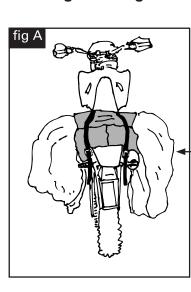
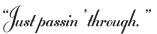
Packing & Caring For Your Giant Loop Saddlebag



Packing Tips

- Do not overstuff or overload Saddlebag. The whole concept here is to tour with the lightest load possible. Go lighter, go faster.
- bag first by pulling through one side opening and out the other to distribute volume evenly. Then, pack other items to evenly distribute the load from side-to-side. Last things to go in: tools and rain gear.
- To avoid wearing through the pack from vibrations, pack all sharp and/or hard items inside a protective layer. For example, create a sleeve for tire irons from a section of old inner tuber and pack other tools in Dave's Oil Bottle Toolkit; wrap other hard items in clothing.
- Use compression straps to secure tent, tarp, bivy sack, sleeping pad, rain gear and other lightweight items to outside of bag.
- Although Giant Loop Saddlebags are water resistant, they are not totally dust or waterproof. These are built with 1050 Ballistic Cordura, literally the toughest product we could find but if you are going to be in torrential rain, pack gear inside heavy-duty trash bags or waterproof stuff sacks, then secure in or on bag. Been there and that actually works.
- Visit our website at GiantLoopMoto.com for more tips from riders and instructions for creating Dave's Oil Bottle Toolkit and Inner Tube Sleeve.

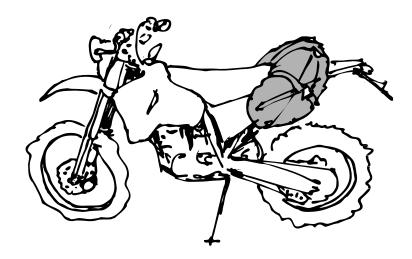




Giant Loop LLC Bend, OR USA ride@giantloopmoto.com 541-633-0620 GiantLoopMoto.com

Care & Washing

- Do not overstuff or over-load Saddlebag. Consult your motorcycle's owner's manual and do not exceed the total gear and rider weight limitations for your bike. Remember: the Giant Loop Saddlebag is all about going ultra-light.
 Pack only what you need, nothing more or less (see Packing Tips).
- Avoid exposure to fuel, solvents, lubricants and excessive UV from direct sunlight.
- Hand wash Saddlebag with mild soap (like Simple Green), rinse with clean water and air dry (preferably not in direct sunlight).
- To neutralize and remove residue from alkai desert soils, wash Saddlebag with a mild vinegar and water solution (one tablespoon vinegar to one gallon of water). Rinse thoroughly with fresh water and air dry.



Final Thoughts

If it doesn't fit into this kit, you probably don't need it. We approach this whole concept as a moto-inspired adventure that allows the bike to perform as close to optimum as possible and to take us to out-of-the-way hot springs, mountain tops, desert mesas, alpine glades – the places you would never drive your truck to camp. Ever ridden over a ridge and thought, "I'd really like to see the sun come up here"? Now you can!

Please stay in touch. We are very interested in hearing about your adventures.

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TERMS OF USE, WARRANTY AND LIABILITY WAIVER

Giant Loop LLC, an Oregon company, having its principal place of business in Bend, OR ("Giant Loop") offers its motorcycle bag (the "Product") with the terms, conditions and notices as follows:

Terms of Use

This Product is offered to you conditioned upon your acceptance without modification of the terms, conditions, and notices contained herein. Installation and/or use of this product implies acceptance of all such terms, conditions, and notices. If you do not agree to these terms, do not buy the Product. If you have already bought the Product and do not agree to these terms, return this Product promptly, including the packaging and all written materials, to Giant Loop.

LIMITATION OF LIABILITY AND WARRANTY DISCLAIMER

Giant Loop offers a money-back guarantee provided the Product is returned, in unused condition with original receipt, within 30 days of purchase. Giant Loop provides a 60 day warranty against defects in materials or craftsmanship. This warranty does not include damage due to normal wear and tear or misuse. Failure to comply with the included instructions for this Product will void the 60 day warranty. If you experience any problems with the Product within the warranty period please return the Product or contact us for prompt repair or replacement at our discretion.

Excepting the warranties stated in the preceding paragraph, Giant Loop hereby disclaims all other warranties and conditions with regard to the Product including all implied warranties and conditions of merchantability and fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof. Giant Loop does not warrant against damages or defects arising out of use or installation of the Product. Installation instructions are provided for your convenience. Giant Loop is not responsible for any damages arising out of the installation, improper or otherwise, of the Product. No warranty of any kind, expressed or implied, is made regarding the safety of this Product.

