



# 38422 LEATHER & VINYL REPAIR COMPOUND

## TECHNICAL DATA SHEET

### Description

**38422 LEATHER & VINYL REPAIR COMPOUND** is a unique compound that successfully repairs cuts and abrasions on leather and vinyl. **38422** has excellent strength, flexibility and can be used to fill minor imperfections. **38422** works effectively on leather and vinyl substrates to create a durable and long lasting repair. This product is packaged in an easy-to-use tube, which helps prevent waste. **38422** is an excellent compliment to **SEM SURE-COAT™**, **COLOR COAT** and **CLASSIC COAT™**, providing a quick, reliable repair and refinish with just one system. Also available are the **70022 INTERIOR GRAINING PADS** which include six of the most popular leather and vinyl grains.

### Features

- **Reliable leather and vinyl repairs**
- **Excellent strength**
- **3 oz. tube means more product and less waste**
- **Paintable**
- **Superior adhesion and flexibility**
- **Easy to use**
- **Economical**
- **Isocyanate free**

### Typical Properties

Container	3 fl. oz. tube
Color	White
Viscosity	40,000-60,000 cps.
Cure time	About 1 minute with a low heat gun
Shelf life	2 years

### Handling and Application

#### PREPARATION:



**Leather repair-** With a gray scuff pad, clean the area with **39362 SEM SOAP**. Wipe with a clean, damp towel and dry. Next, clean the area thoroughly with **3835( ) PLASTIC/LEATHER PREP**. If needed, trim away the cracked edge with a razor blade. Sand around the repair area with 400 or 600 grit sand paper, blow off and clean again with **3835( ) PLASTIC/LEATHER PREP**.

**Vinyl repair-** With a gray scuff pad, clean the area with **39362 SEM SOAP**. Rinse with water and dry. Next, apply **3834( ) VINYL PREP** using a gray scuff pad. Rinse with water and dry. If needed, trim away the cracked edge with a razor blade. Sand around the repair area with 400 or 600 grit paper, blow off and clean again with **3834( ) VINYL PREP**.

**APPLICATION:**



Apply a thin layer of **38422** to the backing fabric, heat around the edges and press lightly with a cold block. Next, apply **38422** over the repair area. **NOTE:** Applying several thin layers of **38422** will produce a better repair than one thick application. Using a low heat gun, hold the gun 6 to 8 inches away for 1 minute or until the compound turns clear. Place one of the **70022 INTERIOR GRAINING PADS** over the repair area and apply pressure to the area with a cold block. Sand down the high area or refill the repair area if needed. Once complete, the repair may be topcoated. Use **COLOR COAT** or **SURE-COAT** for vinyl repairs or **SURE-COAT** for leather repairs.

**NOTE:** Avoid overheating the substrate as damage may occur. A cone shaped nozzle for the heat gun will help focus the heat on the repair area.

**STORAGE:**



**38422 LEATHER & VINYL REPAIR COMPOUND** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **38422** is 5 years when stored under normal conditions.

**TECHNICAL CONSULTATION SERVICE**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**DISCLAIMER:** The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

**SEM Products, Inc.**  
**1685 Overview Dr. Rock Hill SC 29730**  
**Tel: 800/ 831-1122**  
**[www.semproducts.com](http://www.semproducts.com)**