



WORKHORSE
PRODUCTS

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Super Seca Flash Cure Units



Super Seca
16x16



Super Seca
18x18



Super Seca
18x24



Super Seca
24x24



Super Seca
Fully Loaded

SAFTEY PRECAUTIONS



1. For your safety, do not store or use gasoline or other flammable vapors and liquids in the vicinity (at least 3' (1 Meter)) of this or any other appliance.

2. Never place any item other than the stock to be cured or dried under flash element



3. Never leave the Flash Unit unattended when it is operating.

4. Do not perform maintenance on this machine until unit is un-plugged

5. Never alter the internal wiring of this machine.

THIS ELECTRIC FLASH CURE UNIT IS INTENDED SOLELY FOR THE PURPOSE OF CURING INK ON TO TEXTILE AND CUT GOODS. THIS FLASH IS NOT ITENDED FOR USE IN HEATING, CURING OR BAKING OF ANY OTHER MATERIALS WHATSOEVER. THIS FLASH IS INTENDED FOR IN-DOOR USE ONLY.

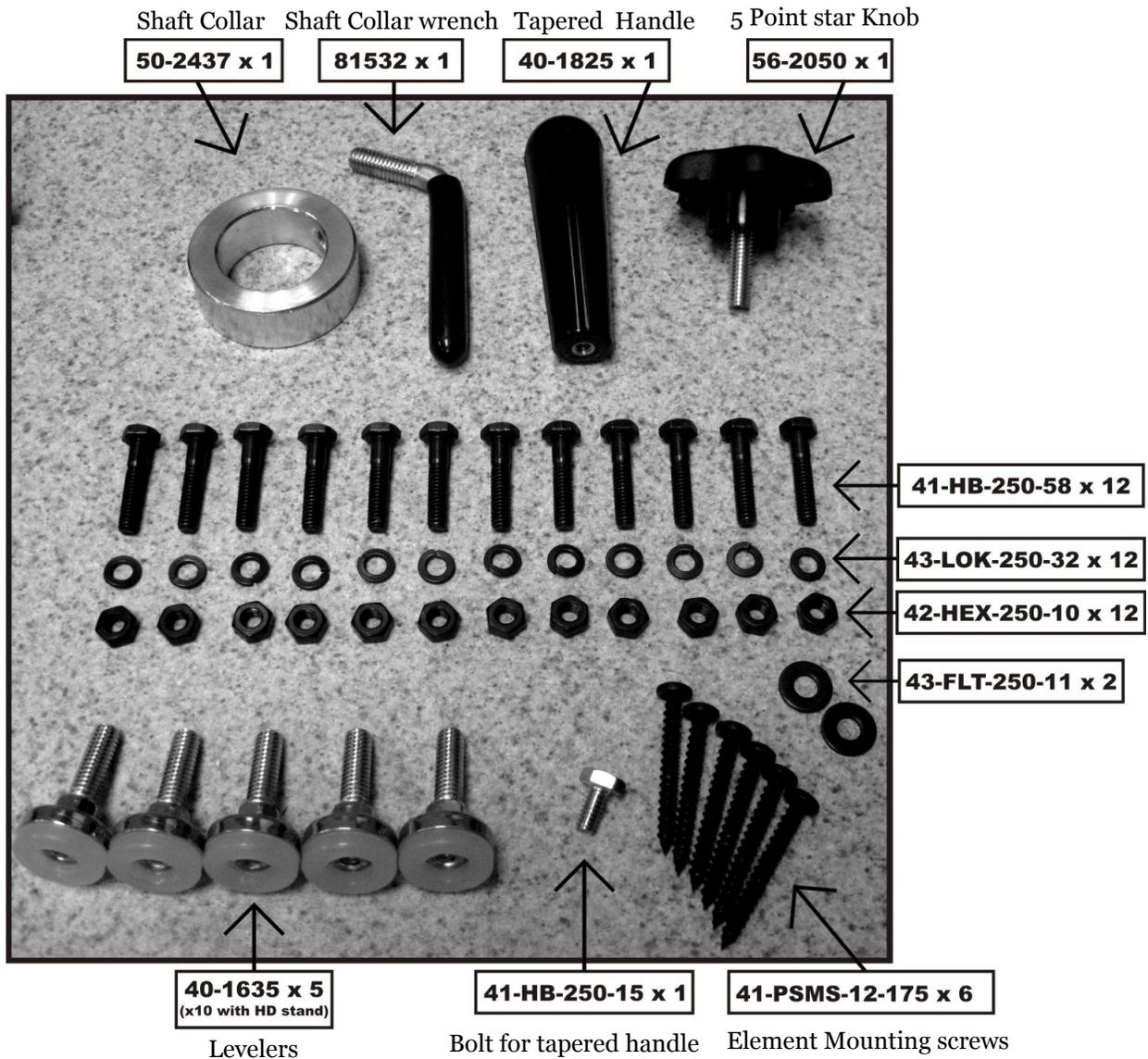


THE EXCLAMATION WITHIN AN EQUILOATERAL TRIANGLE IS INTENDED TO ALERT THE USER OF IMPORTANT SAFETY PRECAUTIONS SHOP PERSONNEL SHOULD BE AWARE OF DURING OPERATION.