To the extent allowed by law, Giant Loop shall not be held liable for any direct, indirect, punitive, incidental, special or consequential damages arising out of, or connected with, the use or misuse of this Product. Buyer assumes all risks and liability arising from use of this Product.

Entire Agreement

This document states the entire obligation of Giant Loop with respect to the Product. If any part of this agreement is determined to be void, invalid, unenforceable or illegal, including, but not limited to the warranty disclaimers and liability limitations set forth above, then the remainder of the agreement shall remain in full force and effect.

Applicable Law

This agreement is governed by the laws of Oregon, USA. You hereby consent to the exclusive jurisdiction and venue of the courts of Oregon, USA, in all disputes arising out of or relating to the use of this product.

Mounting Instructions

NOTE: Failure to follow recommended mounting and installation instructions voids warranty. Manufacturer is not liable for any damage, injury or death that results from improper use and installation of products. By installing these products, user accepts all liabilities, terms and conditions outlined in the Liability & Warranty statement included here.

Do-It-Yourself, Do-It-Once, Do-It-Right Instructions

Before beginning work, carefully read through these instructions start to finish and get all of your required tools and hardware handy. Saddlebag installation should only take about 30 minutes, but it is critical to get it right the first time.

Tools Required

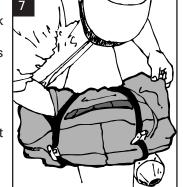
- drill
- 3/16" drill bit
- 4 mm allen wrench
- 10 mm box wrench
- permanent marker/pencil
- 3 spring clamps

Hardware Supplied

- 8 6 mm button head bolts
- 8 6 mm nylock nuts
- 16 fender washers

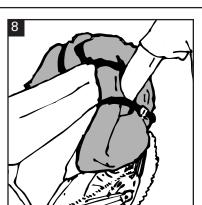
START HERE

- 1. Stuff your Giant Loop™ Saddlebag with a sleeping bag to fill it up and allow you to see the tailored shape. Become familiar with the fit on your machine before you mark any holes or start drilling. The bag can be positioned slightly different on every machine, but you are looking for the best locations for connections, and that the saddlebag does not interfere with removal of your seat if you need to access that area.
- 2. Lay stuffed Saddlebag centered across back of bike. Experiment with Saddlebag positioning on bike. Every make and model is slightly different, as are each rider's preferences.
- 3. Look carefully at all your potential connection positions.
- 4. Clamp the bag on there and check it out thoroughly **BEFORE YOU START DRILLING!**
- 7. Once you're satisfied with the Saddlebag positioning, double check to make sure that the Saddlebag's center seam is centered on the bike's rear fender and the bag is snugly clamped against the side panels and at least two grommet holes on each side align with plenty of unobstructed plastic. Use permanent marker or grease pencil to mark the two grommet hole positions in the middle of the rear fender.

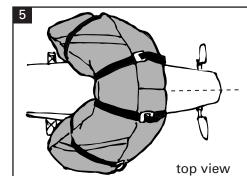


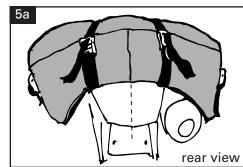
8. Mark at least two grommet hole positions on each side panel. If you have enough plastic (e.g., Honda XR) mark all three holes on each side. (see fig. 16)

Double check all positioning. Remove clamps and Saddlebag from bike.

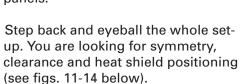


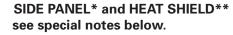
5. Center seam of Saddlebag in center line of fender. Clamp Saddlebag to fender to hold your fore-aft positioning and to keep the Bag centered on the bike. (5a)

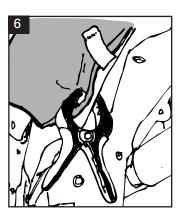


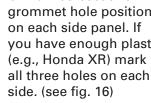


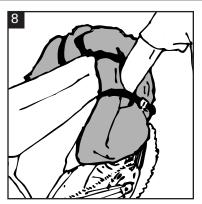
6. Next, determine the optimum position of the Saddlebag on the side panels. While pulling Saddlebag tight, tilt the ends of the Bag up and down to position the grommet holes on the bike's side panels, making sure at least two of the three grommet holes align with the "meat" of the plastic (not too close to an edge). See fig. 16. Clamp sides of Saddlebag to bike side panels.





