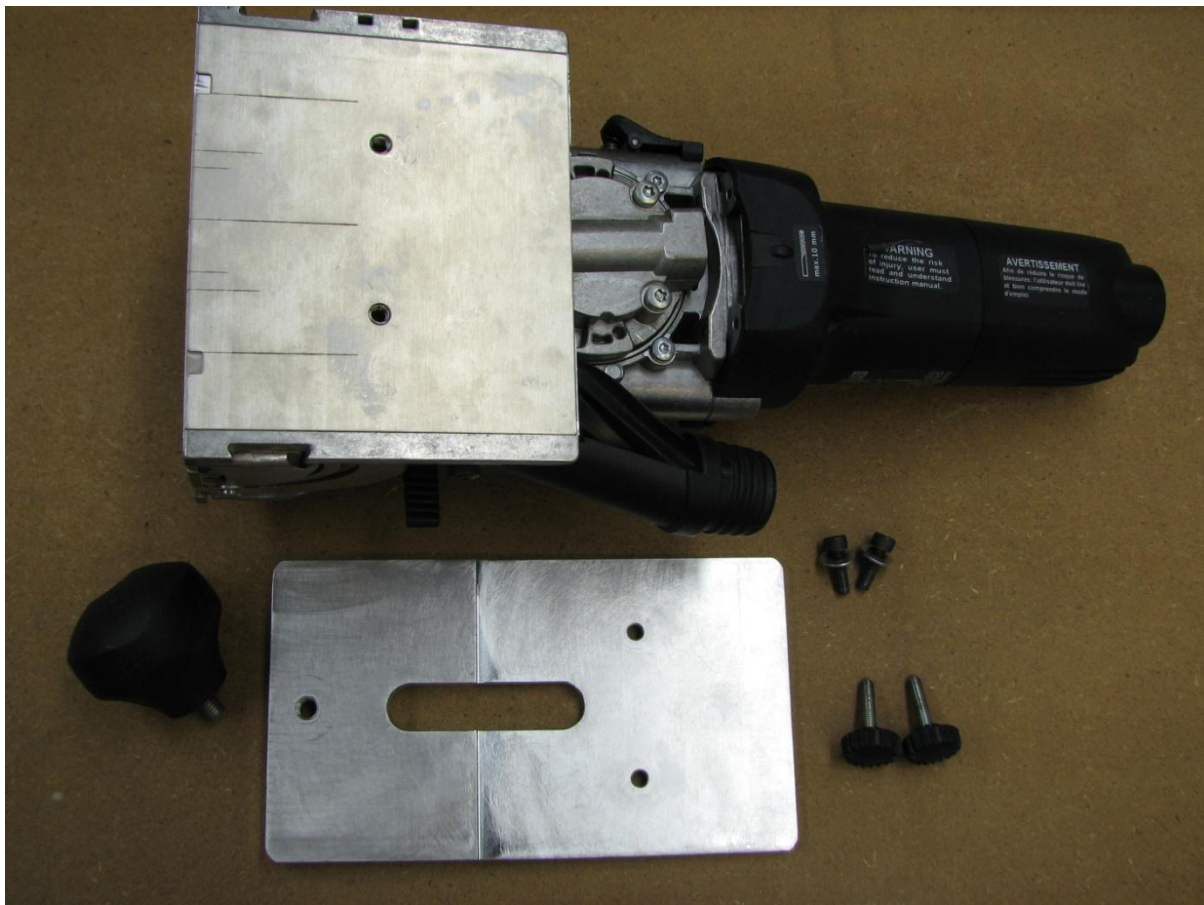


Instructions for Using the Domino Plate

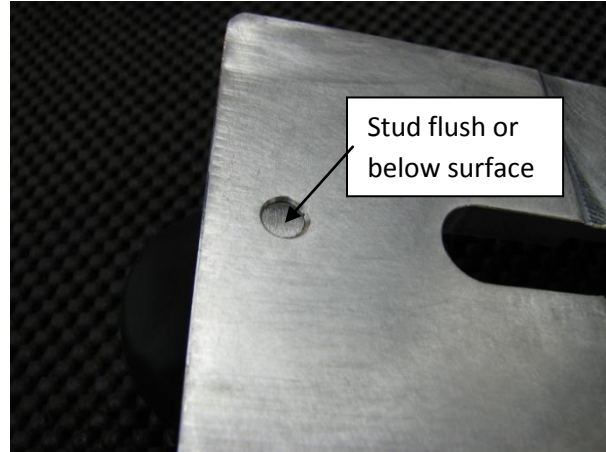
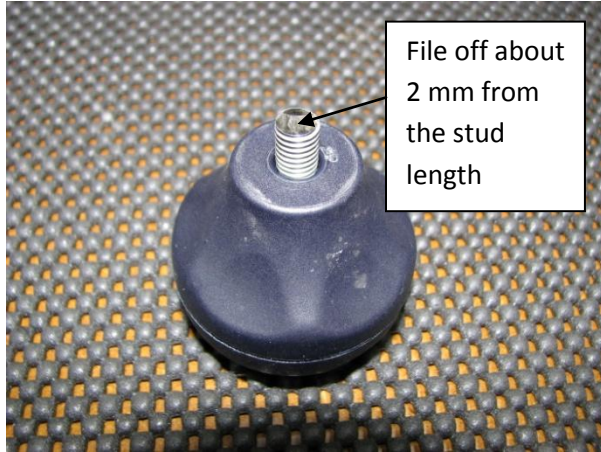
The Domino "Gadget" Plate is a very simple attachment and using it is even simpler but some information will be helpful getting started using it.

The items that you will need are:

- The Domino Plate
- Two (2) Festool #469620 Clamping Screws - OR - Two (2) M5-0.8 x 16 mm Cap Screws & washers. The decision of which screws to use really depends mostly on how often you remove your Domino plate -- If removed or reversed often the Festool clamping screws are the handy way to go because no tools are required.