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Hardware



Tools Needed

- 7/16 box end wrench
- Ratchet and 7/16 socket
- Phillips head screw driver

Image 1



Image 2



- The Super Seca Flash Cure Units will arrive in two fully insulated boxes
- Box 1 contains the flash element, and reflective skirts
- Box 2 contains the legs, neck, top plate, handle bar and all hardware.
- Box 3 is only present when optional casters are ordered.

Image 3

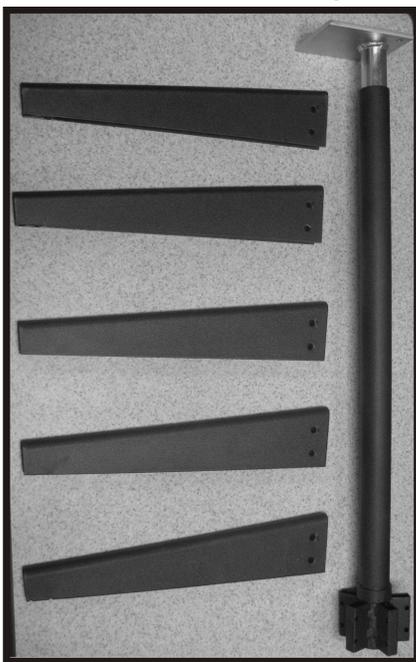


Image 4



- Image 3 and 4 shows the contents of package 2 laid out.
- Image 3 shows the 5 legs and telescoping neck.
- Image 4 shows the handlebar, top plate and hardware.

Image 5



Image 6



Image 6.1



Image 6.2



- Install levelers into end of legs. Install each one an equal distance from the bottom of the leg to ensure base stability.
- Image 6.1 shows optional heavy duty stand with two levelers per leg.
- Image 6.2 shows optional casters. To install, thread caster completely into bottom of legs.

Image 7



Image 8

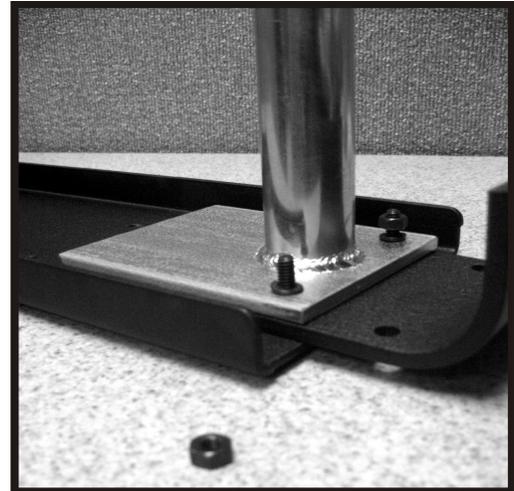


- Install legs onto neck, using the supplied bolts, lock washers and matching nuts.
- Use a 7/16 ratchet and box-end wrench to tighten legs to neck.
- Image 8 shows how the assembled base should appear.

Image 9



Image 10

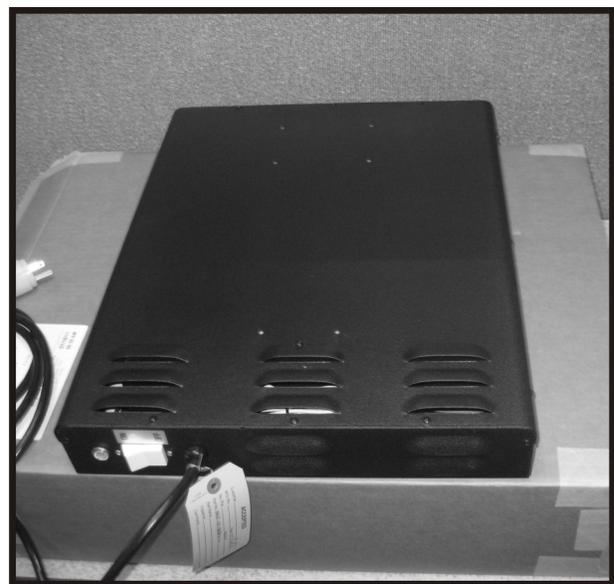


- Assemble the neck, top plate and handle bar .
- Using the remaining bolts, lock washers and nuts, image 10 shows how they should be assembled.
- Hand tighten the two bolts, as there is one more step to complete before final tightening.