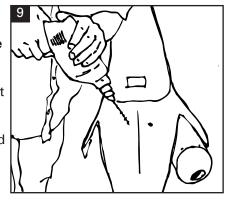




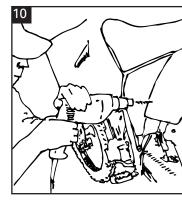


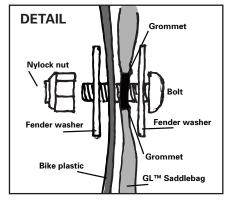
9. Drill holes on two rear fender positions, paying careful attention to what's behind where you're drilling. If necessary, remove plastic from bike while drilling holes. Secure Saddlebag to rear fender by finger tightening bolt with two washers and a nut as shown in **DETAIL**.

Pull Saddlebag snugly against the bike and re-check side panel grommet hole marks, re-adjusting their positions if needed.

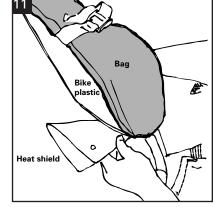


10. Drill holes (at least two. all three if they fit) in each side panel as marked.



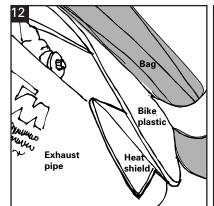


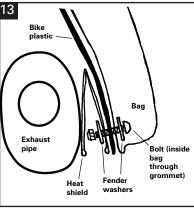
11. Heat Shield Installation: We strongly suggest taking the time to carefully install the heat shield. It will fit on either the left or right side, depending upon your pipe. You can 'finger tighten' the shield and create the bend you desire by simply pushing the 'taco' closed. This is for added protection if the bike is laid on its side, etc.

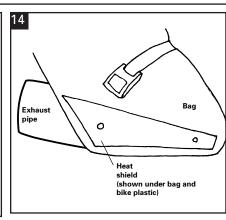


12.13 &14 Heat Shield is mounted sharing the two grommet holes on the exhaust pipe side panel. Insert bolt through front grommet on Saddlebag, then through holed drilled in plastic, and pre-punched hole on front end of Heat Shield (the narrower end, see fig. 13 &14). **HEAT SHIELD**** see notes.

Position washer and finger tighten nut. Insert bolt through rear pre-punched hole on Heat Shield, using washers as shown, and finger tighten nut.







15. Finally, follow same procedure to secure Saddlebag to the side cover opposite the bike's exhaust pipe (see **DETAIL**).

SIDE PANEL* see notes.

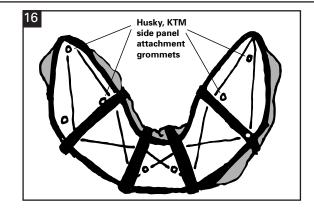
Inspect the Bag to ensure that it fits snugly and that the Heat Shield ride. Re-tighten bolts as needed. is properly placed to protect the Saddlebag when it's fully packed. Re-mark, re-drill and re-position any grommet hole attachment locations if needed.

Using allen wrench and box wrench, snug down all nuts and

NOTE: Inspect all connections and condition of Heat Shield and Saddlebag before and after each Replace Heat Shield if it cracks, breaks or becomes bent out of shape. Before riding, always secure all straps and webbing and close all zippers.

16. There are three holes on each side to attach to your side panel plastic. Some late model bikes might require special modification of heat shield placement or additional shielding material available at giantloopmoto.com or call us 541-633-0620. Suzuki, Honda, Kawasaki and Yamaha will allow you to use all three grommets on both sides for a total of eight connections.

*SIDE PANEL: On some bikes like Honda XR650R. one left side connection may be near the center of your airbox cover. Carefully position the bag and its hardware so that you can operate the 1/4 turn fasteners on your side panel for air filter access.



**HEAT SHIELD: On some bikes, the Heat Shield will need to be mounted sharing both pre-punched holes on the front end. Insert bolt through front grommet on Saddlebag, then through both pre-punched holes on the front end of the Heat Shield (the narrower end, see fig. 14), with one small washer sandwiched between the two halves of the Heat Shield. Tighten nut.

If using only 2 of the 3 grometts on the side panels, fill unused hole with silicone caulk to prevent dust and water from entering bag.

IF YOU GET STUCK CALL US AT 541-633-0620.