makes no express warranties. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. In the event a warranty is created by law, buyer's EXCLUSIVE REMEDY shall be the replacement of any defective product. No other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available to buyer.

Some States do not allow the exclusion of implied warranties or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

Epifanes North America Inc.
70 Water Street
Thomaston, Maine 04861
U.S.A.
tel. 800-269-0961
fax. 207-354-0387

<http://www.epifanes.com>



One-component interior satin varnish system on wood above the waterline

Surface Preparation:

Fill the bare wood to a smooth surface with Epifanes Clear Gloss Varnish, Epifanes Wood Finish Gloss or Epifanes Polyurethane Clear Gloss. Approx. 3 - 4 coats. These sealer coats provide maximum durability and U.V. protection (see leaflet on Clear Gloss Varnish, Wood Finish Gloss or Polyurethane Clear Gloss for application instructions). A build up of gloss also produces a finish with more depth and clarity. After build up, degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol and sand coat with 320 or 400 grit wet or dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Rubbed Effect Interior Varnish	Brush Thinner For P & V	0 - 5	12 at 65F.	320 - 400	Wet or Dry	140 sq. feet	Always stir
Second	Rubbed Effect Interior Varnish	Brush Thinner For P & V	0 - 5	12 at 65F.	320 - 400	Wet or Dry	140 sq. feet	Always stir

Maintenance:

If existing coats of varnish are intact, one or more coats of Epifanes Rubbed Effect Interior Varnish may be applied on a well cleaned, degreased and lightly sanded surface. An existing varnish system in poor condition must be removed. Weathered spots may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Smaller spots needing repair may be filled with several coats of varnish. When an equal level has been achieved, sand to a smooth surface and apply one or more coats of Rubbed Effect Varnish on the entire surface.