

## KD SERIES ASSEMBLY INSTRUCTIONS

1. Turn the sink pan upside down
2. Attach the four legs to the main sink pan using the 5/16" x 1¼" carriage bolts provided. Place the head of the carriage bolts to the outside of the sink (Fig. 1).



(Fig. 1)

3. Attach the left side splashguard to the main sink pan using the 3/16" x 3/4" carriage bolts, with the acorn nuts and the washer on the outside of the unit. Do not tighten at this time (Fig. 2).



(Fig. 2)

4. Apply small amount of silicone to the entire length of the left H-seal slots (Fig. 3). With top of H-seal and the splashguard aligned, press H-seal onto the left splashguard (Fig. 4). Then place the center back edge into the other half of the H-seal (that you just placed on the left side) and secure the center back panel to the back of the sink pan using the 3/16" x ¾" bolts and acorn nuts. (Fig. 5) Do not tighten at this time.



(Fig. 3)



(Fig. 4)



(Fig. 5)

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5. Apply silicone in the right H-seal slots as was done previously on the left side. Place the right H-seal on the center back panel (Fig. 6). Then connect the right splashguard to the center back. Secure the right splashguard to main sink pan using the 3/16" x 3/4" bolts and acorn nuts (Fig. 7). Do not tighten at this time.



(Fig. 6)



(Fig. 7)

6. Align the backbrace holes with the top of the splashguards and bolt together (Fig. 8-9).



(Fig. 8)



(Fig. 9)

7. Tighten all bolts. Your unit is ready to set in place and hookup to your present plumbing. The plumbing fitting on the bottom of the sink is a 1 1/2" female coupling.

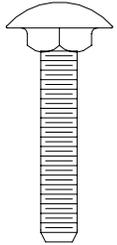


# Blackline Mfg: Model KDL Hardware Descriptions

Hardware Enclosed:  
16 - 5/16" x 1 1/4" carriage bolt  
16 - 3/16" x 3/4" carriage bolt  
16 - 5/16" washer  
16 - #10 washer  
16 - 10-24 acorn nut  
16 - 5/16" hex nuts

Tools Required:  
1/2" Open End or Adjustable Wrench  
3/8" Open End or Adjustable Wrench

## Carriage Bolts



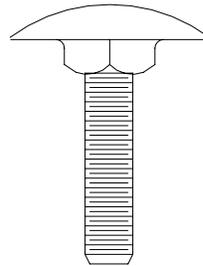
3/16" x 3/4" Carriage Bolt



Washer



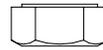
Acorn Nut



5/16" x 1 1/4" Carriage Bolt

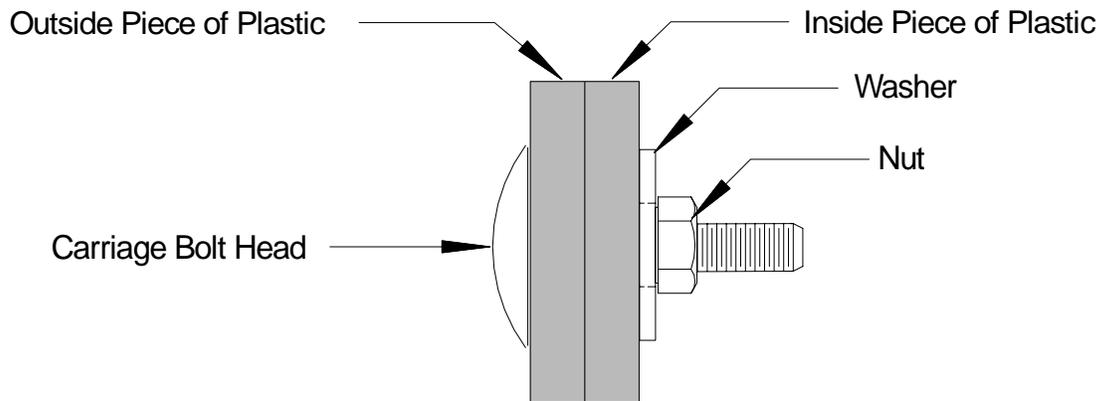


Washer

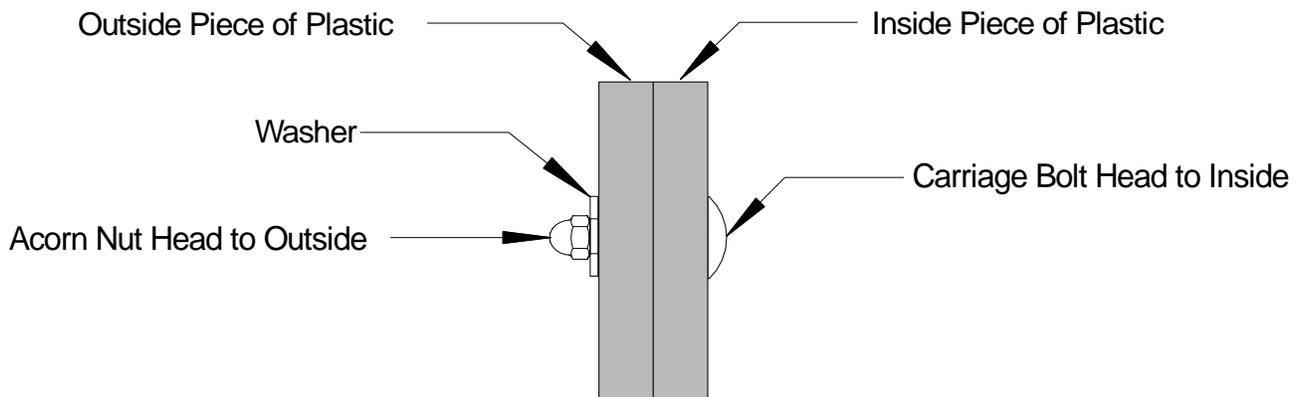


Nut

## Carriage Bolt Application



## Acorn Nut Application



# Blackline Mfg KD Series