Image 11



Image 12

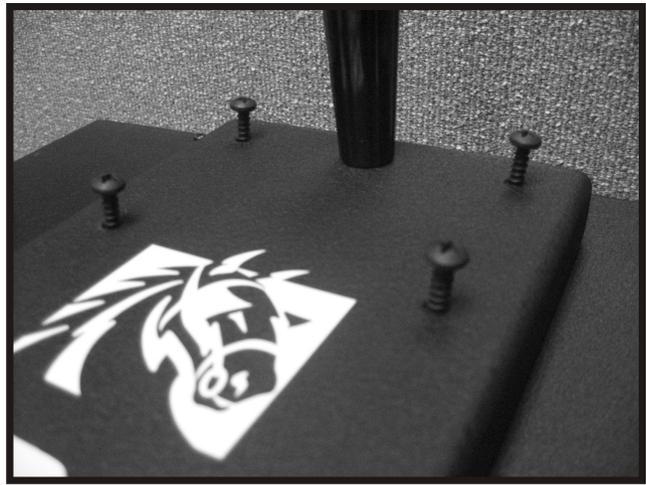


- Install the angle adjustment handle into the threaded hole on the top plate.
- Using a 7/16 wrench tighten the two bolts shown in image 10.
- Image 12 shows the heating element from package 1.

Image 13



Image 14

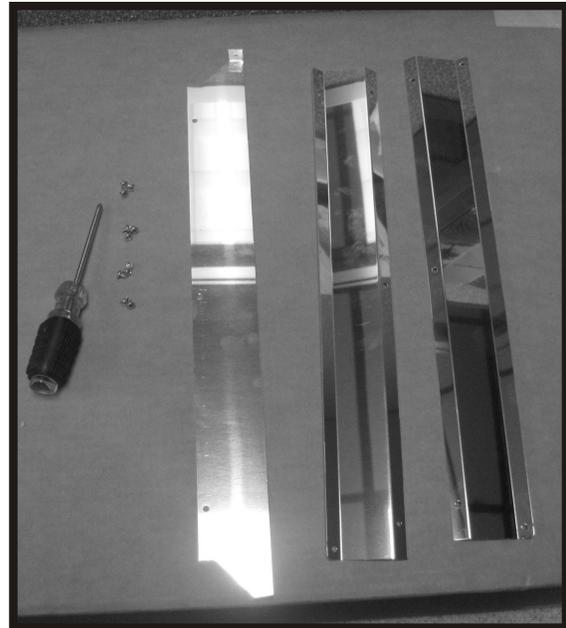


- Install the tapered handle using the 7/16 x 3/8 bolt.
- Using the 6 supplied screws. Insert screws thru the 6 holes in the top plate.
- With the flash element sitting on a flat surface, set the top plate on the element lining up the screws with the holes in the top of the element.
- Tighten slowly using a Phillips screw driver. Be sure not to over tighten as they may strip out the holes.

Image 15



Image 16

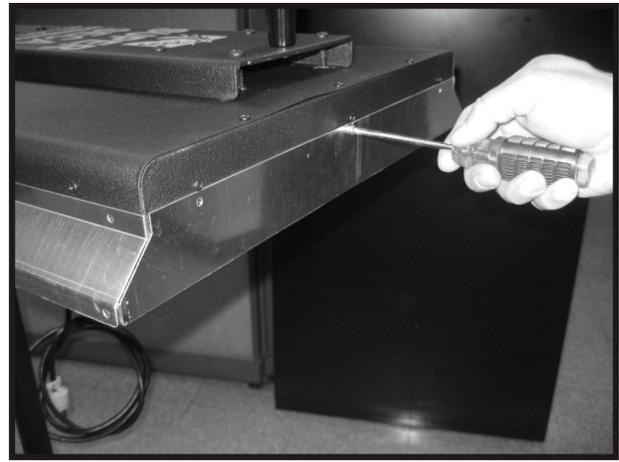


- Install the shaft collar and shaft collar wrench onto the neck. Adjust height of flash and tighten collar to shaft.
- To install the reflective skirts use a Phillips head screwdriver and the screws provided.

Image 16



Image 17



- Install the side skirts first.
- Thread the rear screws first, leaving the front ones out to allow for any needed adjustments when installing the front skirt.
- Install the front skirt, Once the front skirt is installed, thread the front screws and tighten down

Image 18



- Once the skirts are installed the flash is now ready to use.

Tips and Tricks

- Leveling the base will ensure even heat distribution , and an evenly cured image.
- Adjusting the Flash to an appropriate height will prevent damage to material.
- Avoid plugging the Flash Unit into an extension cord, use a wall receptacle with the correct voltage.
- If flash cure unit will not heat up, first check the power source. If power source is good call our Tech Support line for further assistance.



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