- One (1) Festool #487554 Knob with an M8-1.0 stud. These are the same retaining knobs that come with the Festool #488030 Clamping Element set which are also the same knobs that nobody ever seems to use for their original intended purpose (on the underside of the MFT table to hold the clamping elements in place).
- You will also need the Domino machine itself.



The standard M8 stud on the clamping element knob is about two (2) millimeters too long and will protrude through the Domino plate causing interference with registering on the work piece. You can either file off about a millimeter off of the stud length OR place a couple of 8 mm flat washers on the stud before screwing it into the Domino plate.



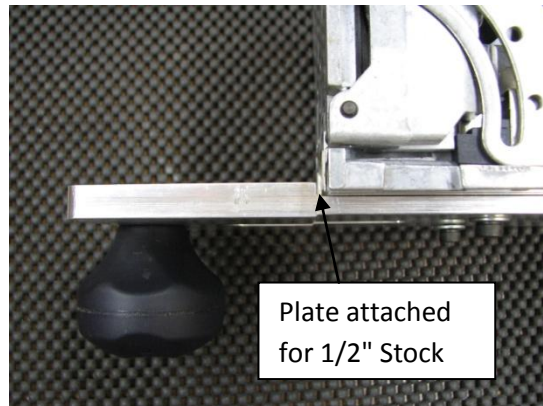
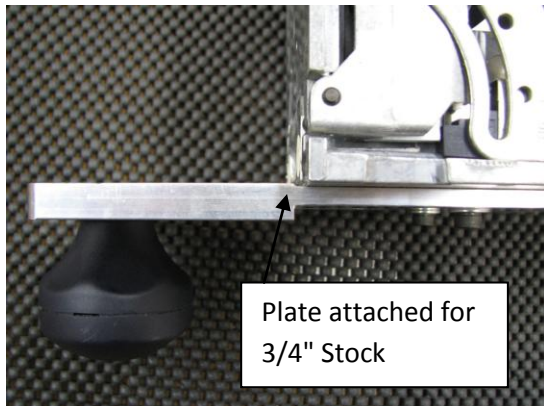
Attach the Domino Plate to the Domino using the two (2) screws of your choice:



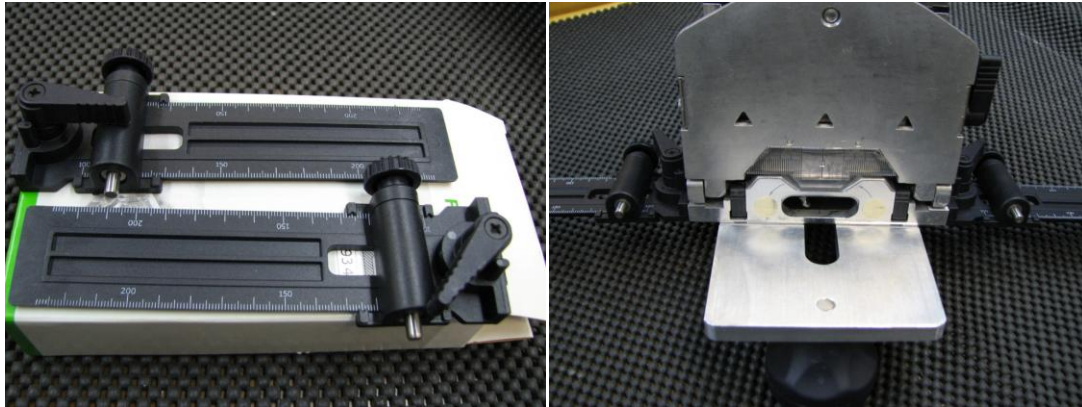
OR



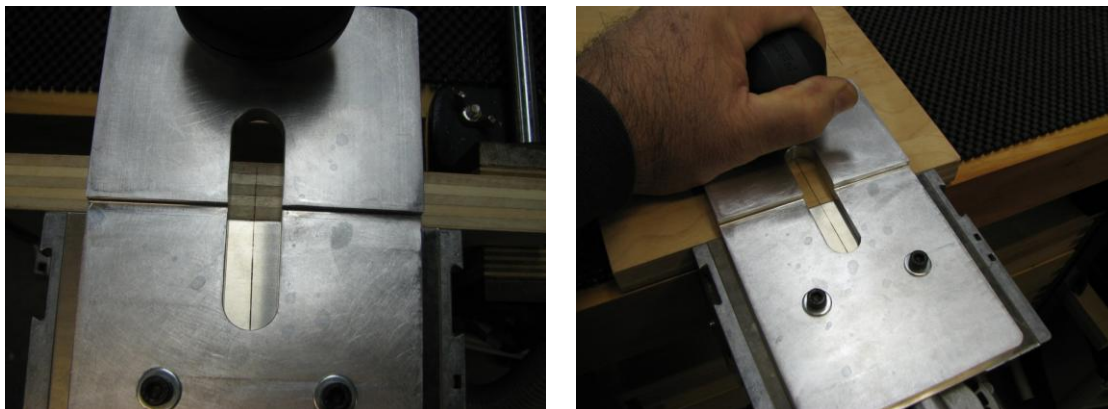
Orient the reversible plate for either 1/2" or 3/4" nominal material thickness:



Using the Domino plate allows you to locate your mortises using pencil marked lines, the paddles or pins (depending which model Domino you own) or the Festool # 493488 Cross Stop attachments.



To reference pencil marks simply align the etched Domino center line to the pencil mark and create the mortise. It's good operation technique to apply most all of your hand pressure on the front knob and only enough pressure at the machine "tail" to balance & plunge cut the mortise.



Always reference the Domino mortises from the outside finished faces and edges of the workpiece for perfect alignment when the pieces are glued.

